

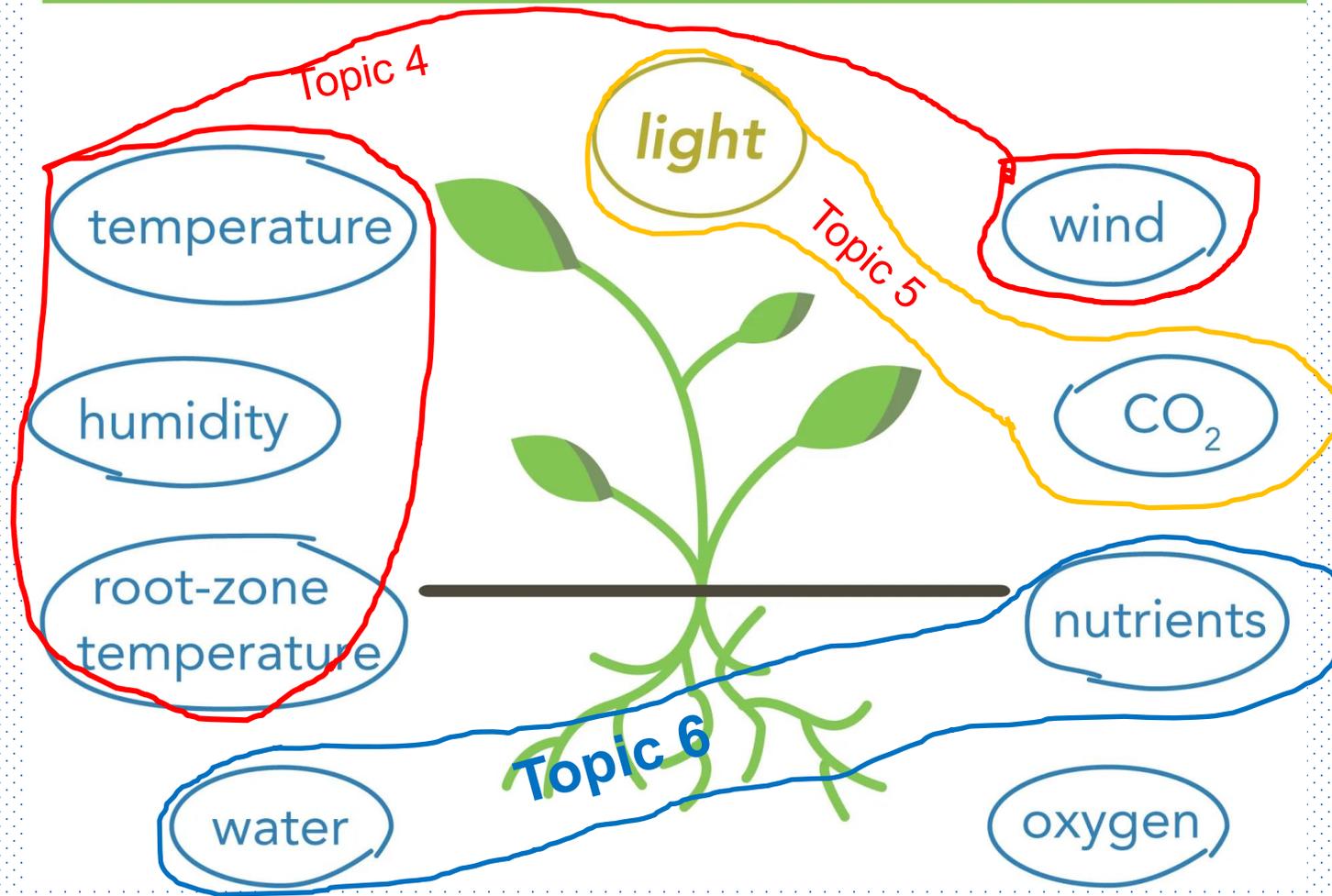
Environmental Control in PFAL Nutrients & Water

Wei FANG

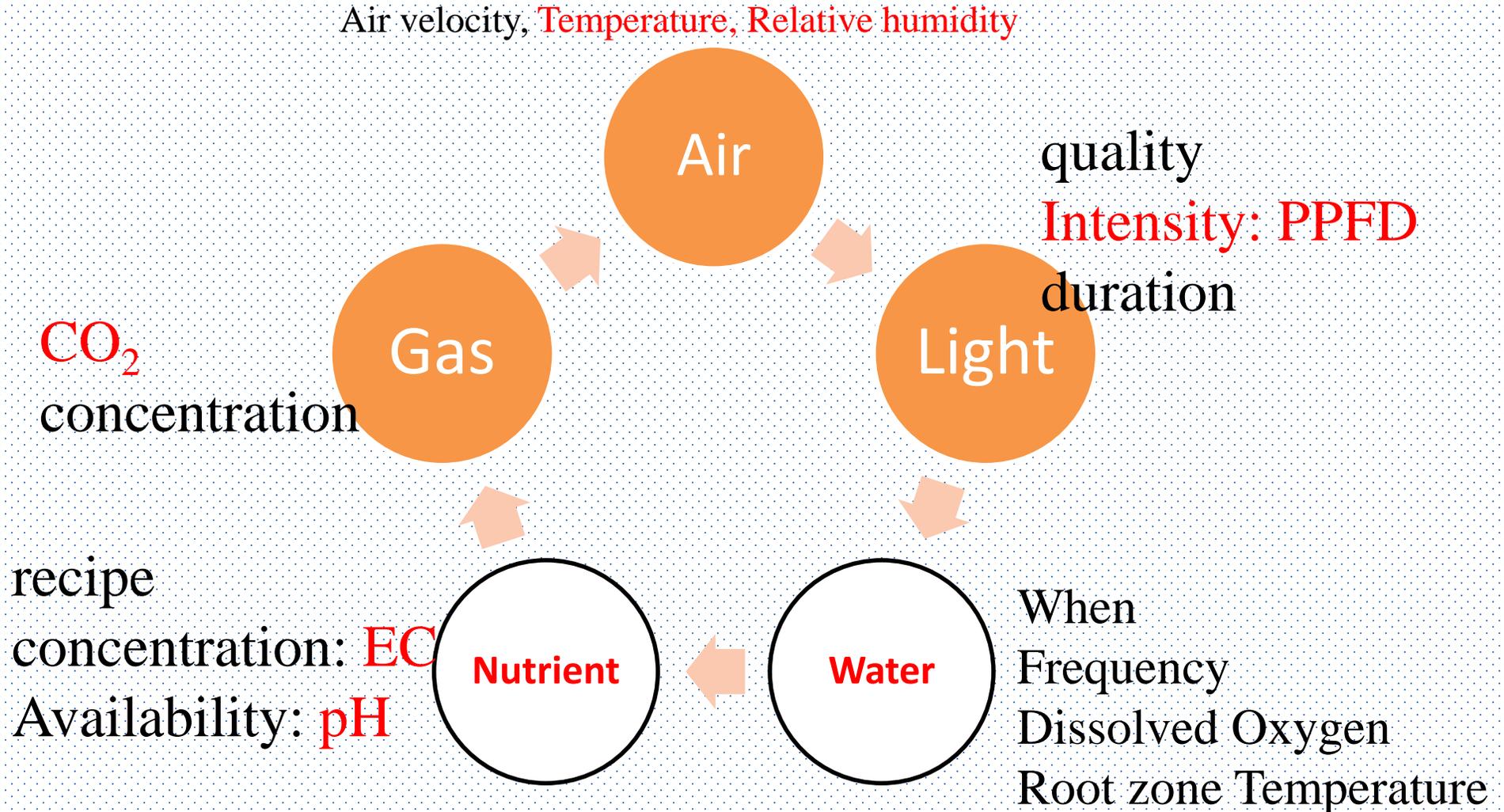
Dept. of Biomechatronics Engineering (BME) and Global ATGS
Center of Excellence for Controlled Environment Agriculture (CCEA)
National Taiwan University (NTU)



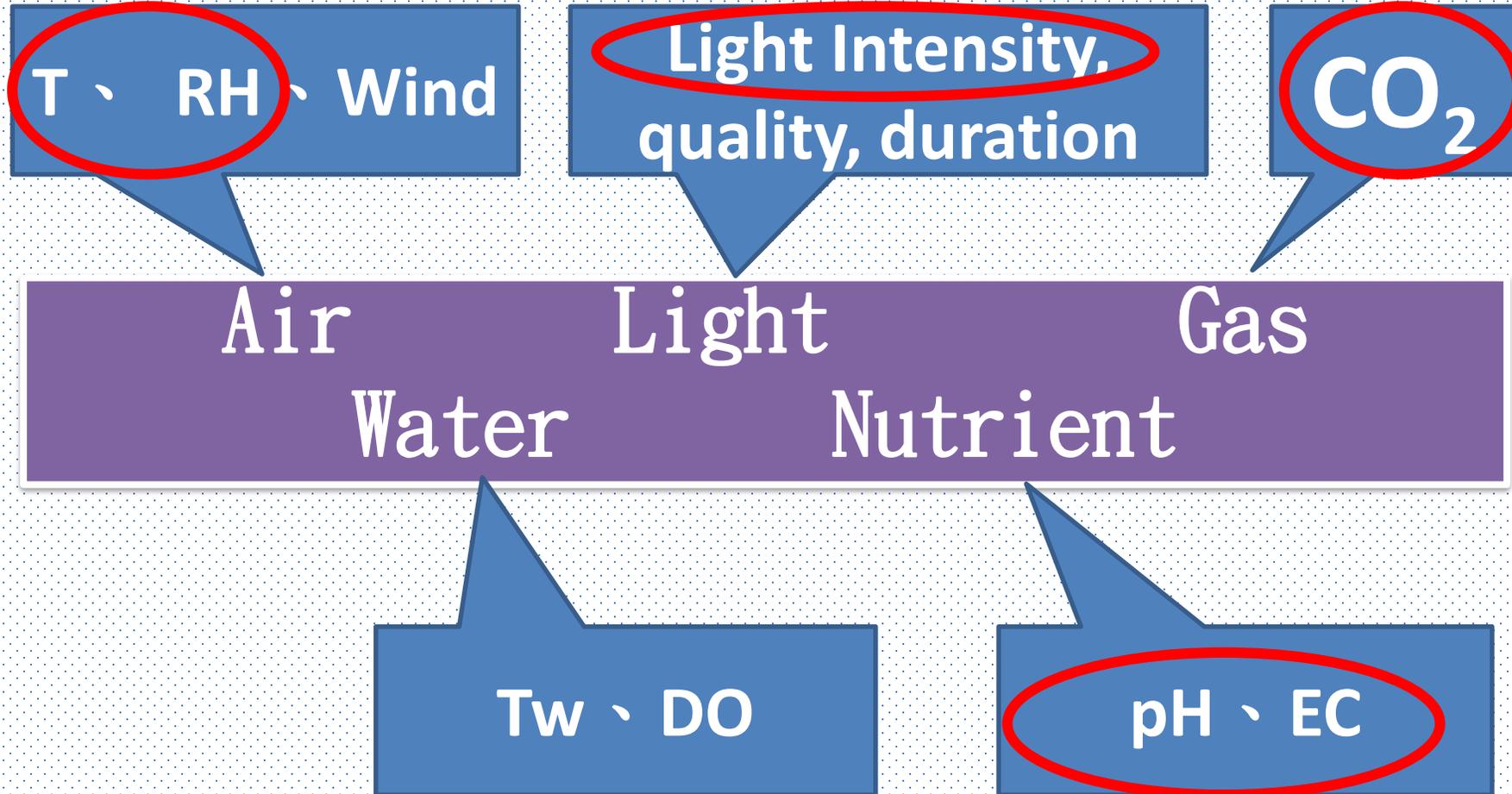
9 KEY VARIABLES FOR CROP PRODUCTION



Five governing factors in PFAL



Must have monitoring items in PFAL



Factors affecting plant growth and development

	Temperature	Light	Humidity	CO ₂	Nutrient+H ₂ O
photosynthesis	+	+++	+	+++	
respiration	+++				
Absorb. of nutrient+H ₂ O	+	+++	+++	+	+++
Transpiration	+	+++	+++	+	++
Development (leaf, flower formation)	+++				
booming	++	++		+	
fruiting	++	++	++	+	
Distribution of sugar	+++	++			
Formation of organ	++		+		++
Extension of cell/organ	+++	++	+		+
Mature of fruit	+++	++			

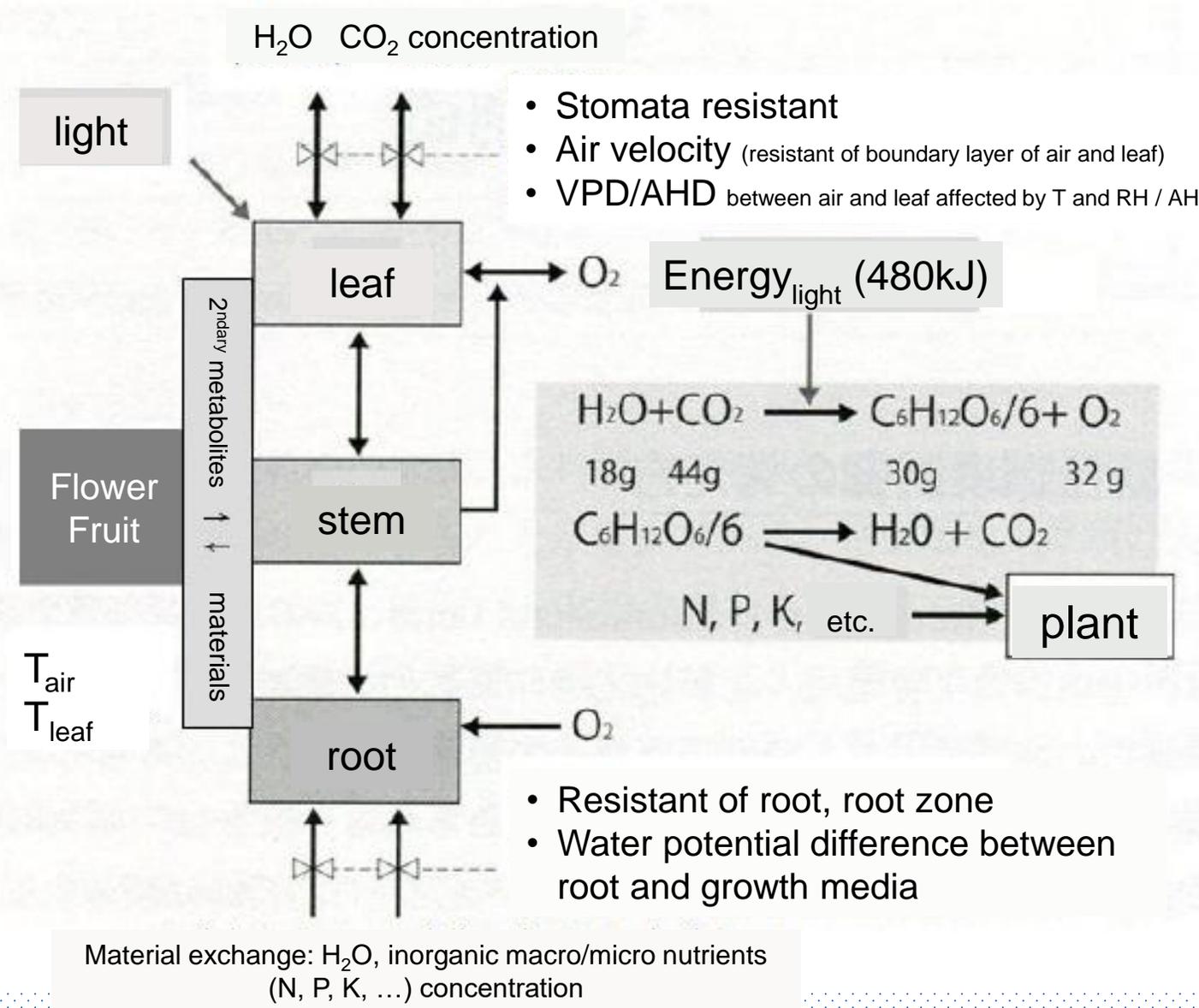
Degree of influence: +++ large, ++ medium, + small

Suitable range in between 15 ~ 30 °C

(Houter, 2006)

Modified by Fang, 2018





Outline

What is hydroponics and how does it work?

Preparation of nutrient solution

- Materials / Device
- Recipes
- Unit conversion

pH, EC
Management

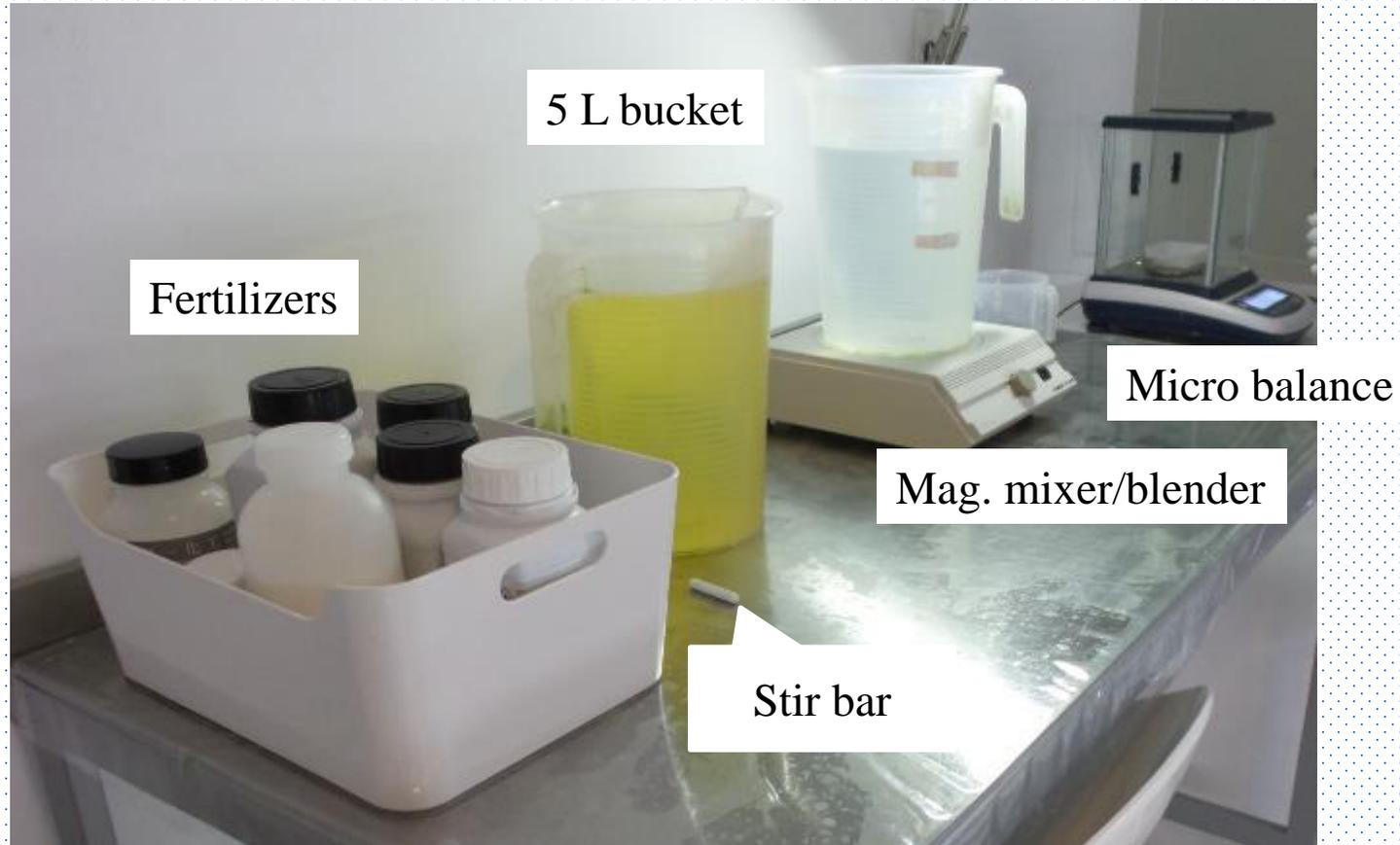
pH
Adjustment

Hydroponic systems
Literature Review

All about hydroponics



Materials and Device



Related Equipment



Balance:

- Micro-elements:
0.001 g grade (precise scale)
- Macro-elements:
0.1 g grade

• blender



Macro elements of Yamazaki formula for various crops

1000 L nutrient solution

養液配方 (g)	KNO ₃	Ca(NO ₃) ₂ 4H ₂ O	MgSO ₄ · 7H ₂ O	NH ₄ H ₂ PO ₄	Fe · EDTA	成分濃度 (mL/L)					EC ↓ (mS/cm)
						NO ₃ -N	K	Ca	P	Mg	
胡瓜	610	830	500	120	20	13.0	6.0	7.0	3.0	4.0	2.0
洋香瓜	610	830	380	155	20	13.0	6.0	7.0	4.0	3.0	2.0
西瓜	610	830	185	60	20	13.0	6.0	7.0	1.5	1.5	1.6
菠菜	300	470	250	80	20	7.0	3.0	4.0	2.0	2.0	1.1
番茄	400	360	250	80	20	7.0	4.0	3.0	2.0	2.0	1.1
草莓	310	240	125	60	20	5.0	3.0	2.0	1.5	1.0	0.7
甜椒	610	360	250	100	20	9.0	6.0	3.0	2.5	2.0	1.3
茄	710	360	250	120	20	10.0	7.0	3.0	3.0	2.0	1.5
Lettuce	400	240	125	60	20	6.0	4.0	2.0	1.5	1.0	0.8
茼蒿	810	470	500	155	20	12.0	8.0	4.0	4.0	4.0	2.0
蕪菁	510	240	125	60	20	7.0	5.0	2.0	1.5	1.0	0.9
鴨兒芹	710	240	250	190	20	9.0	7.0	2.0	5.0	2.0	1.6
柑桔	200	470	185	60	20	6.0	2.0	4.0	1.5	1.5	0.9
蘿菜	707	354	246	152	20	10.0	7.0	3.0	4.0	2.0	1.6



Stock solution for micro elements

dilute 10,000 times to use

	concentration ppm	Fertilizer	concentration (mg/L)	Amount required in 10 L of stock solution (g)
B	0.5	硼酸 (H_3BO_3)	2.86	286
Mn	0.5	氯化錳 ($\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$) or 硫酸錳 ($\text{MnSO}_4 \cdot 4\text{H}_2\text{O}$)	1.81 or 2.13	181 or 213
Zn	0.05	硫酸鋅 ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$)	0.22	22
Cu	0.02	硫酸銅 ($\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$)	0.08	8
Mo	0.01	鉬酸鈉 ($\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$)	0.025	2.5
Fe	3	EDTA-Fe		226

add 0.1 L (100 ml) of stock solution in 1 ton (1000 L) of nutrient solution

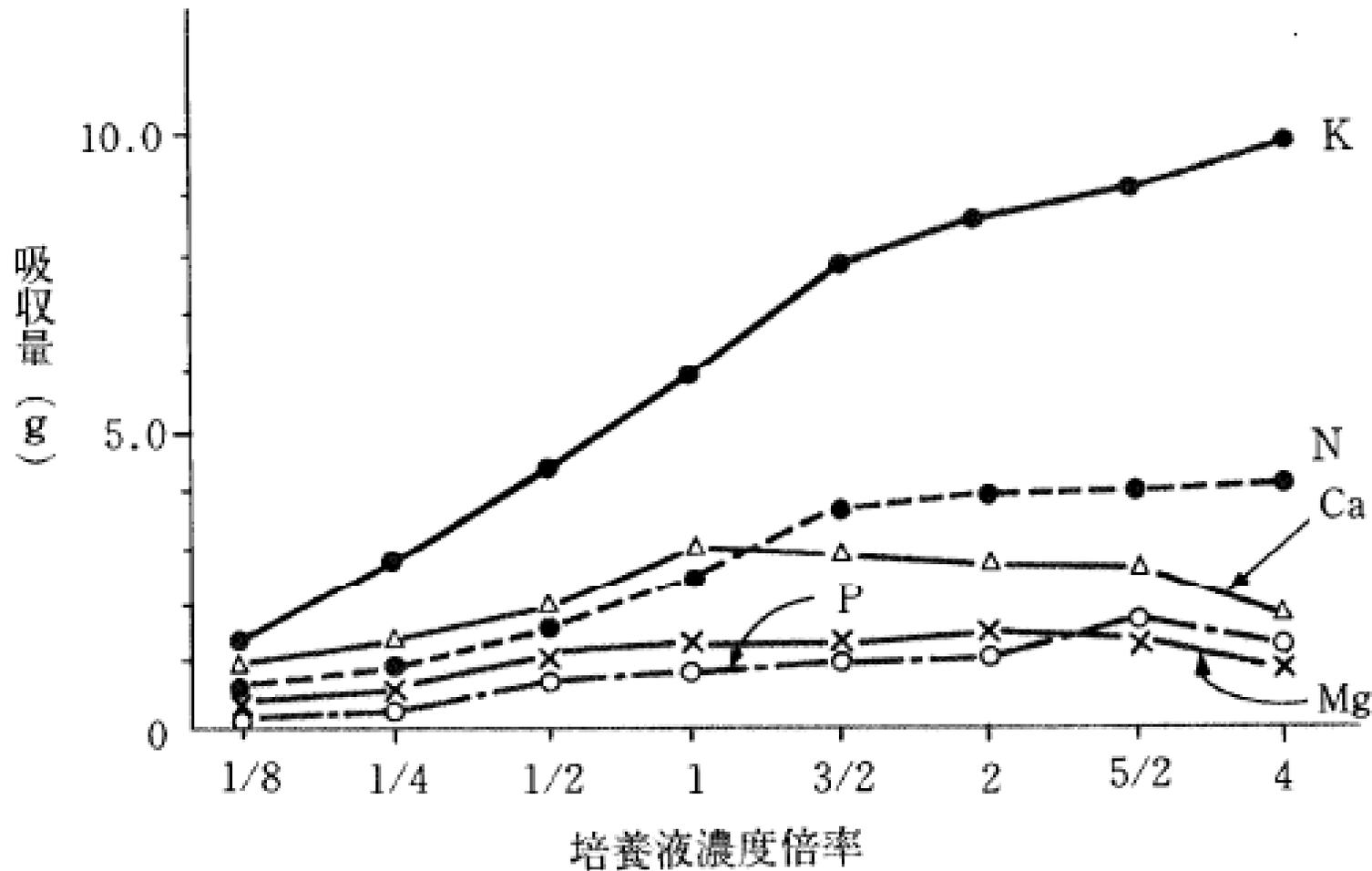


Concentration of recipe

- 1 S: 1 Strength
- $\frac{1}{2}$ S: Half Strength
- $\frac{3}{4}$ S: 3 quarter Strength
- $\frac{1}{2}$ or $\frac{3}{4}$ only represents concentration of macro elements.
Concentration of micro elements should remain the same.
- Assuming using Yamazaki lettuce formula at $\frac{3}{2}$ S, means all the macro elements are $\frac{3}{2}$ times of 1 S ,
EC should be $0.8 \times \frac{3}{2} = 1.2 \text{ mS.cm}^{-1}$



Absorption of macro elements of Tomato under various strength of recipe concentration



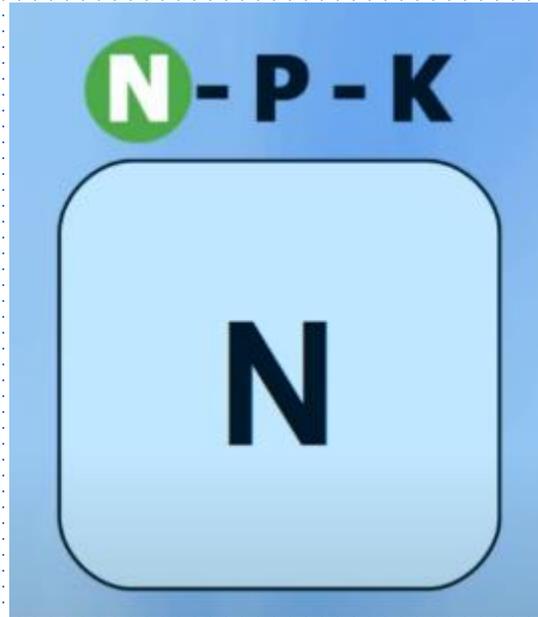
1 S : N 200, P 31, K 274, Ca 160, Mg 48 ppm

Tomato enjoy K and N

Too much K^+ inhibit absorption of Ca^{+2} and Mg^{+2}



Vegetative
Growth
Stage



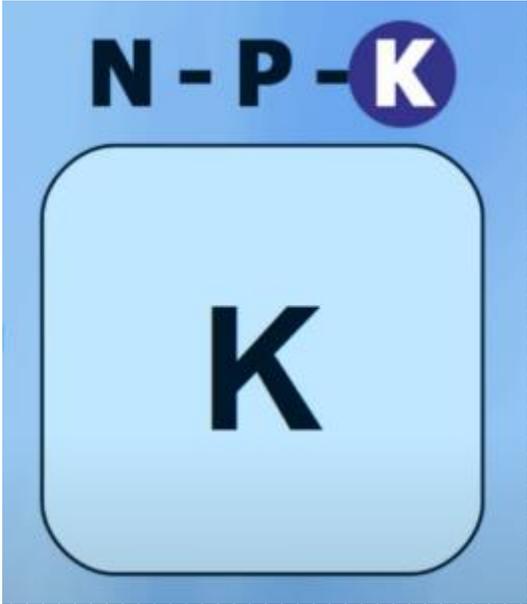
NO_3
Nitrate

NH_4
Ammonium

GROWTH ELEMENT



Heavy Fruiting
and
Flowering



Add with
Bloom
Stimulants

HEALTH ELEMENT



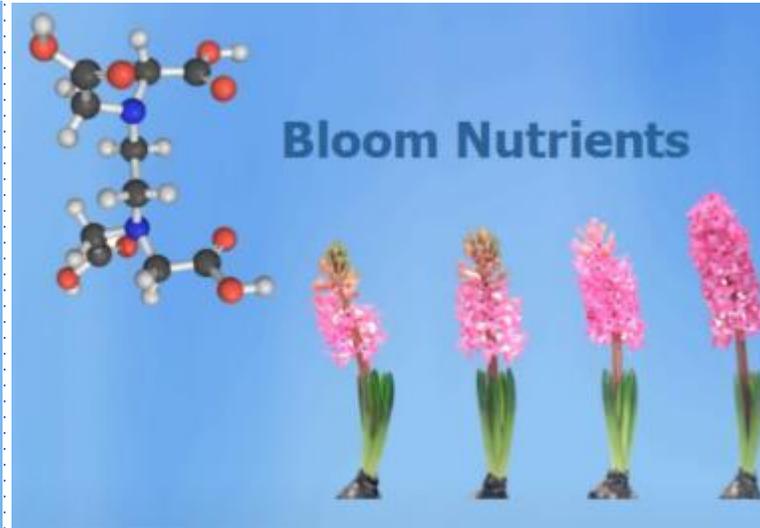
Tomato Recipe

Table 6. Recipe for tomatoes in winter according to crop growth stage (units are ppm).

	Weeks 0-6 Higher N, Ca and Mg for vegetative growth	Weeks 6-12 Lower N, higher K for reproductive growth	Week 12+ Maintain balance of vegetative / reproductive growth
Nitrogen (N)	224 	 189	 189
Phosphorus (P)	47 	47 	 39
Potassium (K)	 281	351 	341
Calcium (Ca)	212 	190	 170
Magnesium (Mg)	65 	60	 48
Iron (Fe)	2.00	2.00	2.00
Manganese (Mn)	0.55	0.55	0.55
Zinc (Zn)	0.33	0.33	0.33
Boron (B)	0.28	0.28	0.28
Copper (Cu)	0.05	0.05	0.05
Molybdenum (Mo)	0.05	0.05	0.05

Source: Sunco, Ltd., and University of Arizona, Controlled Environment Agriculture Center, <http://tinyurl.com/ljjj785/>





N

P

K

Ca

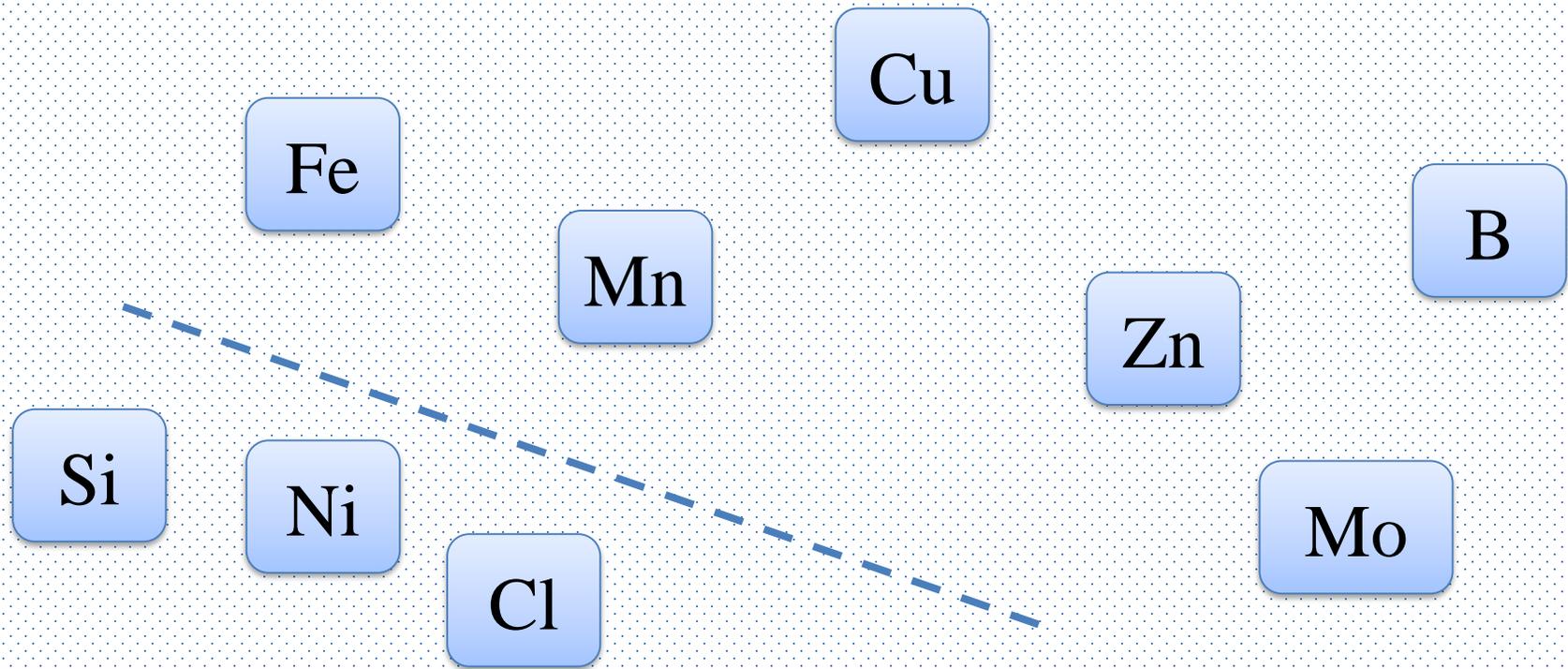
Mg

S

BASE NUTRIENTS

Macro nutrients
Macro elements





Other important trace elements
Micro nutrients
Micro elements

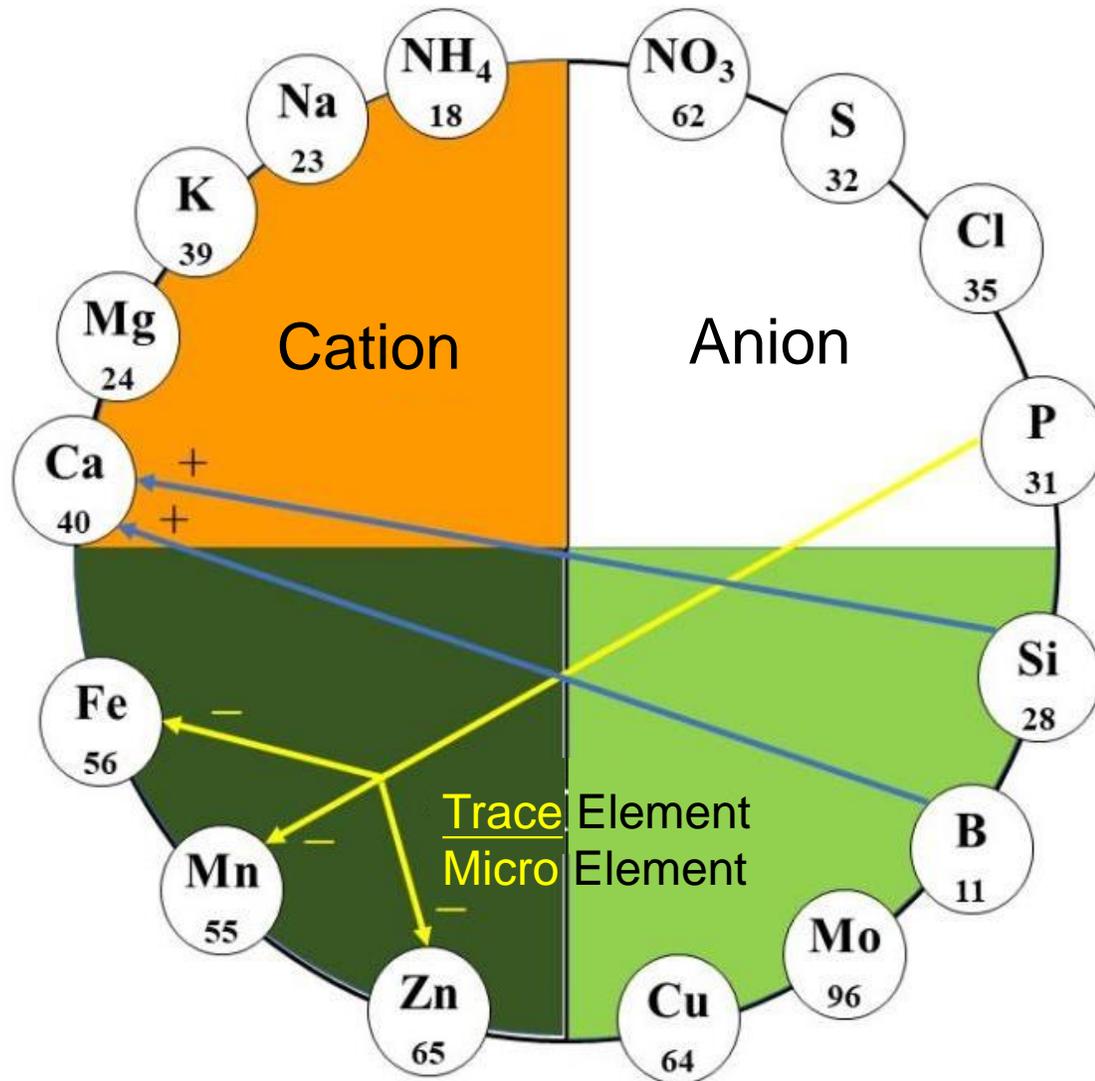


19 elements for plants

類別	element	Atomic weight	Available form	
Macro 3	碳 C	12.01	CO ₂	1mM 44 mg
	氫 H	1.01	H ₂ O	1mM 18 mg
	氧 O	16	O ₂	1mM 32 mg
Macro 6	氮 N	14.01	NO ₃ ⁻ , NH ₄ ⁺	1 me = 14.0 mg
	磷 P	30.98	H ₂ PO ₄ ⁻ , HPO ₄ ⁻²	10.3
	鉀 K	39.1	K ⁺	39.1
	鈣 Ca	40.08	Ca ⁺²	20
	鎂 Mg	24.32	Mg ⁺²	12.1
	硫 S	32.07	SO ₄ ⁻²	16
Micro 7	鐵 Fe	55.85	Fe ⁺³ , Fe ⁺²	27.9
	錳 Mn	54.94	Mn ⁺²	27.5
	硼 B	10.82	BO ₃ ⁻³ , B ₄ O ₇ ⁻	3.6
	銅 Cu	63.54	Cu ⁺² , Cu ⁺	31.8
	鋅 Zn	65.38	Zn ⁺²	32.7
	鉬 Mo	95.95	MoO ₄ ⁻²	48
	氯 Cl	35.46	Cl ⁻	35.4
Special 3	矽 Si	28.09	SiO ₄ ⁻⁴	7
	鋁 Al	26.98	Al ⁺³	9
	鈉 Na	22.99	Na ⁺	23



Competition/Cooperation among ions



Ions in same quadrant are competing

Plant preferred ions with low atomic weight x valence

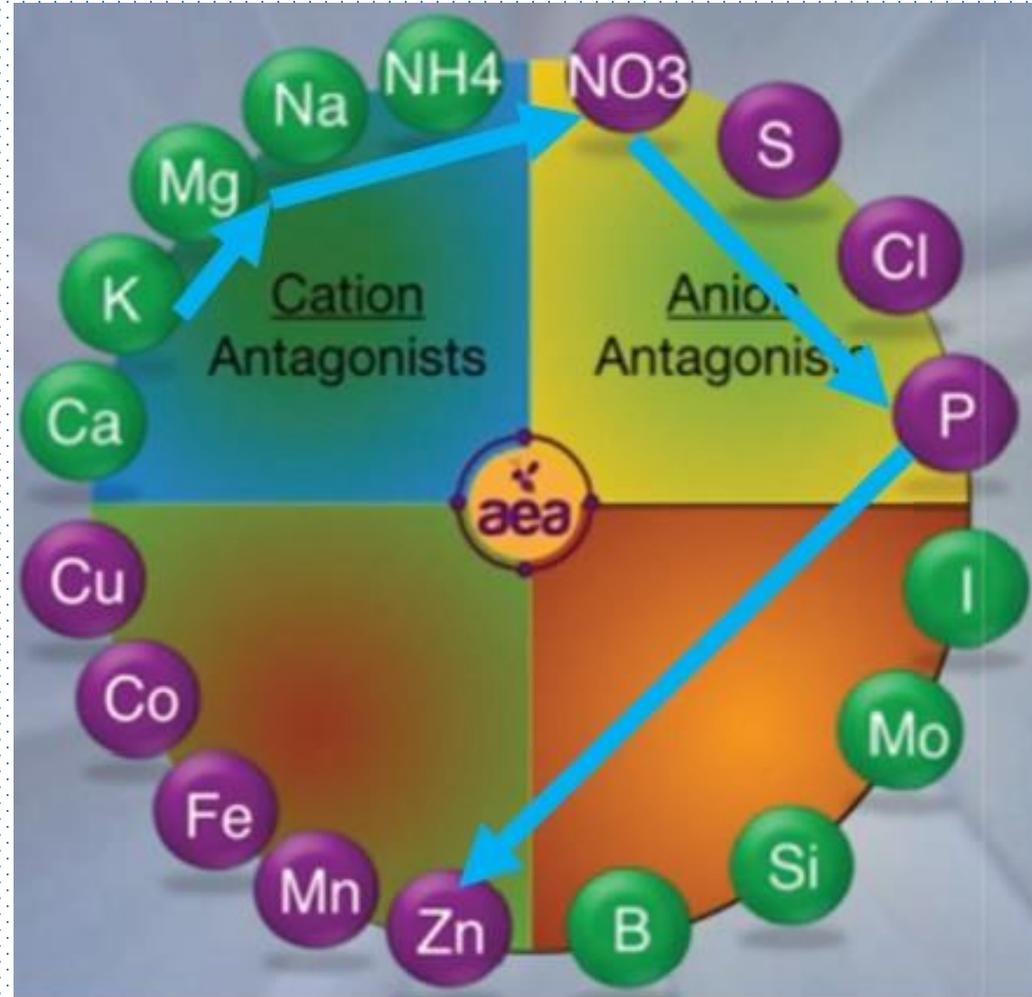
- NH₄⁺ > Na⁺ > K⁺ > Mg²⁺ > Ca²⁺
18, 23, 39, 24*2, 40*2

ions in different quadrants also affect one another

- Macro affects micro, such as P up, inhibits Fe, Mn, Zn
- Micro affects macro, such as Si, B up, promotes Ca



AEA Antagonistic interactions



Low K →
High Mg →
low NO₃ →
high P → low Zn

Biochemical sequence of nutrition in plants

P E R I O D I C T A B L E	3 Li Lithium 6.941	4 Be Beryllium 9.012182	5 B Boron 10.811	6 C Carbon 12.0107	7 N Nitrogen 14.00674
	11 Na Sodium 22.989770	12 Mg Magnesium 24.3050	13 Al Aluminum 26.981538	14 Si Silicon 28.0855	15 P Phosphorus 30.973761
	19 K Potassium 39.0983	20 Ca Calcium 40.078	31 Ga Gallium 69.723	32 Ge Germanium 72.64	33 As Arsenic 74.92160

Plant biochemical sequences begin with:

1. **Boron**, which activates →
2. **Silicon** which carries all other nutrients starting with →
3. **Calcium** which binds →
4. **Nitrogen** to form amino acids, DNA and cell division.

Amino acids form proteins such as chlorophyll and tag trace elements, especially →

5. **Magnesium** which transfers energy via →
6. **Phosphorus** to →
7. **Carbon** to form sugars which go where →
8. **Potassium** carries them. This is the basis of plant growth.



Frequent used fertilizer

Type of fertilizer	Molecular formula	Molecular weight	ion	solubility 20°C g/l	purity %	Price NT\$/kg
硝酸鉀	KNO_3	101	$\text{K}^+, \text{NO}_3^-$	315	95	50~60
硝酸鈣	$\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$	236	$\text{Ca}^{+2}, 2(\text{NO}_3^-)$	1270	70	20~27
磷酸銨	$\text{NH}_4\text{H}_2\text{PO}_4$	115	$\text{NH}_4^+, \text{H}_2\text{PO}_4^-$	365	98	50~64
硫酸鎂	$\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	246	$\text{Mg}^{+2}, \text{SO}_4^{-2}$	252	45	44
硝酸銨	NH_4NO_3	80	$\text{NH}_4^+, \text{NO}_3^-$	655	98	
硫銨	$(\text{NH}_4)_2\text{SO}_4$	132	$2(\text{NH}_4^+), \text{SO}_4^{-2}$	754	94	5.6
氯化銨	NH_4Cl	53	$\text{NH}_4^+, \text{Cl}^-$	1630		
尿素	$(\text{NH}_2)_2\text{CO}$	60	NH_4^+	1000	98	9.8
硫酸鉀	K_2SO_4	174	$2\text{K}^+, \text{SO}_4^-$	111	90	31
氯化鉀	KCl	74	K^+, Cl^-	265	95	8.4
氯化鈣	$\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$	147	$\text{Ca}^{+2}, \text{Cl}^-$	536	75	24
磷酸一鉀	KH_2PO_4	136	$\text{K}^+, \text{H}_2\text{PO}_4^-$	227	98	70
EDTA鐵	$\text{Fe} \cdot \text{EDTA}$	421	Fe^{+2}	421	12.5	250
硼酸	H_3BO_3	62	B_3^+	46	18	55~60
硫酸錳	$\text{MnSO}_4 \cdot 4\text{H}_2\text{O}$	223	$\text{Mn}^{+2}, \text{SO}_4^{-2}$	500	99	



Nutrient Concentration

Frequent used units

- Macro elements
 - mM 或 mmol/L
 - me/L
- Micro elements
 - ppm
 - mg/L
 - μ M 或 μ mol/L
- gram equivalent = atomic weight/valence
(克當量=原子量/原子價)
- Milligram equivalent, me = e/1000 毫克當量



me/L to ppm

ppm: parts per million

1 mg in in 1 L of water, 1 g in 1000 L of water

1 g in 1 ton of water is 1 ppm

Element	Atomic weight	Valence	1 me/L
K	39.1	1	39.1 mg/L
Ca	40	2	20 mg/L
Mg	24.3	2	12.15 mg/L

$$\text{me/L} \times \text{atomic weight} / \text{valence} = \text{ppm}$$



Example

fertilizer	N		P	K	Ca	Mg	EC	Amount
	NO ₃ -N	NH ₄ -N						
unit	me/L	me/L	me/L	me/L	me/L	me/L	mS/cm	g
Target concentration	7	0.67	2	4	3	2	0.24	
Source water	0	0	0	0.02	1.6	0.45		
Required	7	0.67	2	3.98	1.4	1.55		
KNO ₃	3.98			3.98				402
Ca(NO ₃) ₂ · 4H ₂ O	1.4				1.4			165
MgSO ₄ · 7H ₂ O						1.55		191
NH ₄ H ₂ PO ₄		0.67	2					76
(NH ₄ NO ₃)	(1.62)	(1.62)						(64.8)
(KNO ₃)	(1.62)			(1.62)				(163.6)
合計	5.38	0.67	2	4	3	2		

$3.98 \text{ me/L N} \rightarrow 3.98 \times (39+62) / 1 = 401.98 \text{ g KNO}_3$ (KNO₃ molecular weight 39+62)
 $1.4 \text{ me/L Ca} \rightarrow 1.4 \times (40+62 \times 2 + 4 \times 18) / 2 = 330 / 2 = 165$



Yamazaki formula for Lettuce

Chemical composition of nutrient solution.	purity (%)	lettuce (mg/L)	Stock solution (100X) (g/500 mL)	Stock solution (100X) (g/500 mL)
硝酸鈣 $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$	70	240	12	$12/0.7 = 17.14$
硝酸鉀 KNO_3	99.8	400	20	20.04
硫酸鎂 $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	49	125	6.25	12.76
磷酸一銨 $\text{NH}_4\text{H}_2\text{PO}_4$	98.5	60	3	3.05
鉗形鐵 $\text{Fe} \cdot \text{EDTA}$	99.9	20	1	1.00
硼酸 H_3BO_3	99.9	1.2	0.6 (1000X ; 500 mL)	0.6006
硫酸銅 $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	99.9	0.09	0.045 (1000X ; 500 mL)	0.0450
硫酸鋅 $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	98	0.04	0.02 (1000X ; 500 mL)	0.0204
硫酸錳 $\text{MnSO}_4 \cdot \text{H}_2\text{O}$	97.5	1.82	0.813 (1000X ; 500 mL)	0.8339
鉬酸鈉 $\text{NaMoO}_4 \cdot 2\text{H}_2\text{O}$	99.9	0.01	0.005 (1000X ; 500 mL)	0.0050



2 versions of Yamazaki Recipe

			施用量, g/1000L(山崎)	施用量, g/1000L(修正山崎)
名稱	Compound	Molecular weight	g/5L for stock solution, diluted 200 times, EC = 800 μ S/cm = 0.8 mS/cm	
硝酸鉀	KNO ₃	101.1	404.04	350.55
硝酸鈣(4水)	Ca(NO ₃) ₂ · 4H ₂ O	236.088	242.42	242.42
硝酸鈣(3水)	Ca(NO ₃) ₂ · 3H ₂ O	218.088	or 223.94	or 223.94
FE-EDTA	C ₁₀ H ₁₂ N ₂ NaFeO ₈	367.05	25.26	25.26
硫酸鎂	MgSO ₄	120.34	61.68	61.68
硫酸鎂(7水)	MgSO ₄ · 7H ₂ O	246.34	or 126.26	or 126.26
磷酸一銨	NH ₄ H ₂ PO ₄	115.03	60.91	0
磷酸二氫鉀	KH ₂ PO ₄	136.09	0	72.02
硝酸銨	NH ₄ NO ₃	80.052	0	42.34
硼酸	H ₃ BO ₃	62	3.03	3.03
氯化錳(4水)	MnCl ₂ · 4H ₂ O	198	0	0
硫酸錳(1水)	MnSO ₄ · H ₂ O	169	1.53	1.53
硫酸錳(4水)	MnSO ₄ · 4H ₂ O	223	or 2.02	or 2.02
硫酸銅(5水)	CuSO ₄ · 5H ₂ O	250	0.09	0.09
硫酸鋅(7水)	ZnSO ₄ · 7H ₂ O	288	0.224	0.224
鉬酸鈉(2水)	Na ₂ MoO ₄ · 2H ₂ O	241.92	0.025	0.025



Table 1. Three hydroponic nutrient solution recipes to prepare 100 gal. of fertilizer suitable for hydroponic production of lettuce, herbs and leafy greens. If preparing to dilute in a 100-gal. reservoir, all the components within a recipe can be mixed into the water. If using stock tanks (i.e., a 100X concentration), then the calculations represent the amount to use per 1 gal. of stock. Where indicated, the Tank A and Tank B components MUST be prepared separately so a precipitate does not occur. If using stocks, dilute using 1:100 injector(s) (two injectors connected in series for Tank A and Tank B mixes). This will make 100 gal. of dilute fertilizer.

Jack's Hydro-FeEd (16-4-17)

This is a 1-bag solution; use 355 g in 100 gal. water (dilute) or for each 1 gal. in a stock tank (using a 1:100 injector)

Jack's Hydroponic (5-12-26) + Calcium nitrate

Tank A

284 g Calcium nitrate (15-0-0)

Tank B

284 g 5-12-26

Modified Sonneveld's solution for lettuce

Tank A

184.0 g $\text{Ca}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$

14.4 g NH_4NO_3

167.3 g KNO_3

*3.8 g 10% Iron-DTPA

Sprint 330 or

Sequestrene 330

Tank B

51.5 g KH_2PO_4

93.1 g $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$

*0.290g $\text{MnSO}_4 \cdot \text{H}_2\text{O}$

*0.352g H_3BO_3

*0.023g $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$

*0.217g $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$

*0.035g $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$

*A precise scale is needed to weigh the micronutrients

diluter

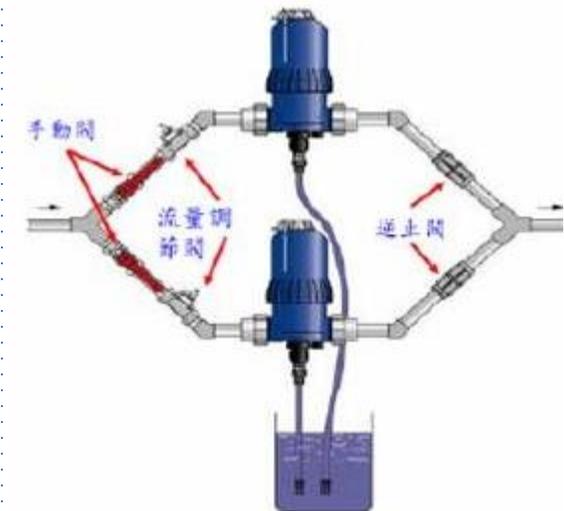
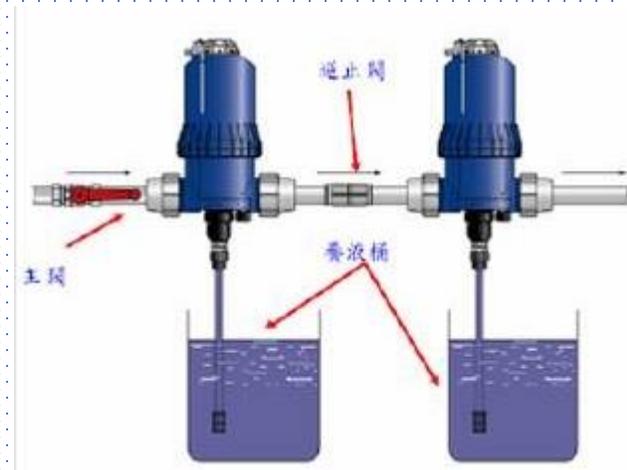


Table 2. Comparison of the nutrients (in ppm) supplied by the three different recipes for lettuce, herbs and leafy greens.

	Jack's Hydro-FeED (16-4-17)	Jack's Hydroponic (5-12-26) + Calcium nitrate	Modified Sonneveld's solution
Nitrogen (N)	150	150	150
Phosphorus (P)	16	39	31
Potassium (K)	132	162	210
Calcium (Ca)	38	139	90
Magnesium (Mg)	14	47	24
Iron (Fe)	2.1	2.3	1.0
Manganese (Mn)	0.47	0.38	0.25
Zinc (Zn)	0.49	0.11	0.13
Boron (B)	0.21	0.38	0.16
Copper (Cu)	0.131	0.113	0.023
Molydenum (Mo)	0.075	0.075	0.024

Table 3. Target nitrogen feed rates (in ppm N) for several hydroponic crops.

Type	Propagation	Production
Buttercrunch/Boston Bibb	125	150
Romaine, Red and Green leaf	125	150
Basil	125	175
Culinary Herbs	125	150
Cole Crops	125	175
Garlic and Scallions	125	150
Tomatoes	125	200
Peppers	125	150
Cucumber	125	175
Heavy Feeders cabbage, kale, spinach, Swiss chard, mustard greens, mizuna, escarole	125	175 - 200
Light Feeder Lettuce arugula, watercress, spring mix	125	125 - 150

* Adapted from data collected at J.R.Peters Laboratory and Smithers Oasis Inc. 2012-2013

Table 4. Two hydroponic nutrient solution recipes to prepare 100 gal. of fertilizer suitable for hydroponic production of tomatoes, cucumbers and peppers.

Jack's Hydroponic (5-12-26) + Calcium nitrate	
Tank A	Tank B
360 g Calcium nitrate (15-0-0)	360 g 5-12-26
UA CEAC Recipe*	
Tank A	Tank B
347.8 g Ca(NO ₃) ₂ ·3H ₂ O	64.9 g KH ₂ PO ₄
152.5 g KNO ₃	184.3 g MgSO ₄ ·7H ₂ O
*7.6 g 10% Iron-DTPA Sprint 330 or Sequestrene 330	114.7 g K ₂ SO ₄
	*0.641g MnSO ₄ ·H ₂ O
	*0.606g H ₃ BO ₃
	*0.048g Na ₂ MoO ₄ ·2H ₂ O
	*0.549g ZnSO ₄ ·7H ₂ O
	*0.074g CuSO ₄ ·5H ₂ O

*A precise scale is needed to weigh the micronutrients

Adapted from University of Arizona, Controlled Environment Agriculture Center, <http://tinyurl.com/ijj785/>

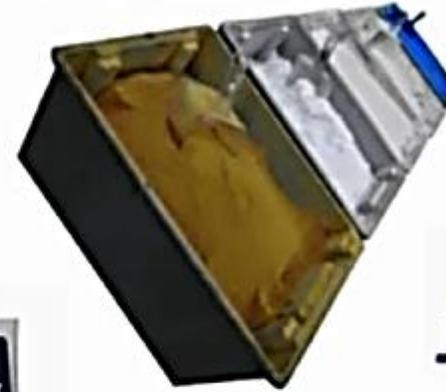
Table 5. Comparison of the nutrients (in ppm) supplied by the three different recipes for lettuce, herbs and leafy greens.

	Jack's Hydroponic (5-12-26) + Calcium nitrate	UA CEAC Recipe
Nitrogen (N)	190	189
Phosphorus (P)	50	39
Potassium (K)	205	341
Calcium (Ca)	176	170
Magnesium (Mg)	60	48
Iron (Fe)	2.85	2.00
Manganese (Mn)	0.48	0.55
Zinc (Zn)	0.14	0.33
Boron (B)	0.48	0.28
Copper (Cu)	0.14	0.05
Molydenum (Mo)	0.10	0.05



Commercially available fertilizers for hydroponic systems

- Single-element mixes
- Water-soluble concentrates
- Complete one-bag formula





Hyponex various size

Medium: 500 g
Large: 2 kg, 800 NT\$

N:P:K		
No. 1	07-06-19	Leafy vegetable
No. 2	20-20-20	General usage
No. 3	10-30-20	Promote flowering
No. 4	25-05-20	Leafy Ornamental plants
No. 5	30-10-10	Fast growth of Seedling



Hyponex No.1 (N-P-K: 7-6-19)

Hyponex NO.1

氮			7%
銨態氮	Ammoniacal Nitrogen	NH ₄ -N	1.2%
硝酸態氮	Nitrate Nitrogen	NO ₃ -N	5.8%
可利用磷	Available Phosphate	P ₂ O ₅	6%
水溶性鉀	Soluble Potassium	K ₂ O	19%

來源

Sources

硝酸鉀	Potassium Nitrate
重過磷酸鈣	Triple SuperPhosphate
硫酸銨	Ammonium Sulfate



More recipes

in ppm

Elements	US Hoagland and Arnon / Modified Hogland	UK Cooper	Netherlands Modified Steiner	US Wilcox 1	US Wilcox 2	Canada Resh	Japan
N	210 / 224	200	171	132	162	175	132
P	31 / 62	60	48	58	58	65	42
K	234 / 235	300	304	200	284	400	314
Ca	160 / 160	170	180	136	136	197	162
Mg	48 / 24	50	48	47	47	44	50
Fe	50 / 1~3	12	3	4	4	2	3
Mn	0.5 / 0.11	2	1	0.5	0.5	0.5	0.5
B	0.5 / 0.27	1.5	0.3	1.5	1.5	0.5	0.5
Zn	0.05 / 0.13	0.1	0.4	0.3	0.3	0.05	0.05
Cu	0.02 / 0.03	0.1	0.2	0.1	0.1	0.05	0.02
Mo	0.01 / 0.05	0.2	0.1	0.1	0.1	0.02	0.01
S	/ 32						
Cl, Ni, Si	/ 1.77, 0.03, 28						



Modified Hoagland

TABLE 5.3
Composition of a modified Hoagland nutrient solution for growing plants (*Part 1*)

Compound	Molecular weight	Concentration of stock solution	Concentration of stock solution	Volume of stock solution per liter of final solution	Element	Final concentration of element	
	g mol ⁻¹	mM	g L ⁻¹	mL		μM	ppm
Macronutrients							
KNO ₃	101.10	1,000	101.10	6.0	N	16,000	224
Ca(NO ₃) ₂ ·4H ₂ O	236.16	1,000	236.16	4.0	K	6,000	235
NH ₄ H ₂ PO ₄	115.08	1,000	115.08	2.0	Ca	4,000	160
MgSO ₄ ·7H ₂ O	246.48	1,000	246.49	1.0	P	2,000	62
					S	1,000	32
					Mg	1,000	24

Source: After Epstein 1972.

Note: The macronutrients are added separately from stock solutions to prevent precipitation during preparation of the nutrient solution. A combined stock solution is made up containing all micronutrients except iron. Iron is added as sodium ferric diethylenetriaminepentaacetate (NaFeDTPA, trade name Ciba-Geigy Sequestrene 330 Fe; see Figure 5.2); some plants, such as maize, require the higher level of iron shown in the table.

^aNickel is usually present as a contaminant of the other chemicals, so it may not need to be added explicitly. Silicon, if included, should be added first and the pH adjusted with HCl to prevent precipitation of the other nutrients.



TABLE 5.3
Composition of a modified Hoagland nutrient solution for growing plants (Part 2)

Compound	Molecular weight	Concentration of stock solution	Concentration of stock solution	Volume of stock solution per liter of final solution	Element	Final concentration of element	
	g mol ⁻¹	mM	g L ⁻¹	mL		μM	ppm
Micronutrients							
KCl	74.55	25	1.864	2.0	Cl	50	1.77
H ₃ BO ₃	61.83	12.5	0.773		B	25	0.27
MnSO ₄ ·H ₂ O	169.01	1.0	0.169		Mn	2.0	0.11
ZnSO ₄ ·7H ₂ O	287.54	1.0	0.288		Zn	2.0	0.13
CuSO ₄ ·5H ₂ O	249.68	0.25	0.062		Cu	0.5	0.03
H ₂ MoO ₄ (85% MoO ₃)	161.97	0.25	0.040	Mo	0.5	0.05	
NaFeDTPA (10% Fe)	468.20	64	30.0	0.3–1.0	Fe	16.1– 53.7	1.00– 3.00

Source: After Epstein 1972.

Note: The macronutrients are added separately from stock solutions to prevent precipitation during preparation of the nutrient solution. A combined stock solution is made up containing all micronutrients except iron. Iron is added as sodium ferric diethylenetriaminepentaacetate (NaFeDTPA, trade name Ciba-Geigy Sequestrene 330 Fe; see Figure 5.2); some plants, such as maize, require the higher level of iron shown in the table.

*Nickel is usually present as a contaminant of the other chemicals, so it may not need to be added explicitly. Silicon, if included, should be added first and the pH adjusted with HCl to prevent precipitation of the other nutrients.



TABLE 5.3
Composition of a modified Hoagland nutrient solution for growing plants (Part 3)

Compound	Molecular weight	Concentration of stock solution	Concentration of stock solution	Volume of stock solution per liter of final solution	Element	Final concentration of element	
	g mol ⁻¹	mM	g L ⁻¹	mL		μM	ppm
Optional^a							
NiSO ₄ ·6H ₂ O	262.86	0.25	0.066	2.0	Ni	0.5	0.03
Na ₂ SiO ₃ ·9H ₂ O	284.20	1,000	284.20	1.0	Si	1,000	28

Source: After Epstein 1972.

Note: The macronutrients are added separately from stock solutions to prevent precipitation during preparation of the nutrient solution. A combined stock solution is made up containing all micronutrients except iron. Iron is added as sodium ferric diethylenetriaminepentaacetate (NaFeDTPA, trade name Ciba-Geigy Sequestrene 330 Fe; see Figure 5.2); some plants, such as maize, require the higher level of iron shown in the table.

^aNickel is usually present as a contaminant of the other chemicals, so it may not need to be added explicitly. Silicon, if included, should be added first and the pH adjusted with HCl to prevent precipitation of the other nutrients.



Radish and Lettuce JFK Space Center

TABLE 1 Initial concentration of elements in the nutrient solutions of growth chamber radish and lettuce from the Kennedy Space Center

Element	Starter Concentration	Replenishment Concentration ¹	
NO ₃ -N	7.5 mM	49 mM	mM = mmol/L
PO ₄ -P	0.5 mM	5 mM	
K	3.0 mM	36 mM	
Ca	2.5 mM	9 mM	
Mg	1.0 mM	8 mM	
S	1.0 mM	8 mM	
Fe	50.0 μM	135 μM	μM = μmol/L
B	4.75 μM	48 μM	
Mn	3.7 μM	37 μM	
Zn	0.64 μM	6.4 μM	
Cu	0.52 μM	5.2 μM	
Mo	0.01 μM	0.1 μM	

¹ This solution was added to the working nutrient solution to maintain an electrical conductivity of 0.12 S · m⁻¹. Slight adjustments in the concentrations of specific nutrients were made over the course of the studies.

$$0.12 \text{ S/m} = 1.2 \text{ mS/cm} = 1200 \text{ } \mu\text{S/cm}$$

表一、莙菜培養液巨量元素之組成

Table 1. Nutrient composition of macro-nutrition for Swiss chard

Macro-nutrition	Concentration of stock solution		Volumes of stock solution per liter of final solution	Concentration in system	
	M			mM	
$\text{NO}_3^- : \text{NH}_4^+ = 7:1, 5:1$	7:1	5:1		7:1	5:1
KNO_3	0.25	0.2	10	2.5	2
$\text{Ca}(\text{NO}_3)_2 \cdot 4 \text{H}_2\text{O}$	0.4	0.4	10	4	4
$\text{NH}_4\text{H}_2\text{PO}_4$	0.15	0.2	10	1.5	2
H_3PO_4	0.05		10	0.5	
$\text{MgSO}_4 \cdot 7 \text{H}_2\text{O}$	0.075	0.075	10	0.75	0.75
K_2SO_4	0.075	0.1	10	0.75	1

偏差 (standard deviation) 表示 (n = 4)。

表二、紫色葉用甘薯培養液巨量元素之組成

Table 2. Nutrient composition of macro-nutrition for Sweet potato

Macro-nutrition	Concentration of stock solution		Volumes of stock solution per liter of final solution	Concentration in system	
	M			mM	
$\text{NO}_3^- : \text{NH}_4^+ = 7:1, 5:1$	7:1	5:1		7:1	5:1
KNO_3	0.25	0.2	10	2.5	2
$\text{Ca}(\text{NO}_3)_2 \cdot 4 \text{H}_2\text{O}$	0.4	0.4	10	4	4
$\text{NH}_4\text{H}_2\text{PO}_4$	0.15	0.2	10	1.5	2
H_3PO_4	0.05		10	0.5	
$\text{MgSO}_4 \cdot 7 \text{H}_2\text{O}$	0.1	0.075	10	1	0.75
K_2SO_4	0.1	0.125	10	1	1.25

表三、莖菜和紫色葉用甘薯培養液微量元素之組成

Table 3. Nutrient s composition of micro-nutrition for Swiss chard and Sweet potato

Micro-nutrient	Concentration of stock solution mM	Volumes of stock solution per liter of final solution mL	Concentration in system μ M
H ₃ BO ₃	25	0.75	18.75
MnSO ₄	10 / 20	0.75	7.5 / 15
ZnSO ₄	2	0.75	1.5
CuSO ₄ · 5 H ₂ O	0.5	0.75	0.375
(NH ₄) ₆ Mo ₇ O ₄	0.5	0.75	0.375
Fe-EDTA	40	0.75	30

(/): Swiss chard/Sweet potato

Home Hydroponic Garden's Recipe

		Compound	g/10L
Stock A	磷酸一銨	$\text{NH}_4\text{H}_2\text{PO}_4$	340
(Macro)	硝酸鈣	$\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$	2080
	硝酸鉀	KNO_3	1100
			g/4L
Stock B	硫酸鎂	$\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	492
(Micro)	硫酸錳	$\text{MnSO}_4 \cdot 4\text{H}_2\text{O}$	2.48
	硼酸	H_3BO_3	6.2
	硫酸銅	$\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	0.48
	硫酸鋅	$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	1.2
	鉬酸銨	$(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$	0.02
	螯合鐵	EDTA_2Fe	8.46

add 5 ml A(Macro) and 2 ml B(micro) in 1 L of water

Bradley, P. And Tabares, C.H.M., 2000, Spreading Simplified Hydroponics : Home Hydroponic Gardens, Global Hydroponics Network, Corvallis, OR.

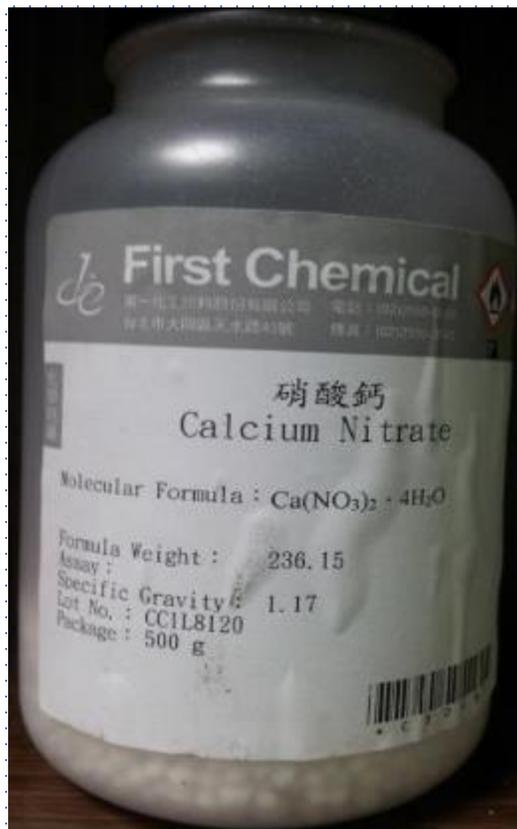
Generic Hydroponic Recipe

	Compound	g/100L	
A	硝酸鈣	$\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$	13110
	硝酸鉀	KNO_3	2557
	螯合鐵	EDTA_2Fe	500
B	硝酸鉀	KNO_3	2557
	磷酸鉀	KH_2PO_4	3567
	硫酸鎂	$\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	6625
	硫酸錳	$\text{MnSO}_4 \cdot 4\text{H}_2\text{O}$	121
	硫酸鋅	$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	11
	硼酸	H_3BO_3	39
	硫酸銅	$\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	3
	鉬酸銨	$(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$	1.02

Both dilute 1: 100, EC=2.5, TDS=1806

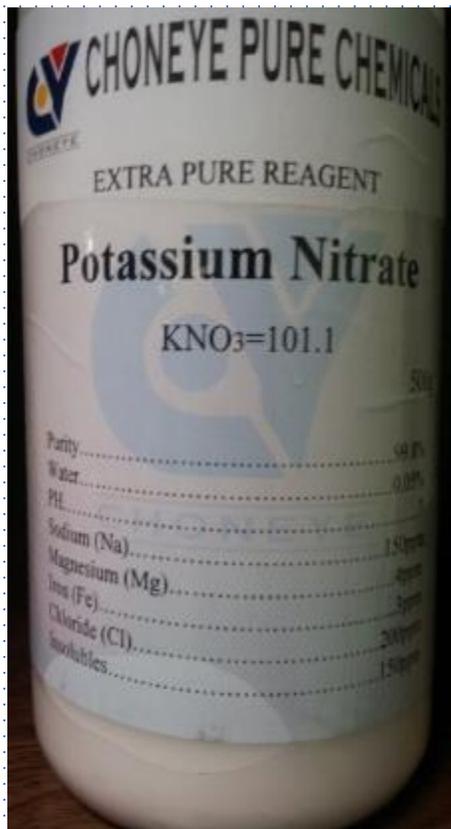
Morgan, L., 2002e, The Growing Edge 14(1) : 11.

4 single element fertilizers for stock solution A



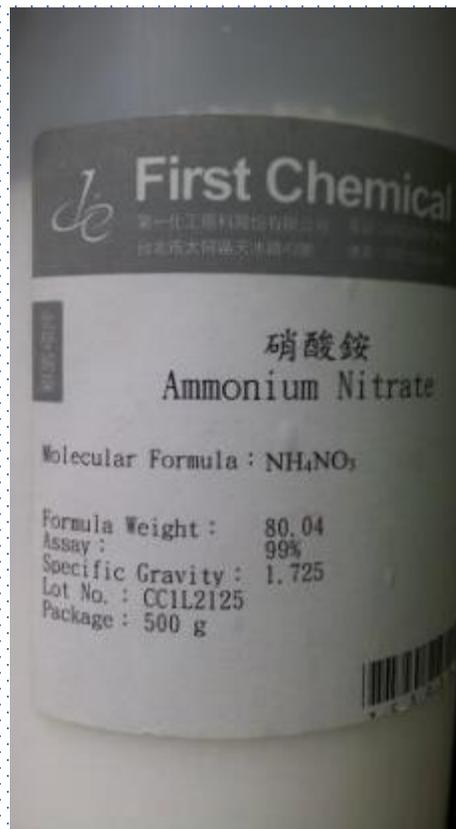
四水硝酸鈣

Calcium Nitrate



硝酸鉀

Potassium Nitrate



硝酸銨

Ammonium Nitrate

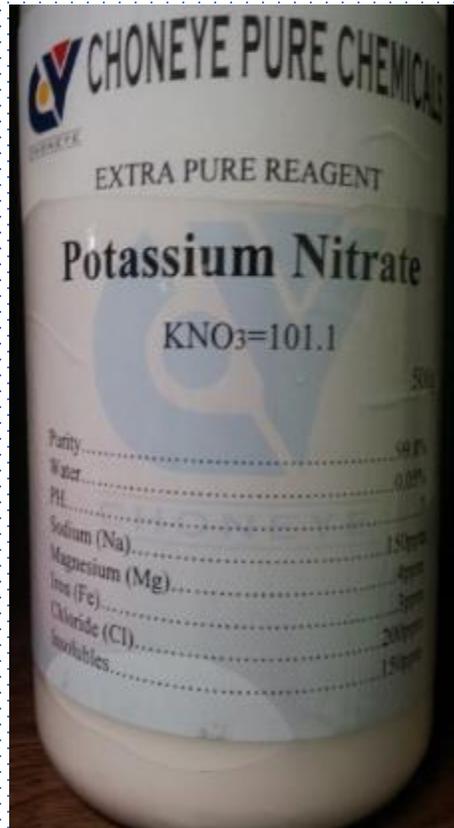


螯合鐵

Sprint 330 Iron - DTPA (10% Iron)

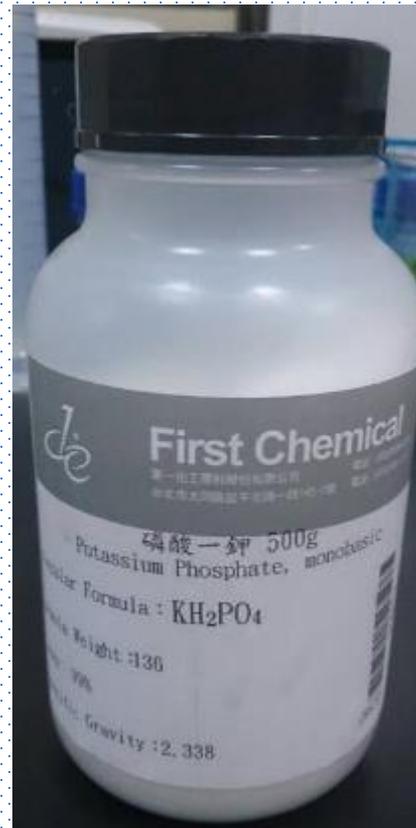


4 out of 9 single element fertilizers for stock solution B



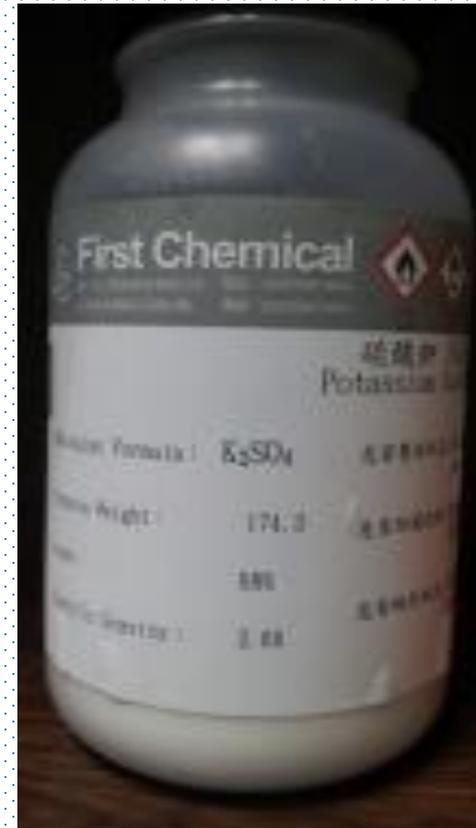
KNO3
硝酸鉀

Potassium Nitrate



KH2PO4
磷酸一鉀

Monopotassium Phosphate



K2SO4
硫酸鉀

Potassium Sulfate

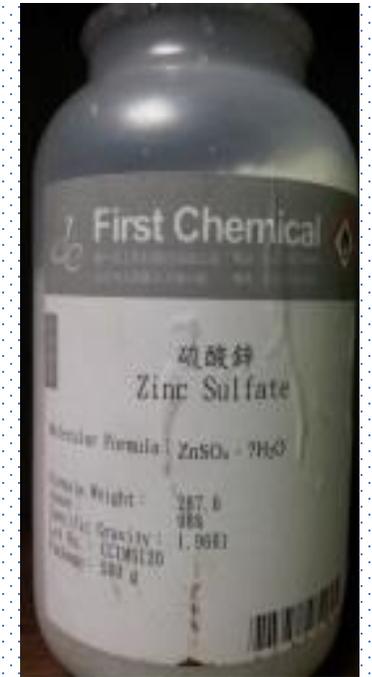
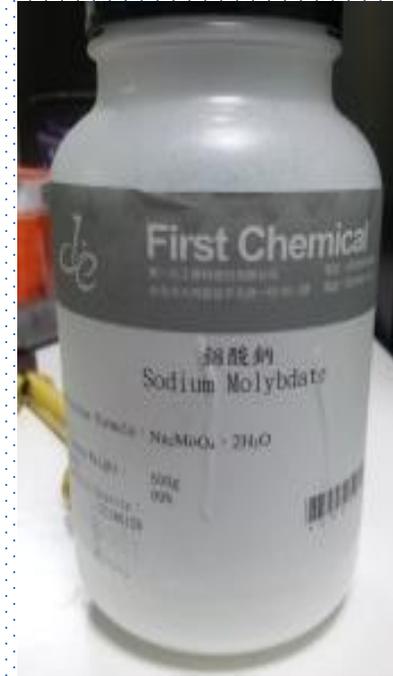


MgSO4.7H2O
七水硫酸鎂

Magnesium Sulfate



5 out of 9 single element fertilizers for stock solution B



一水硫酸亞錳

硼酸

五水硫酸銅

二水鉬酸鈉 七水硫酸鋅

Manganese Sulfate*H₂O (25% Mn)

Copper Sulfate*5H₂O (25% Cu)

Zinc Sulfate*7H₂O (??%Zn)

Boric Acid (17.5% B)

Sodium Molybdate*2H₂O (39% Mo)



2015 Cornell Recipe : DFT

For 100 gallon (378.5 L) RO water = Dilute 100 times in 1 gallon RO water to make stock solution

Modified Sonneveld's solution for lettuce

Tank A

184.0 g $\text{Ca}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$

14.4 g NH_4NO_3

167.3 g KNO_3

*3.8 g 10% Iron-DTPA

Sprint 330 or

Sequestrene 330

Tank B

51.5 g KH_2PO_4

93.1 g $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$

*0.290g $\text{MnSO}_4 \cdot \text{H}_2\text{O}$

*0.352g H_3BO_3

*0.023g $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$

*0.217g $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$

*0.035g $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$

New recipe

4
4

Old recipe

7
9

50



Comparison on new/old Cornell Recipes

	2015 Cornell Lettuce recipe	g/100 gal = 濃縮 100 倍, g/1 gal	g/1000L = 濃縮 200 倍, g/5L	old recipe, g/5 L	
A液	硝酸鈣 $\text{Ca}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$	184	486.13		486
	硝酸鉀 KNO_3	167.3	442.01		102.2
	硝酸銨 NH_4NO_3	14.4	38.04		14.0
	螯合鐵 10% Iron-DTPA	3.8	10.04		9.4
B液				KNO_3	339.6
				K_2SO_4	10.9
	硫酸鎂 $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	93.1	245.97	MgSO_4	123
	磷酸二氫鉀 KH_2PO_4	51.5	136.06		136
	硫酸錳 $\text{MnSO}_4 \cdot \text{H}_2\text{O}$	0.29	0.77		0.43
	硫酸鋅 $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	0.217	0.57		0.57
	硫酸銅 $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	0.035	0.09		0.09
	硼酸 H_3BO_3	0.352	0.93		0.93
鉬酸鈉 $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$	0.023	0.06		0.06	

4

4

7

9



2015 Cornell

Recipe
adjustment due
to compounds
with various
hydrate

Magnesium sulfate

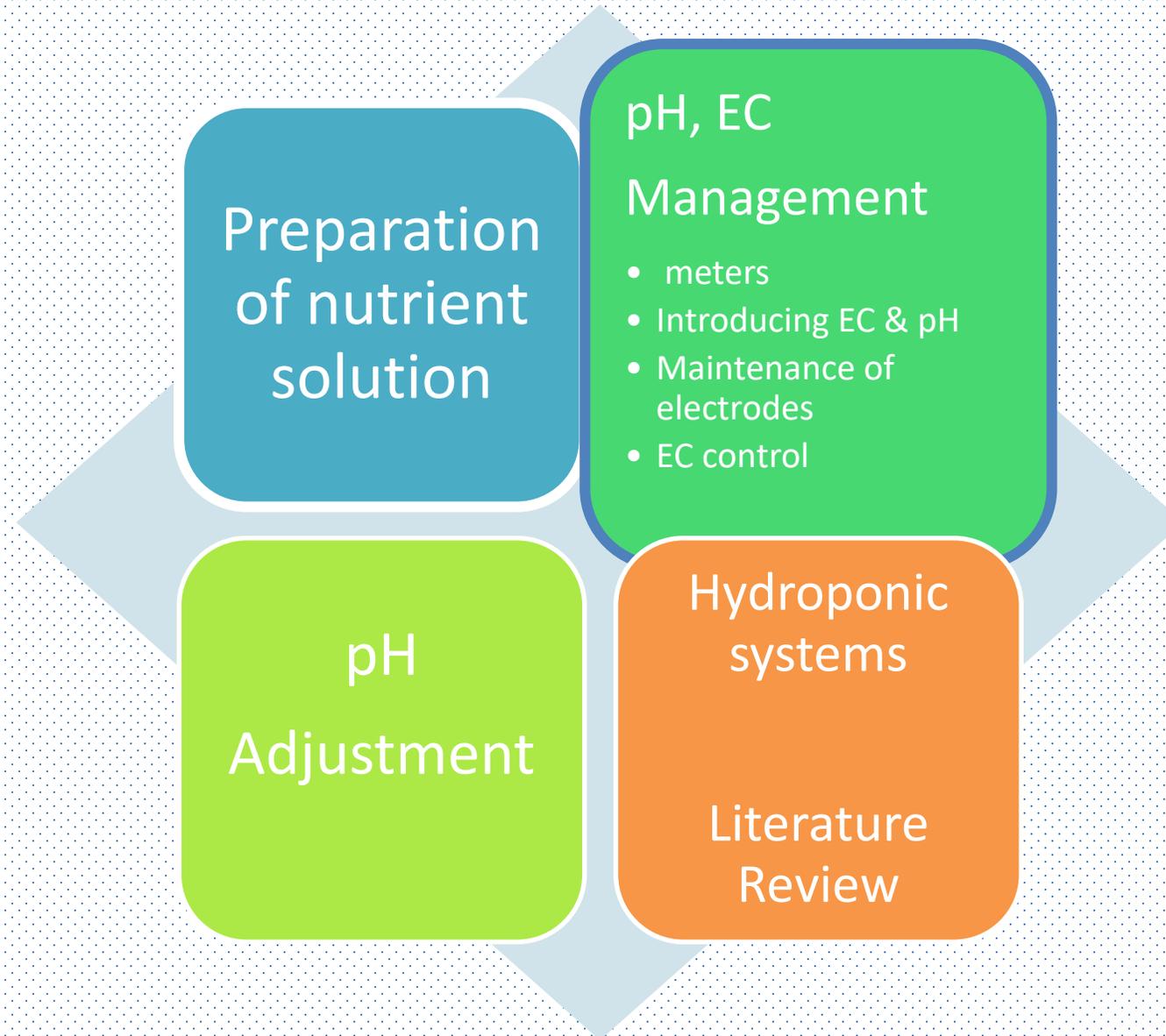
Magnesium sulfate **mono**hydrate

Magnesium sulfate **hepta**hydrate

名稱	化學式	分子量	施用量, g/1000L(2015Cornell) g/5 L 為母液, 稀釋 200 倍 後EC為 1200 uS/cm
硝酸鉀	KNO ₃	101.1	442.01
硝酸鈣(4水)	Ca(NO ₃) ₂ · 4H ₂ O	236.088	526.25
硝酸鈣(3水)	Ca(NO ₃) ₂ · 3H ₂ O	218.088	or 486.13
FE-EDTA	C ₁₀ H ₁₂ N ₂ NaFeO ₈	367.05	10.04
硫酸鎂	MgSO ₄	120.34	120.16
硫酸鎂(7水)	MgSO ₄ · 7H ₂ O	246.34	or 245.97
磷酸一銨	NH ₄ H ₂ PO ₄	115.03	0
磷酸二氫鉀	KH ₂ PO ₄	136.09	136.06
硝酸銨	NH ₄ NO ₃	80.052	38.04
硼酸	H ₃ BO ₃	62	0.93
氯化錳(4水)	MnCl ₂ · 4H ₂ O	198	0
硫酸錳(1水)	MnSO ₄ · H ₂ O	169	0.77
硫酸錳(4水)	MnSO ₄ · 4H ₂ O	223	or 1.016
硫酸銅(5水)	CuSO ₄ · 5H ₂ O	250	0.09
硫酸鋅(7水)	ZnSO ₄ · 7H ₂ O	288	0.57
鉬酸鈉(2水)	Na ₂ MoO ₄ · 2H ₂ O	241.92	0.06

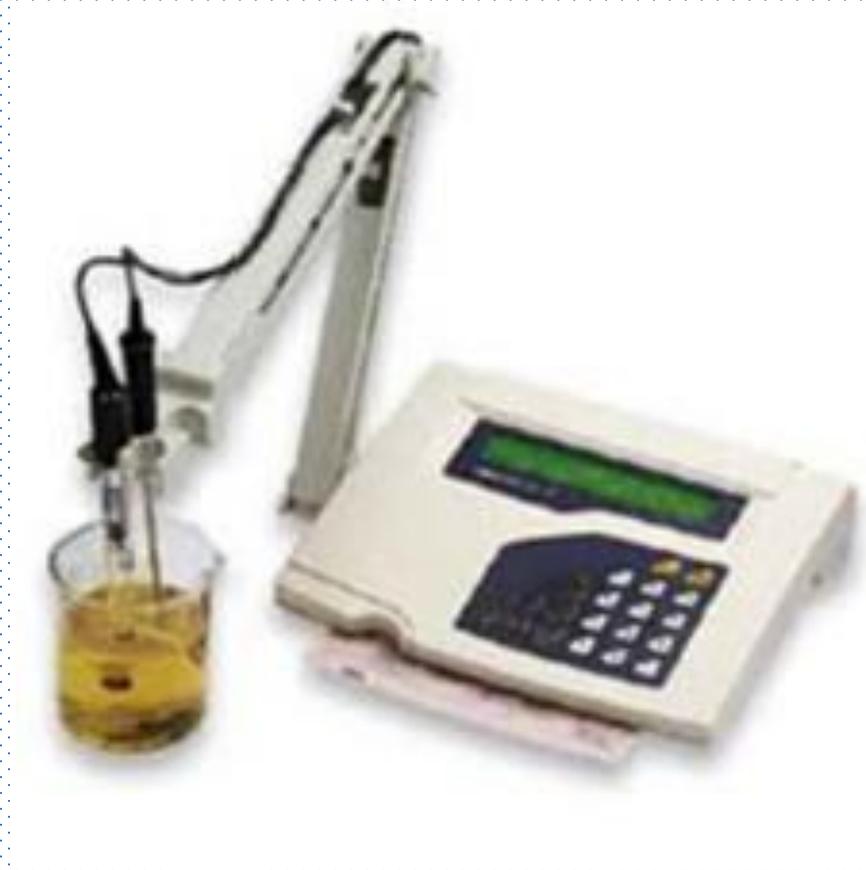


Outline



Desktop device

EC meter pH meter



Portable pH/EC meter



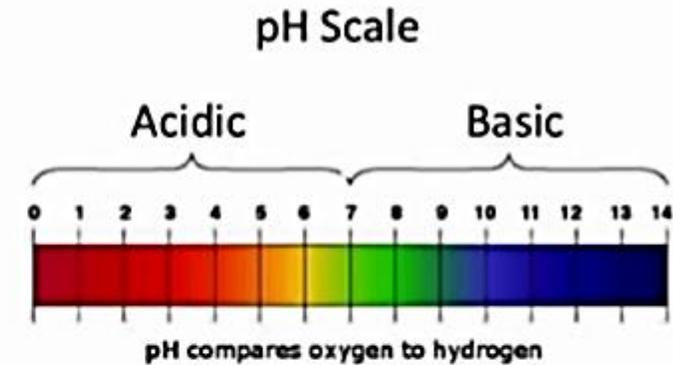
Item 2182
Item 2183
Item 2110
Item 2251

Economy pH/EC Meter
Replacement pH/EC Probe
Refill Solutions - pH 4 and 7, (2) 30mL ea.
Conductivity Standard, 1.41 mS/cm, 230mL



pH and Alkalinity

- pH is a one-time snapshot of how acid or basic your water source is
- Alkalinity measures its long-lasting pH effect

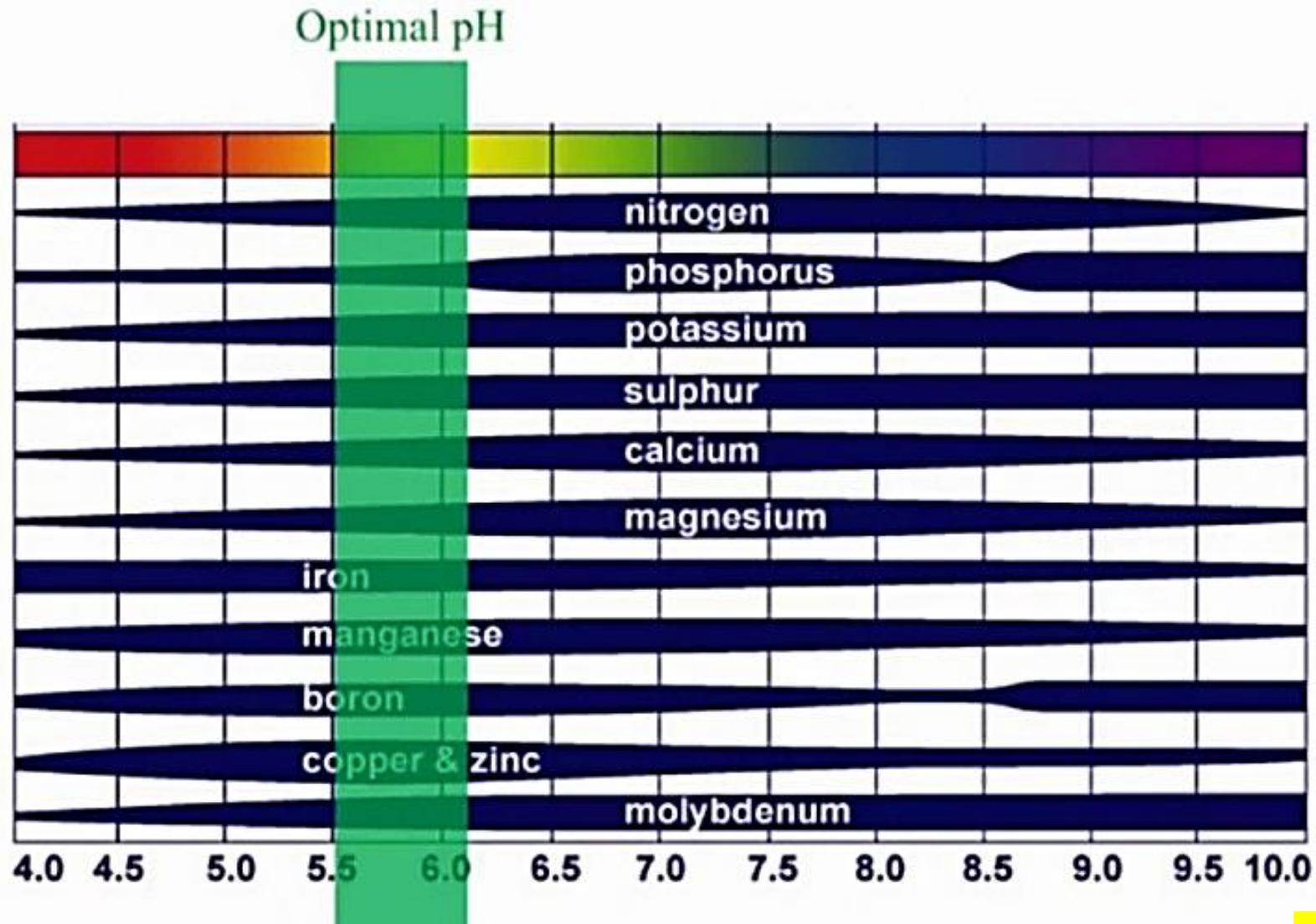


Alkalinity:

The ability to neutralize acid

pH and Alkalinity are NOT the same thing!

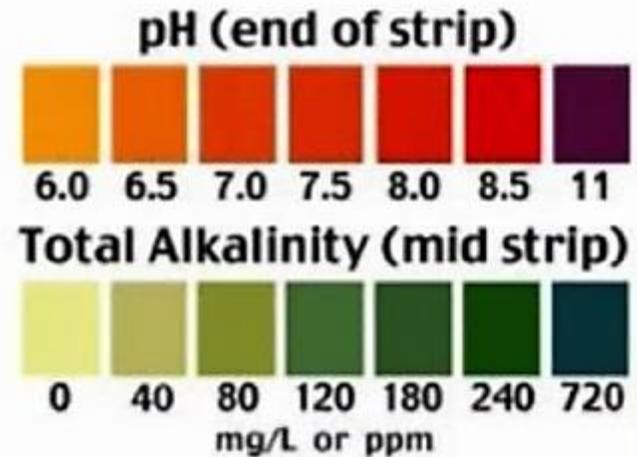
pH affects the plant nutrient availability and uptake!



Alkalinity

- Alkalinity: Determine the sensitivity / durability of water to pH variation.
- Low alkalinity: very sensitive
- High alkalinity: low sensitive, required more acid to reduce pH and more alkali liquid to increase pH

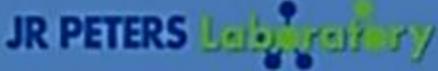
- Alkalinity high, pH also high
- Knowing alkalinity of source water is vital.
- Alkalinity test strip



Proper range for alkalinity

Reported in units of ppm of calcium carbonate equivalents (CaCO_3)

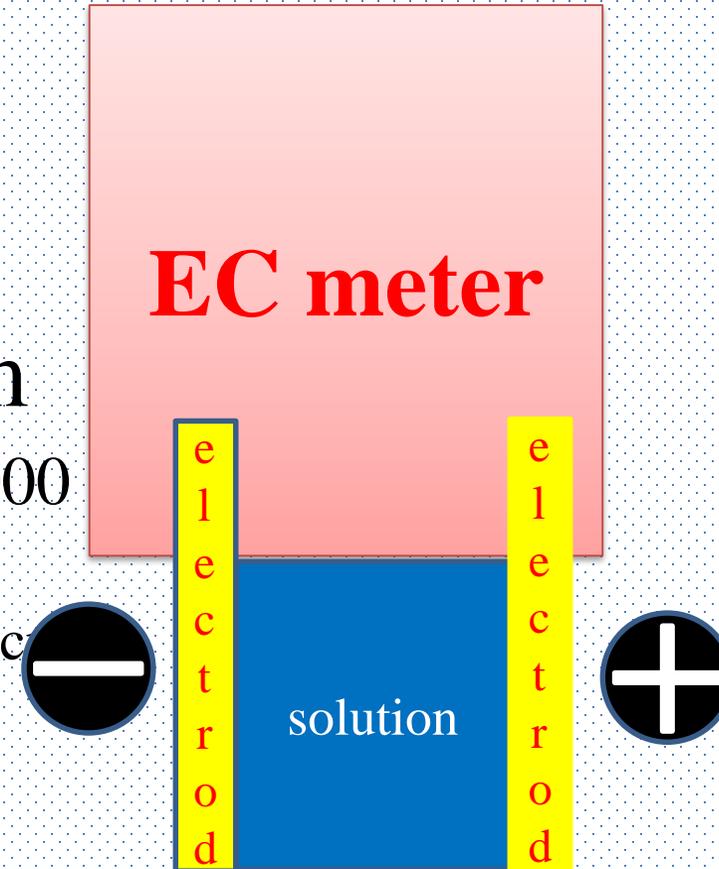
Milliequivalents = ppm total alkalinity expressed as mg CaCO_3 / liter divided by 50

WATER SOURCE	RECOMMENDED RANGE		LEVEL OF CONCERN	
	ppm=mg CaCO_3 /L	Milliequivalents CaCO_3	ppm=mg CaCO_3 /L	Milliequivalents CaCO_3
Ideal Targets	60 - 100	1.2 - 2.0	< 40 low >120 high	<0.8 low >2.4 high



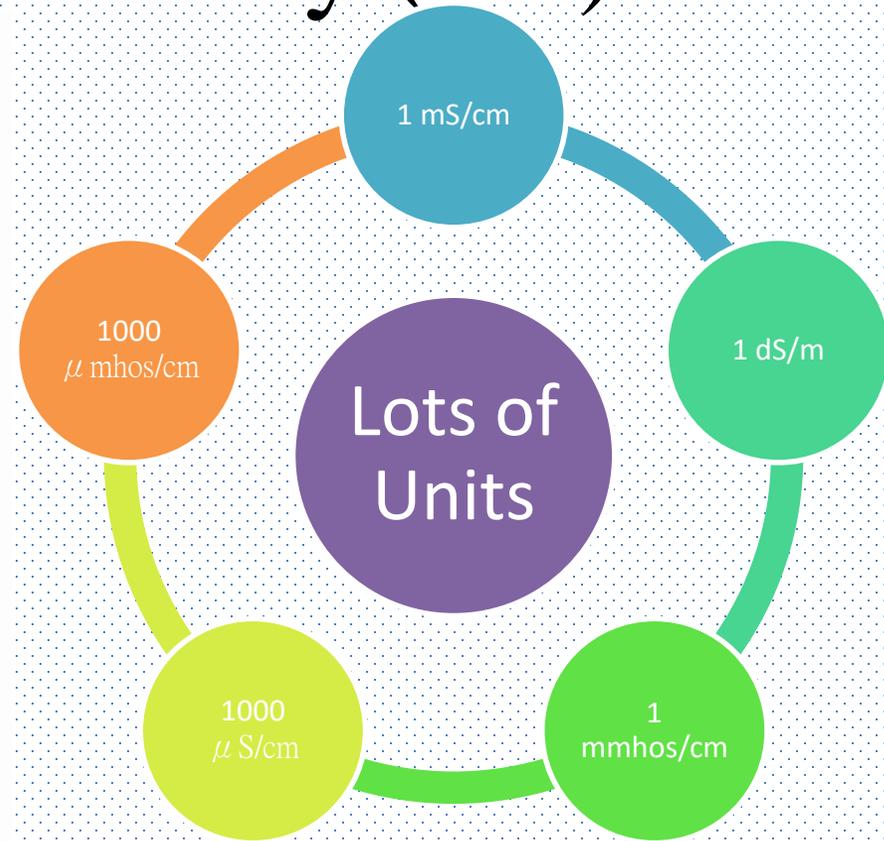
Electrical Conductivity (EC)

- Positively proportion to concentration of ionized nutrients
- EC in $\text{mS/cm} = \text{mmhos/cm}$
 - $1.0 \text{ mS/cm} = 0.1 \text{ S/m} = 1000 \mu\text{S/cm}$
 - $1 \text{ dS/m} = 0.1 \text{ S/m} = 100 \text{ mS}/100 \text{ cm} = 1 \text{ mS/cm}$
- An overall index, not able to know details of each elements



Electrical Conductivity (EC)

- A measure of the total dissolved solids
- Considers both essential nutrients and contaminants
- Gives you a rough estimate of your water's purity
- The electrical conductivity is very commonly used for measuring the strength of the fertilizer solution



Target EC for Source Water:	Ideal ?	High
Recirculating Systems (Water is captured & reused)	< 0.25 mmhos/cm	> 0.5 mmhos/cm



RO water is a must better source water

Assuming Target EC for nutrient solution is **1.2 mS/cm**

Water	EC mS/cm	Unknown risk	
Tap water	0.2	16.67%	20
Tap water	0.1	8.3%	10
RO water	0.01	0.83%	1

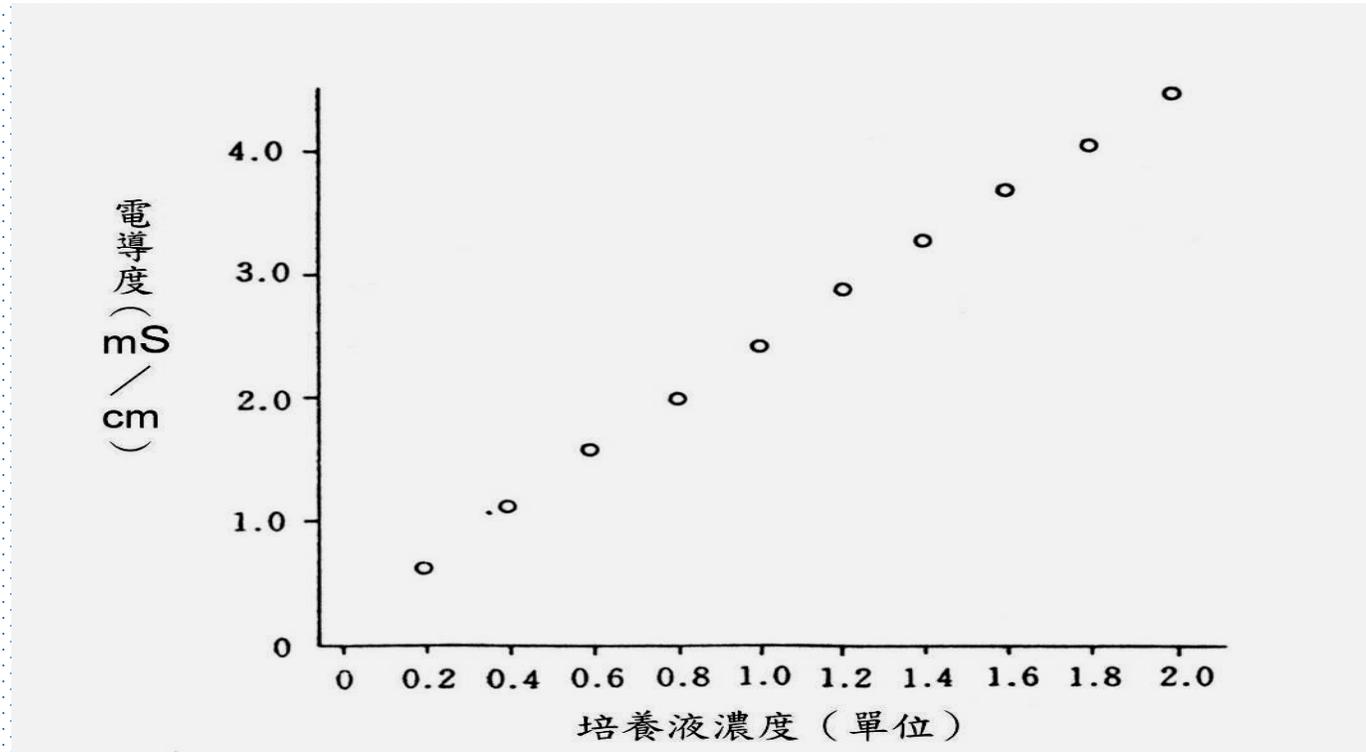


Upper limit of source water

	PARAMETERS	HIGH
	Soluble Salts (mmhos/cm)	> 1.3
M A C R O S	Nitrate Nitrogen (NO ₃ -N)	> 10
	Ammonium Nitrogen (NH ₄ -N)	> 10
	Phosphorus (P)	> 10
	Potassium (K)	> 10
	Calcium (Ca)	> 100
	Magnesium (Mg)	> 50
	Sulfur (S)	> 80
T R A C E S	Manganese (Mn)	> 1.50
	Iron (Fe)	> 2.00
	Copper (Cu)	> 0.20
	Boron (B)*	> 0.50
	Zinc (Zn)	> 0.40
	Molybdenum (Mo)	> 0.20
O T H E R	Sodium (Na)	> 50
	Chlorides (Cl)	> 70
	Fluorides (F)	> 1.0
	Aluminum (Al)	> 1.0



EC vs. Nutrient concentration of a Japanese hydroponic recipe



EC, CF, TDS

- More ions in the water leads to higher Electrical Conductivity.
- Three commonly used terms for measuring concentration of the solution :
 - EC (in mS/cm or $\mu\text{S}/\text{cm}$) 、 Conductivity Factor (CF, in CF) and Total Dissolved Solid (TDS, in ppm)
 - Convert EC to CF: $1 \text{ mS}/\text{cm} = 10 \text{ CF}$
 - Convert EC to TDS: There exists different standard, leads to different conversion constant. $1 \text{ mS}/\text{cm} = 500, 640 \text{ and } 700 \text{ ppm}$ for US 、 ERUO and Australia, respectively.



Conversion Tables for devices from different countries for EC measurement

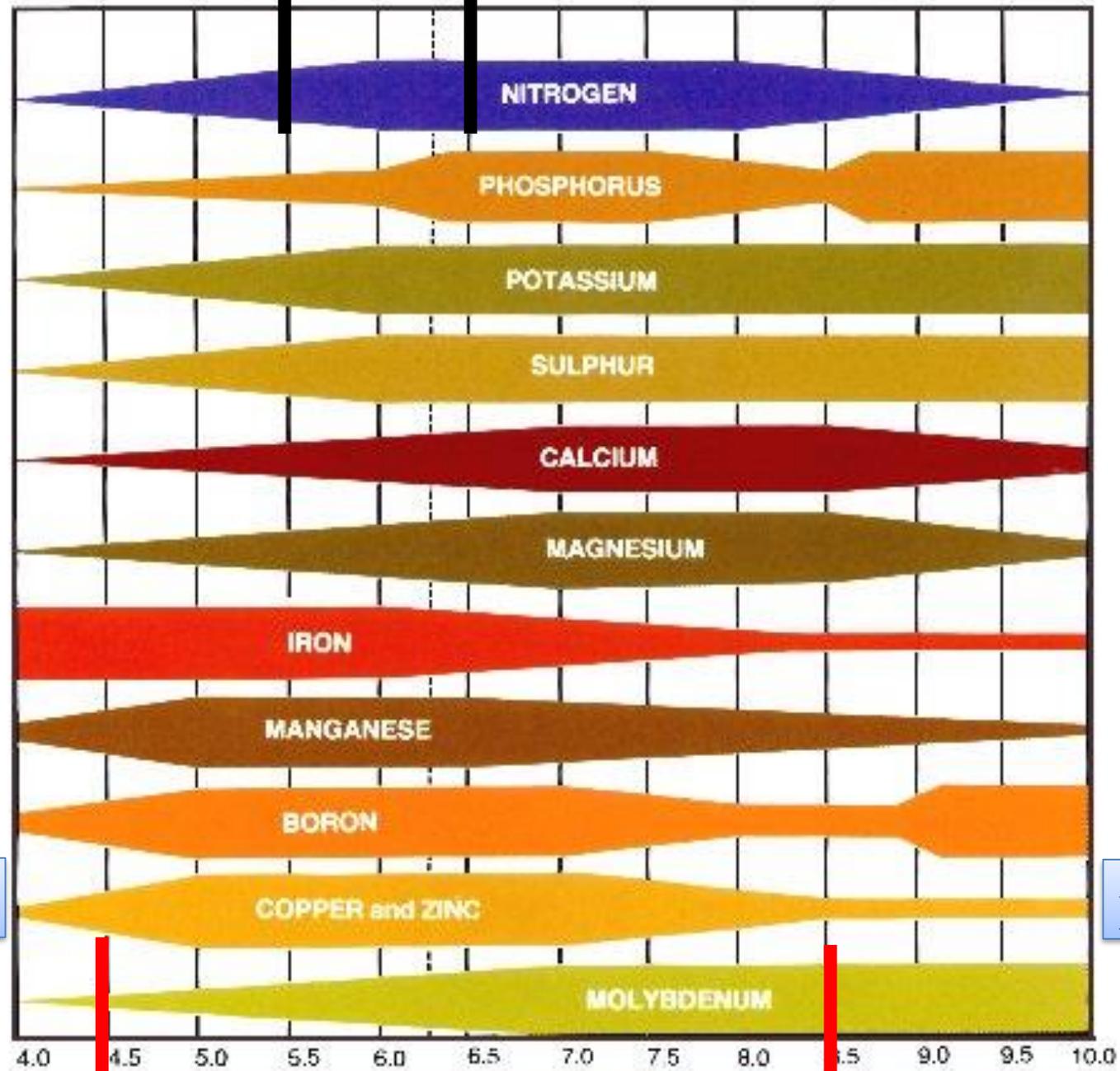
EC	Hanna 美	Eutech 歐	Truncheon 澳	CF
mS/cm	0.5 ppm	0.64 ppm	0.70 ppm	0
0.1	50 ppm	64 ppm	70 ppm	1
0.2	100 ppm	128 ppm	140 ppm	2
0.3	150 ppm	192 ppm	210 ppm	3
0.4	200 ppm	256 ppm	280 ppm	4
0.5	250 ppm	320 ppm	350 ppm	5
0.6	300 ppm	384 ppm	420 ppm	6
0.7	350 ppm	448 ppm	490 ppm	7
0.8	400 ppm	512 ppm	560 ppm	8
0.9	450 ppm	576 ppm	630 ppm	9
1.0	500 ppm	640 ppm	700 ppm	10
1.1	550 ppm	704 ppm	770 ppm	11
1.2	600 ppm	768 ppm	840 ppm	12
1.3	650 ppm	832 ppm	910 ppm	13
1.4	700 ppm	896 ppm	980 ppm	14
1.5	750 ppm	960 ppm	1050 ppm	15
1.6	800 ppm	1024 ppm	1120 ppm	16
1.7	850 ppm	1088 ppm	1190 ppm	17
1.8	900 ppm	1152 ppm	1260 ppm	18
1.9	950 ppm	1216 ppm	1330 ppm	19
2.0	1000 ppm	1280 ppm	1400 ppm	20
2.1	1050 ppm	1334 ppm	1470 ppm	21
2.2	1100 ppm	1408 ppm	1540 ppm	22
2.3	1150 ppm	1472 ppm	1610 ppm	23
2.4	1200 ppm	1536 ppm	1680 ppm	24
2.5	1250 ppm	1600 ppm	1750 ppm	25
2.6	1300 ppm	1664 ppm	1820 ppm	26
2.7	1350 ppm	1728 ppm	1890 ppm	27
2.8	1400 ppm	1792 ppm	1960 ppm	28
2.9	1450 ppm	1856 ppm	2030 ppm	29
3.0	1500 ppm	1920 ppm	2100 ppm	30



pH

- Range of pH varied for different crops
- pH range for hydroponics: 5.5~6.5

作物	4.5	5	5.5	6	6.5	7	7.5
水稻	[Bar from 4.5 to 7.5]						
甘蔗	[Bar from 4.5 to 7.5]						
甘藷、玉米	[Bar from 4.5 to 7.5]						
花生、大豆	[Bar from 4.5 to 7.5]						
茶	[Bar from 4.5 to 5.5]						
菸草、草莓	[Bar from 5.0 to 6.0]						
香蕉	[Bar from 5.5 to 6.5]						
鳳梨	[Bar from 4.5 to 7.5]						
葡萄、木瓜、柑桔	[Bar from 4.5 to 7.5]						
蘋果	[Bar from 4.5 to 7.5]						
梨、枇杷、檬果	[Bar from 4.5 to 7.5]						
甘藍、胡蘿蔔	[Bar from 5.5 to 6.5]						
花椰菜	[Bar from 6.0 to 6.5]						
萵苣、菠菜	[Bar from 6.0 to 6.5]						
蘿蔔	[Bar from 6.0 to 6.5]						
芹菜	[Bar from 6.0 to 6.5]						
薑、番茄	[Bar from 4.5 to 7.5]						
馬鈴薯	[Bar from 5.0 to 6.0]						
茄子、青椒、胡瓜	[Bar from 5.5 to 6.5]						
西瓜	[Bar from 5.0 to 6.0]						
蘆筍	[Bar from 6.0 to 6.5]						



pH < 4.5

pH > 8



pH Adjustment for RO/Tap water

RO water	
pH	5.0~5.3~5.5
EC	< 0.01 mS/cm
Tap water in Taipei	
pH	6.4~6.5~6.6
EC	0.1 mS/cm
Target pH for hydroponics 5.5~6.5	
RO water need to add NaOH or KOH	
Tap water need to add H ₃ PO ₄ or HCl or H ₂ SO ₄	



portable pH meter



Maintenance of electrodes

- pH & EC electrodes are consumable materials
 - Both required calibration at least once per month.
 - EC electrode has min maintenance requirement
 - pH electrode
 - has short usable lifespan (6 ~ 12 months)
 - need to be submerged in saturated KCl solution when not in use.



EC calibration solution

- If provided is powder type, need to be soak in pure water or at least de-ionized water to make the calibration solution
- EC calibration solution has sever standards (upper photo)
- Commonly used is under 25 °C, EC values of 1413 and 12880 $\mu\text{S}/\text{cm}$
- Solution at different temperature will have different EC value ever for same standard solution. (as shown in the bottom photo)



84 $\mu\text{S}/\text{cm}$
Calibration
Solution



80000 $\mu\text{S}/\text{cm}$
Calibration
Solution

12880 $\mu\text{S}/\text{cm}$

STANDARD
CONDUCTIVITY SOLUTION

M 10030

20 mL @ 25°C/77°F

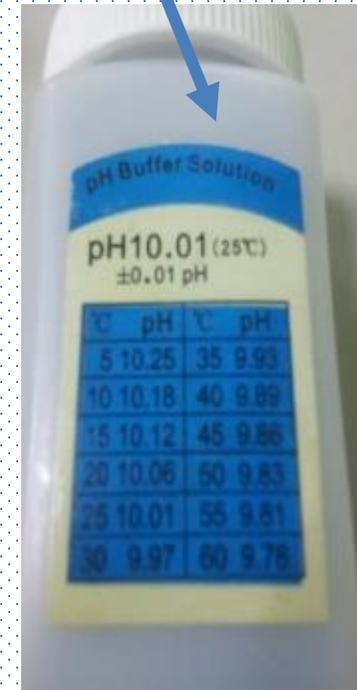
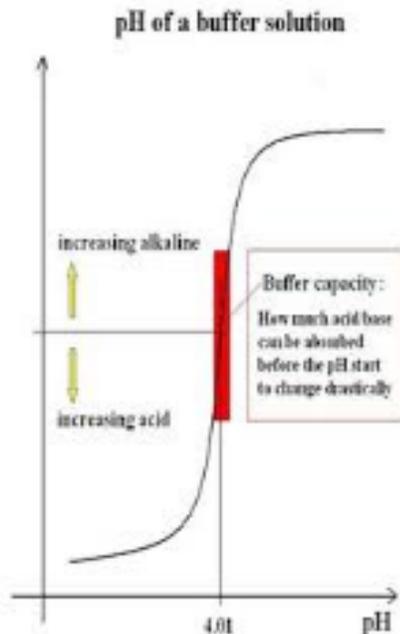
	°F	$\mu\text{S}/\text{cm}$	°C	°F	$\mu\text{S}/\text{cm}$
	32.0	7150	22	71.6	12150
5	41.0	8220	23	73.4	12390
10	50.0	9330	24	75.2	12640
15	59.0	10480	25	77.0	12880
16	60.8	10720	26	78.8	13130
17	62.6	10950	27	80.6	13370
18	64.4	11190	28	82.4	13620
	66.2	11430	29	84.2	13870
	68.0	11670	30	86.0	14120
21	69.8	11910	31	87.8	14370



pH buffer solution



- pH buffer solution is in liquid form
 - normally pH = 4, 7, 10
 - Temperature also affects pH values, as shown below
pH = 10.01
- For hydroponic applications, only pH=4, 7 are needed for calibration.

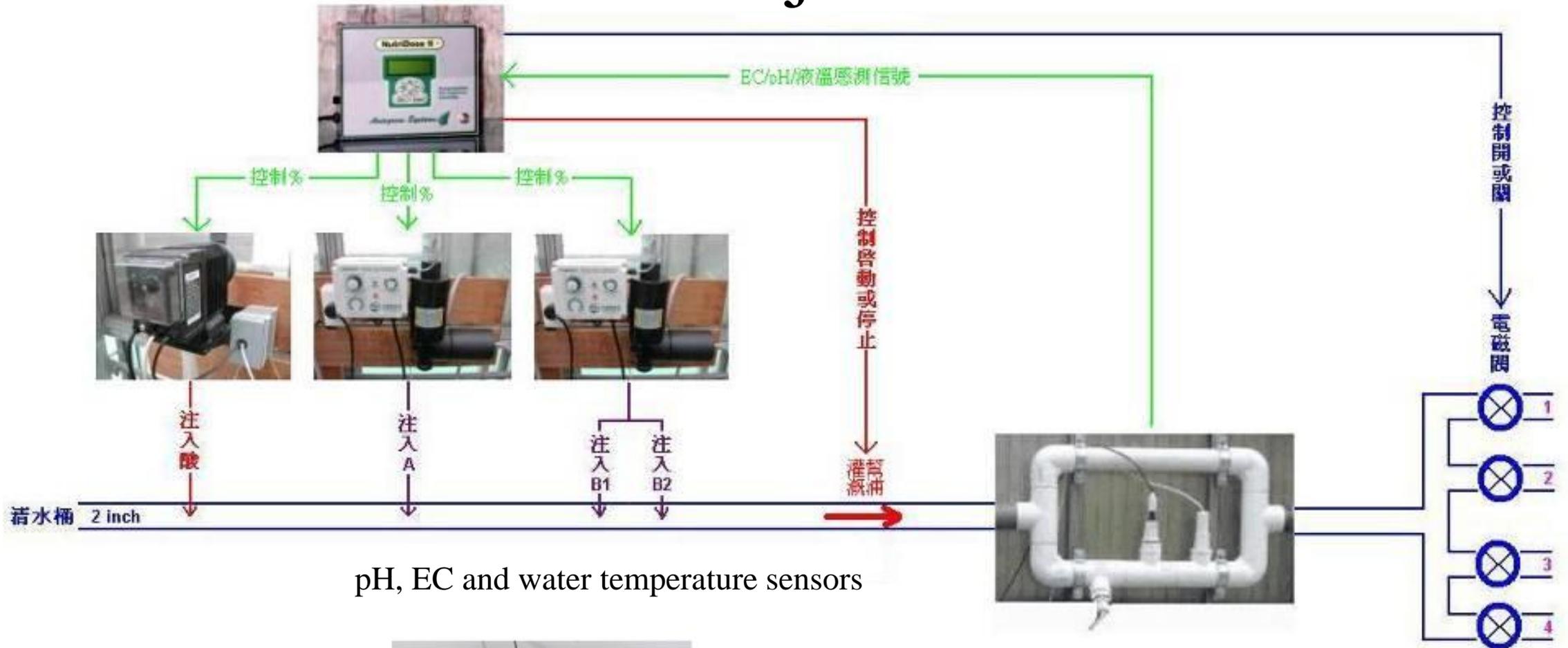


EC control

- EC low, provide with rich solution
 - Manually
 - Direct injection
 - Using Solenoid Valves
 - Using peristaltic pump
- EC high, add in RO water
 - Manually
 - Automatically (water level valve)



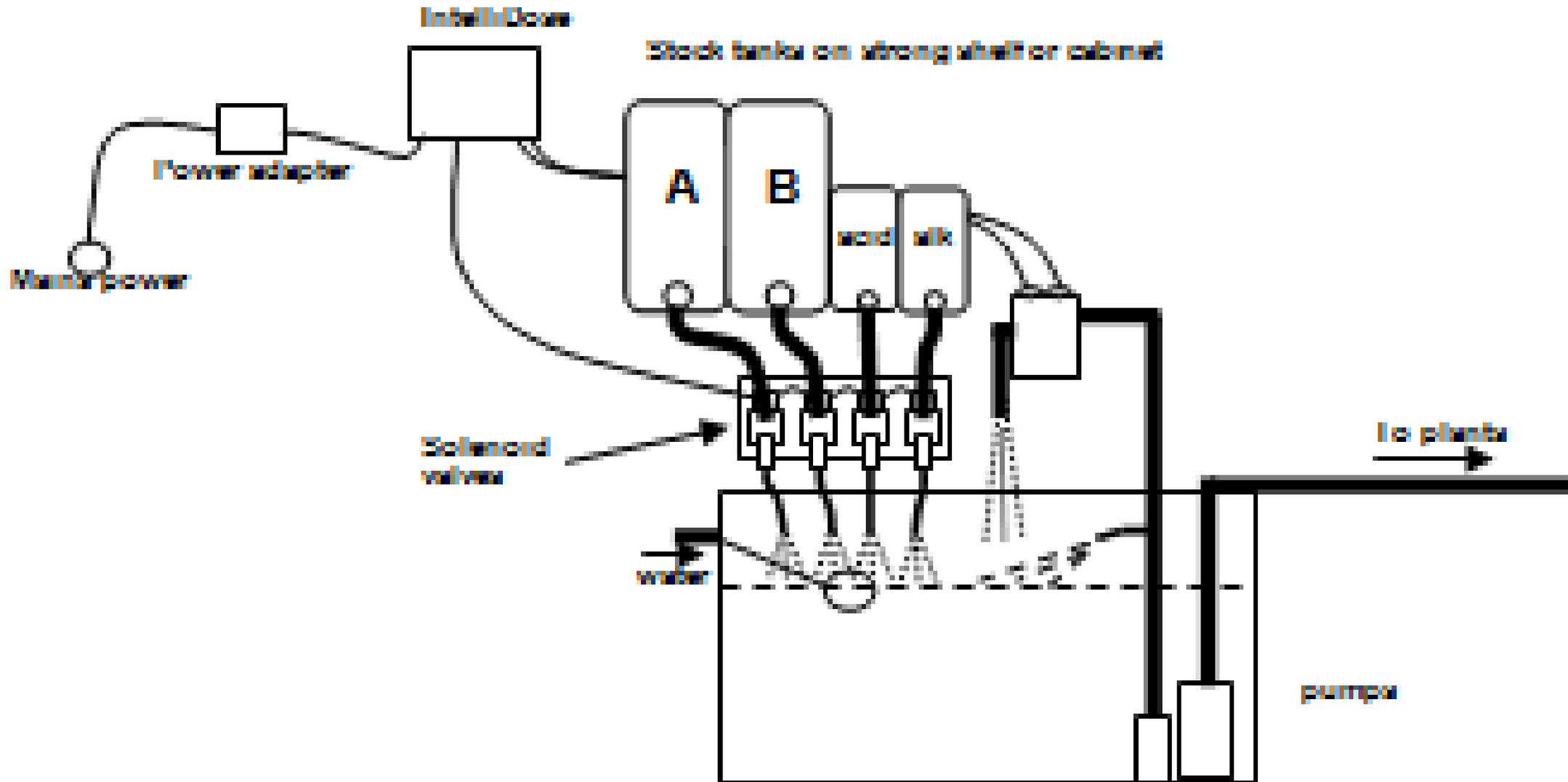
Direct injection



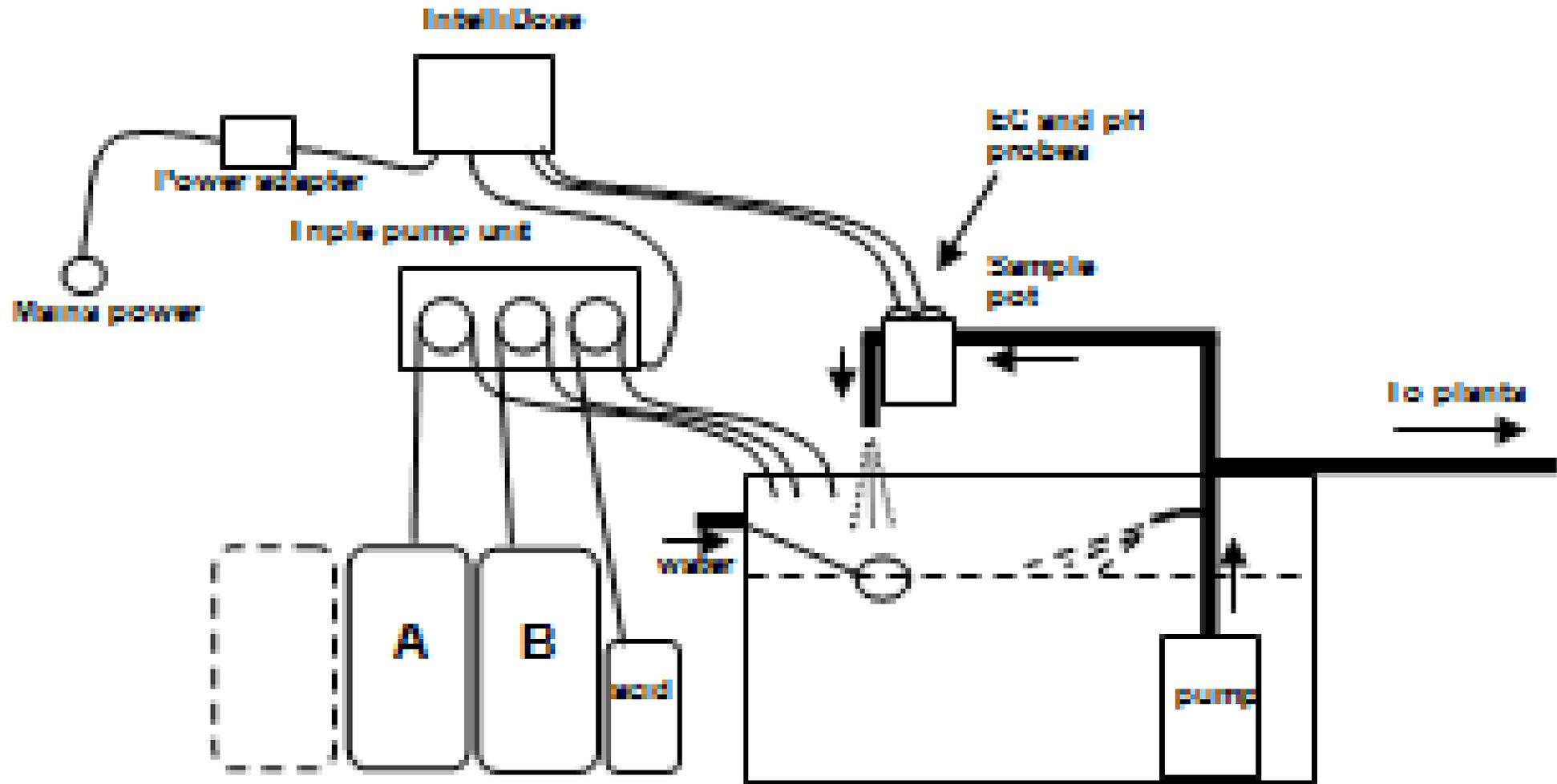
pH, EC and water temperature sensors



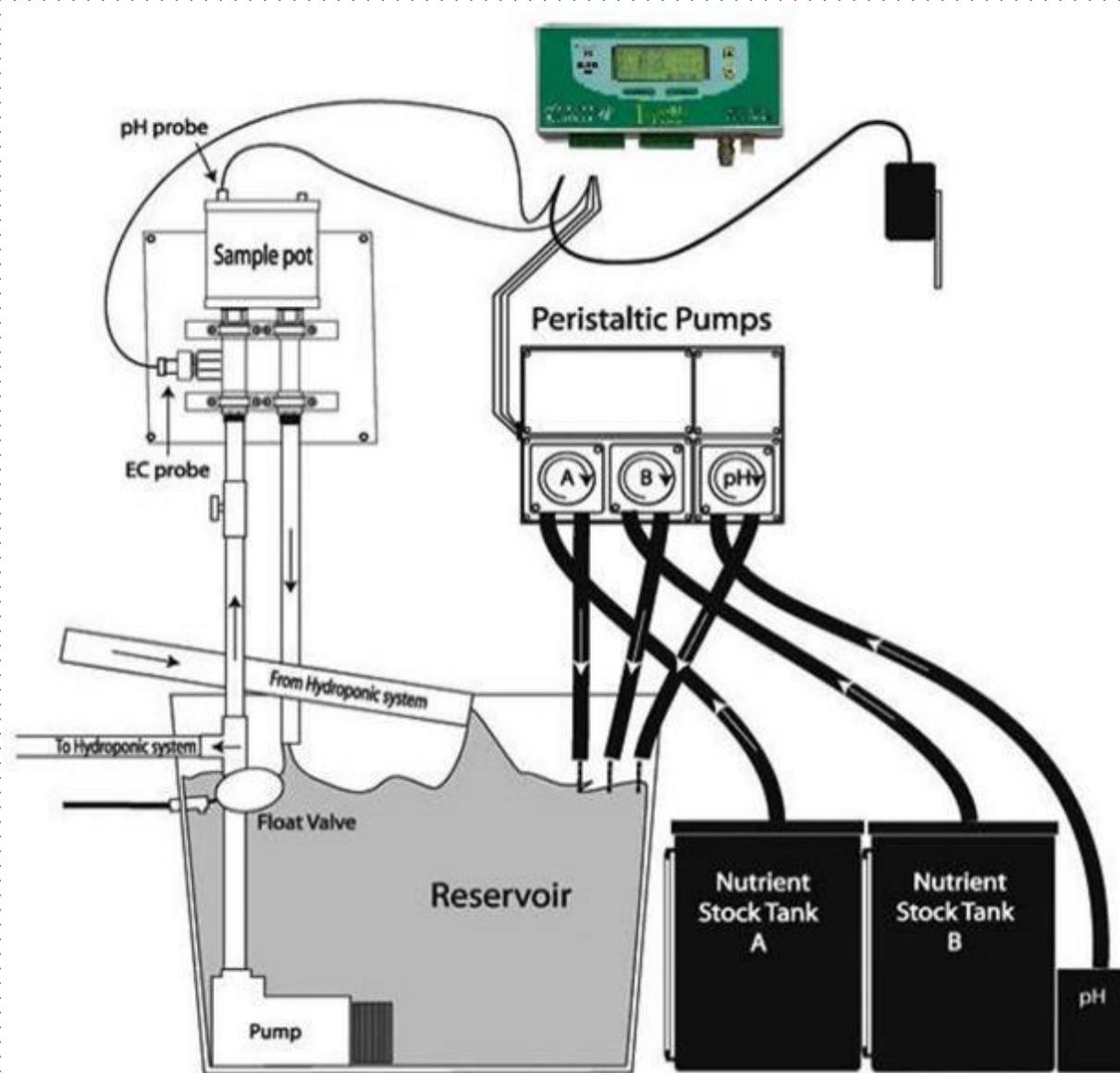
Solenoid Valves



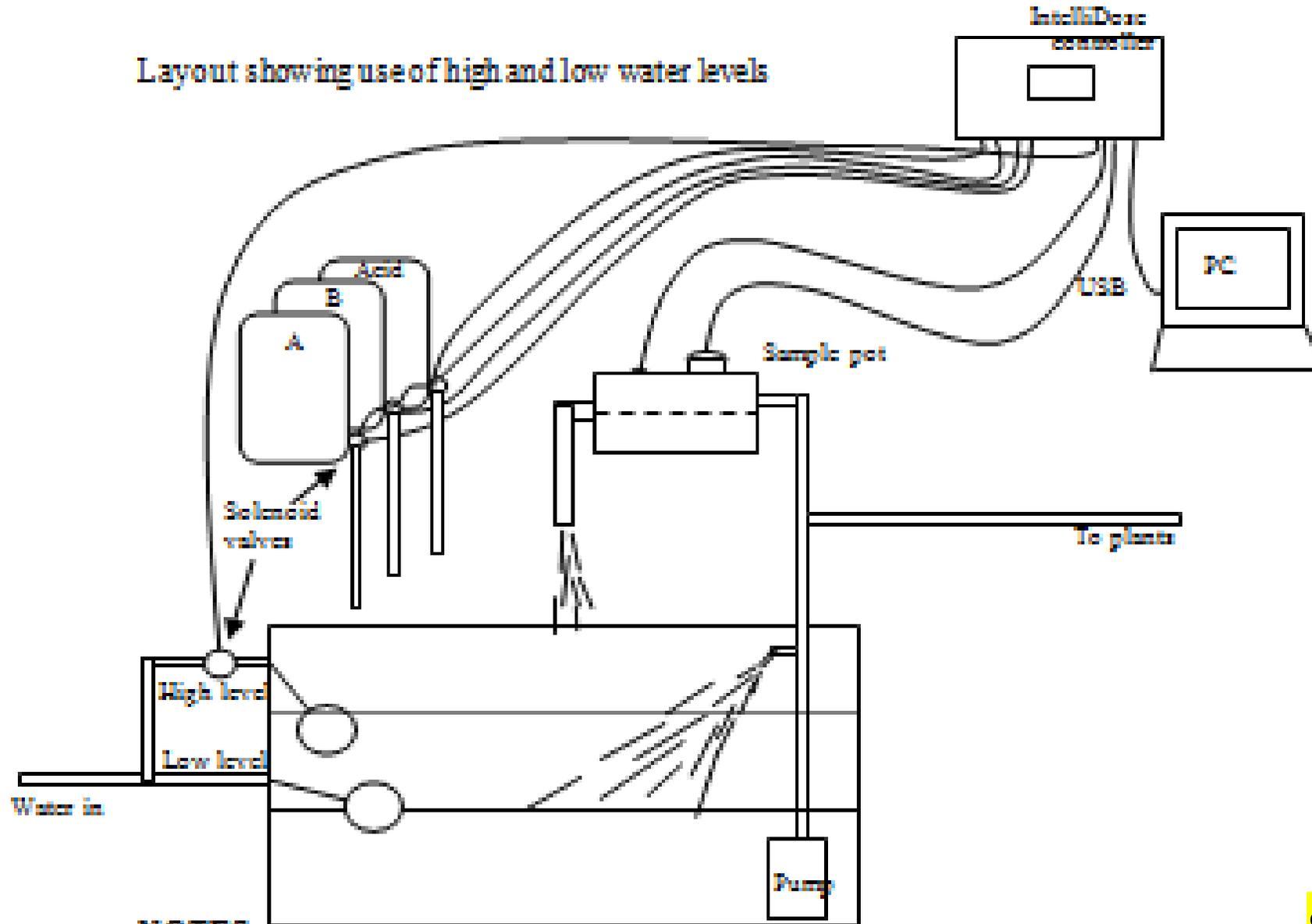
peristaltic pump



Design 2 : Sensors not in the buffering tank



Two water levels to control EC



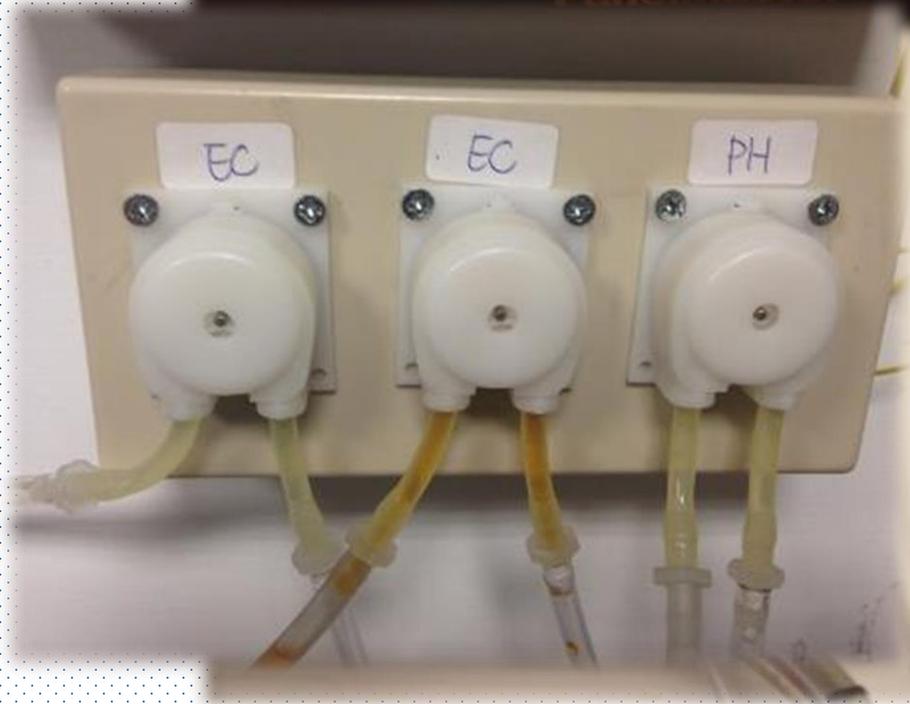
NOTES:

Touch
screen

關閉中 (按壓開啟) EC自動調整中 pH自動調整中

pH:	8.285	目標值	6.500	
EC:	1440	目標值	1600 $\mu\text{S/cm}$	
設定停止週期	900	秒	請添加 養液	酸鹼水 校正數
目前等待時間	0	秒		

Control
box

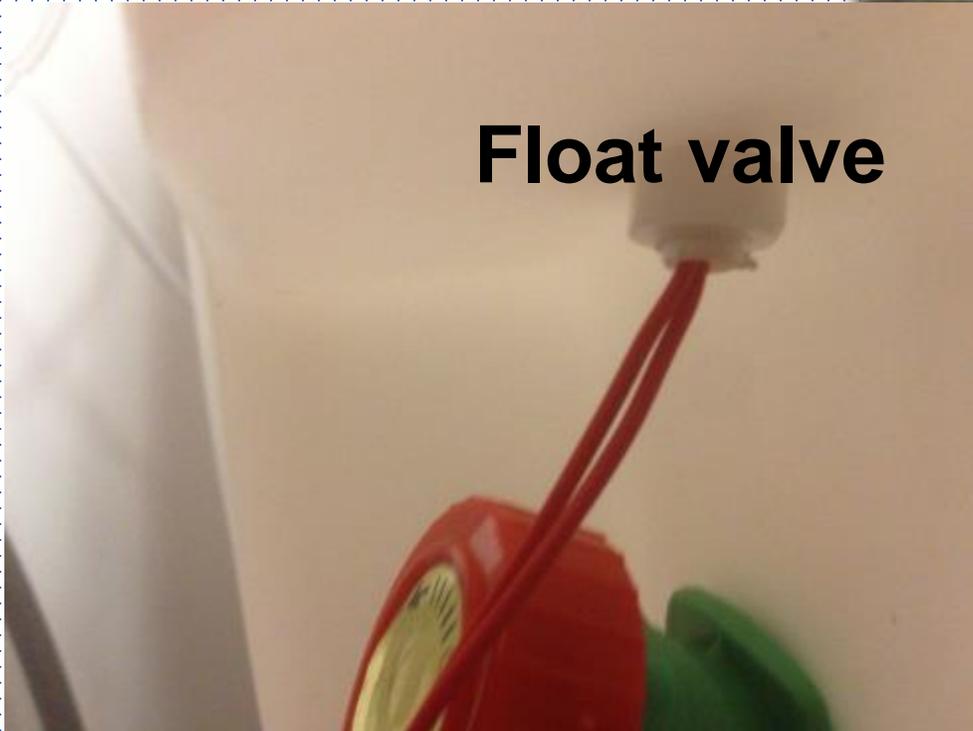


Example of a pH, EC control Box



Concentrated Tanks

30 L PE buckets/tanks for concentrated A, B solutions

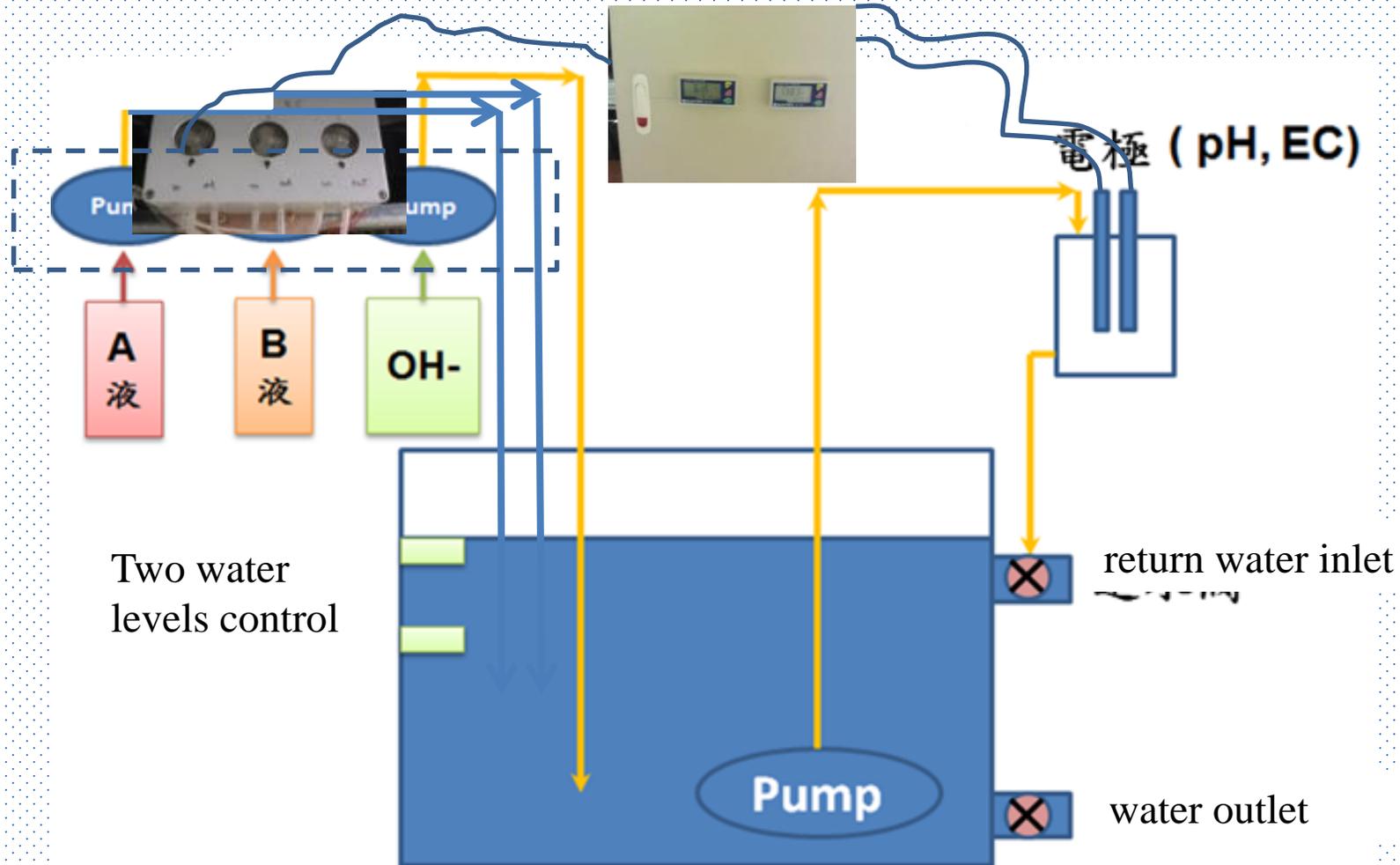


Mixing tank

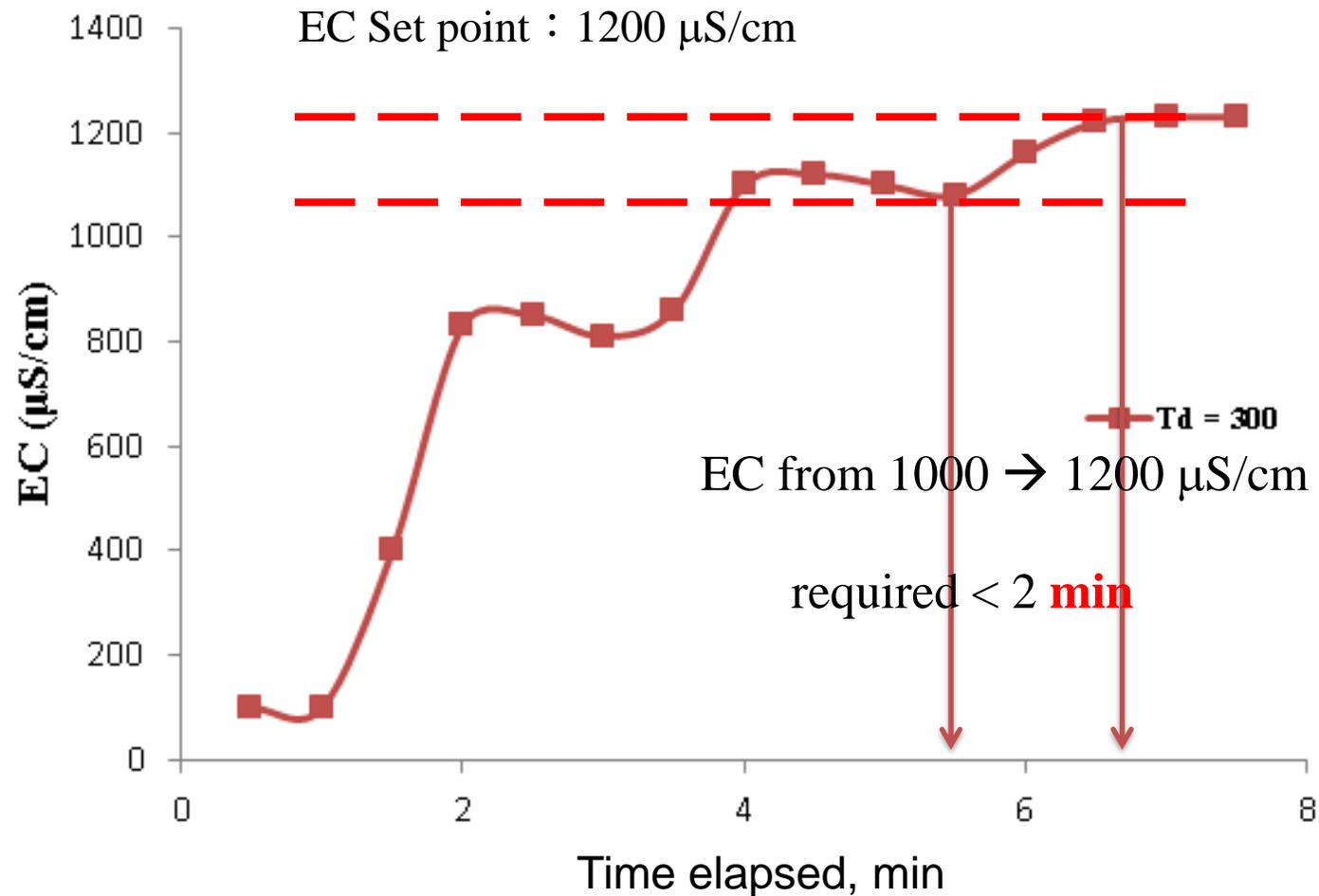
Nutrient
supply line



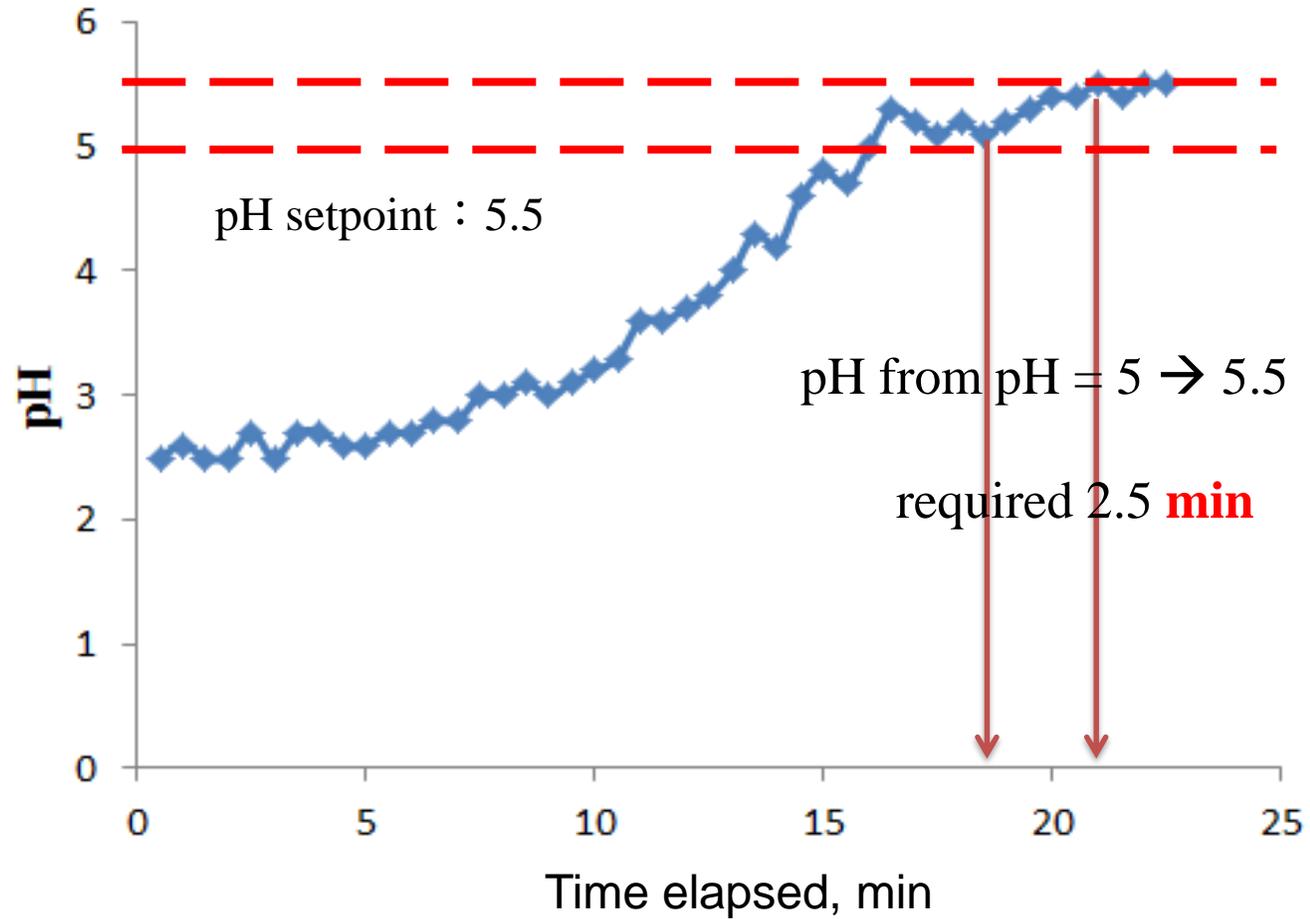
Nutrient control



EC control (60 L water)



pH control (60 L water)



Apply this system to 6 ton of water

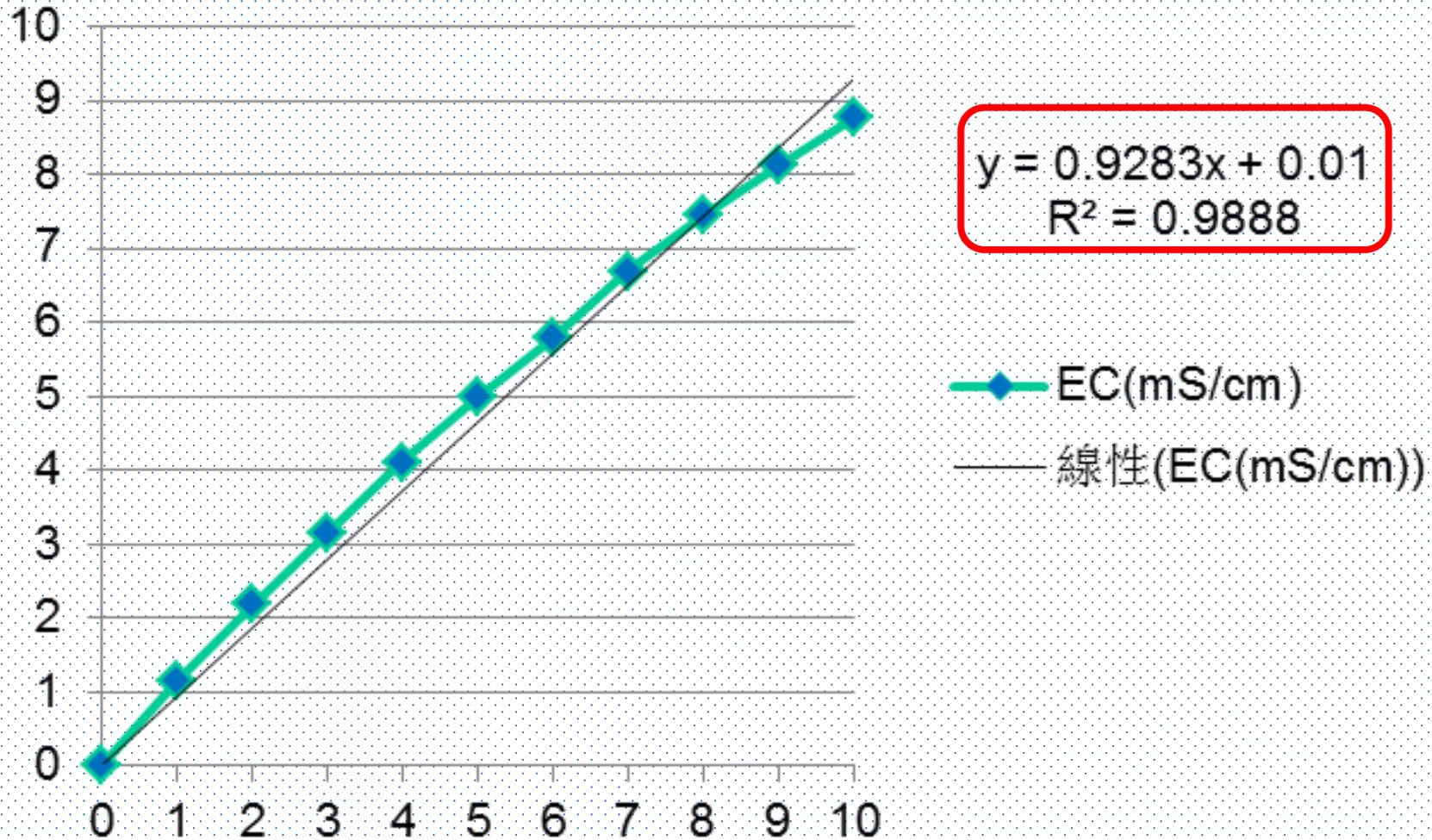
- EC from 1000 \rightarrow 1200 $\mu\text{S}/\text{cm}$
 - required $2 \times (6000/60) = 200 \text{ min}$ (**1 $\mu\text{S}/\text{cm} / \text{min}$**)
- pH from pH = 5 \rightarrow 5.5
 - required $2.5 \times 100 = 250 \text{ min}$ (**0.01 / 5 min**)

Capability of the control $>$ dynamic change of the culturing system



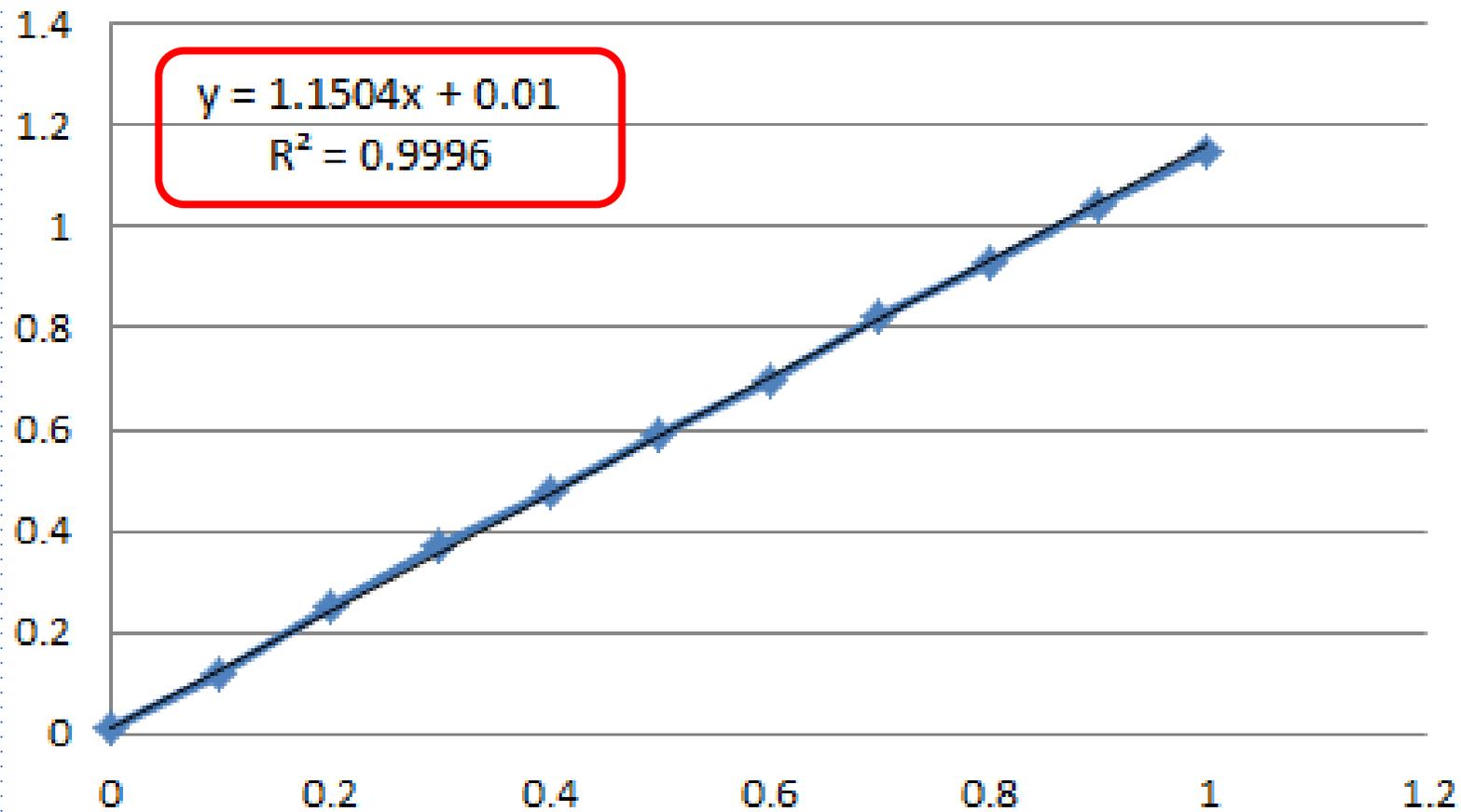
Variation of EC

0 ~ 10 g/L of Hyponex No.1



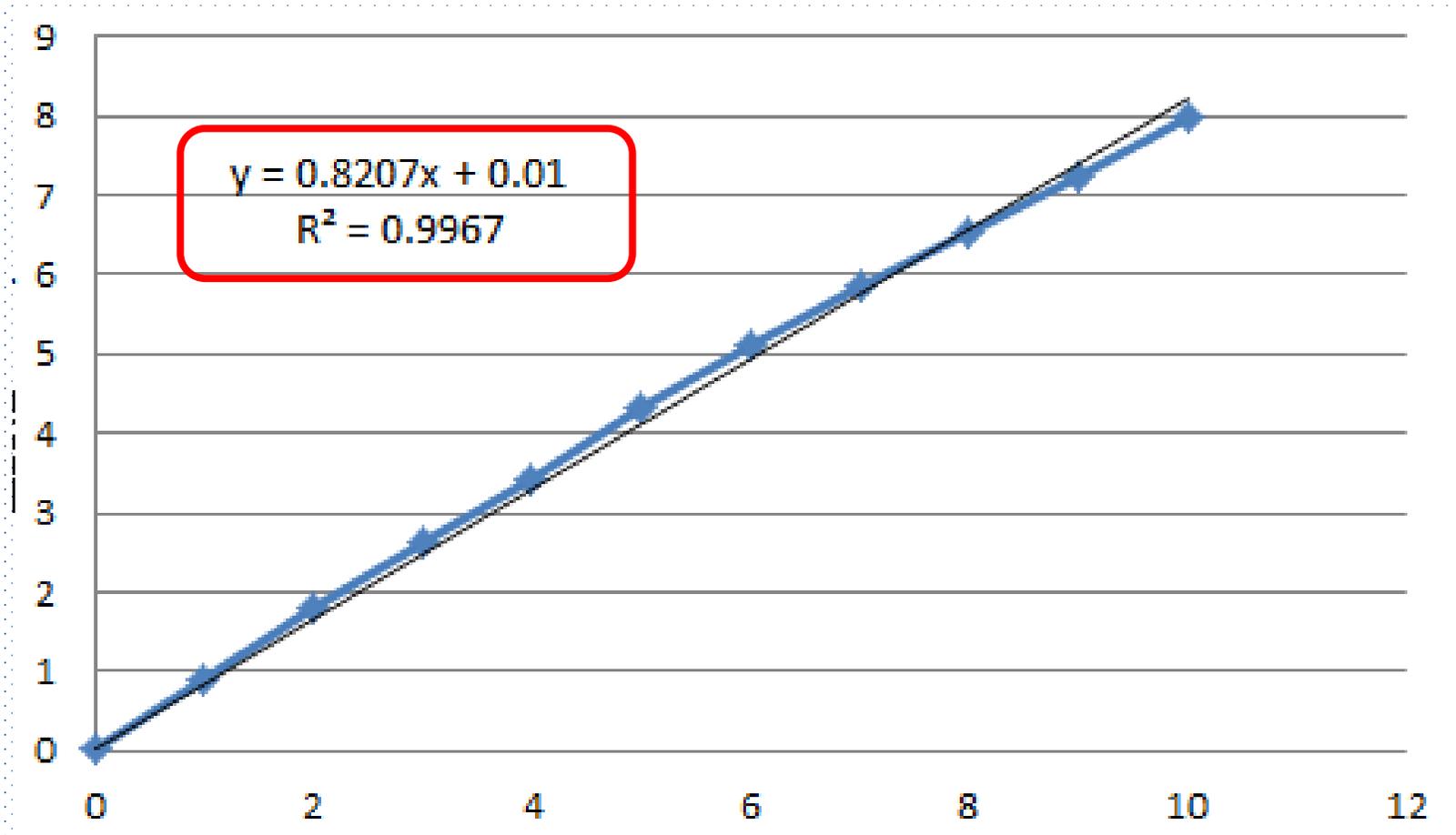
Variation of EC

0 ~ 1 g/L of Hyponex No.1



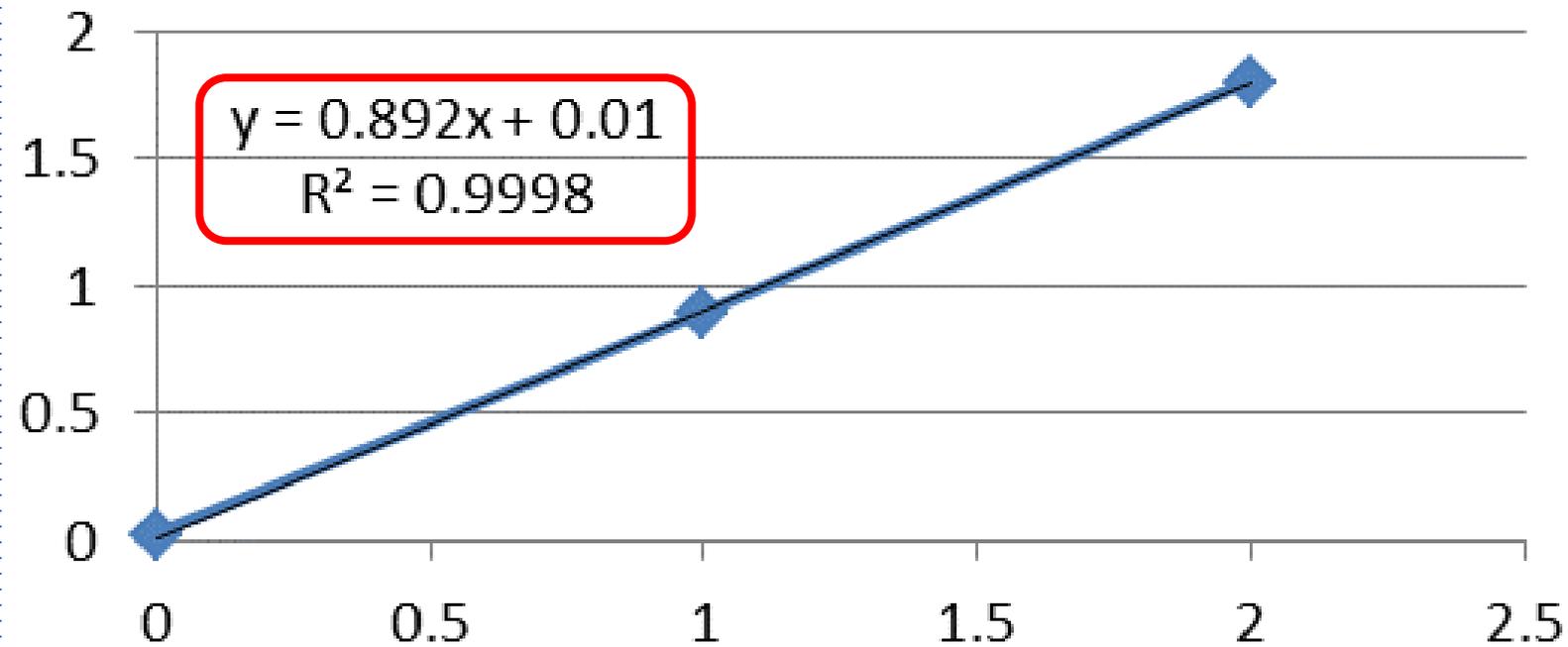
Variation of EC

0 ~ 10 g/L of Hyponex No.2



Variation of EC

0 ~ 2 g/L of Hyponex No.2



Hyponex No.1 vs. No.2

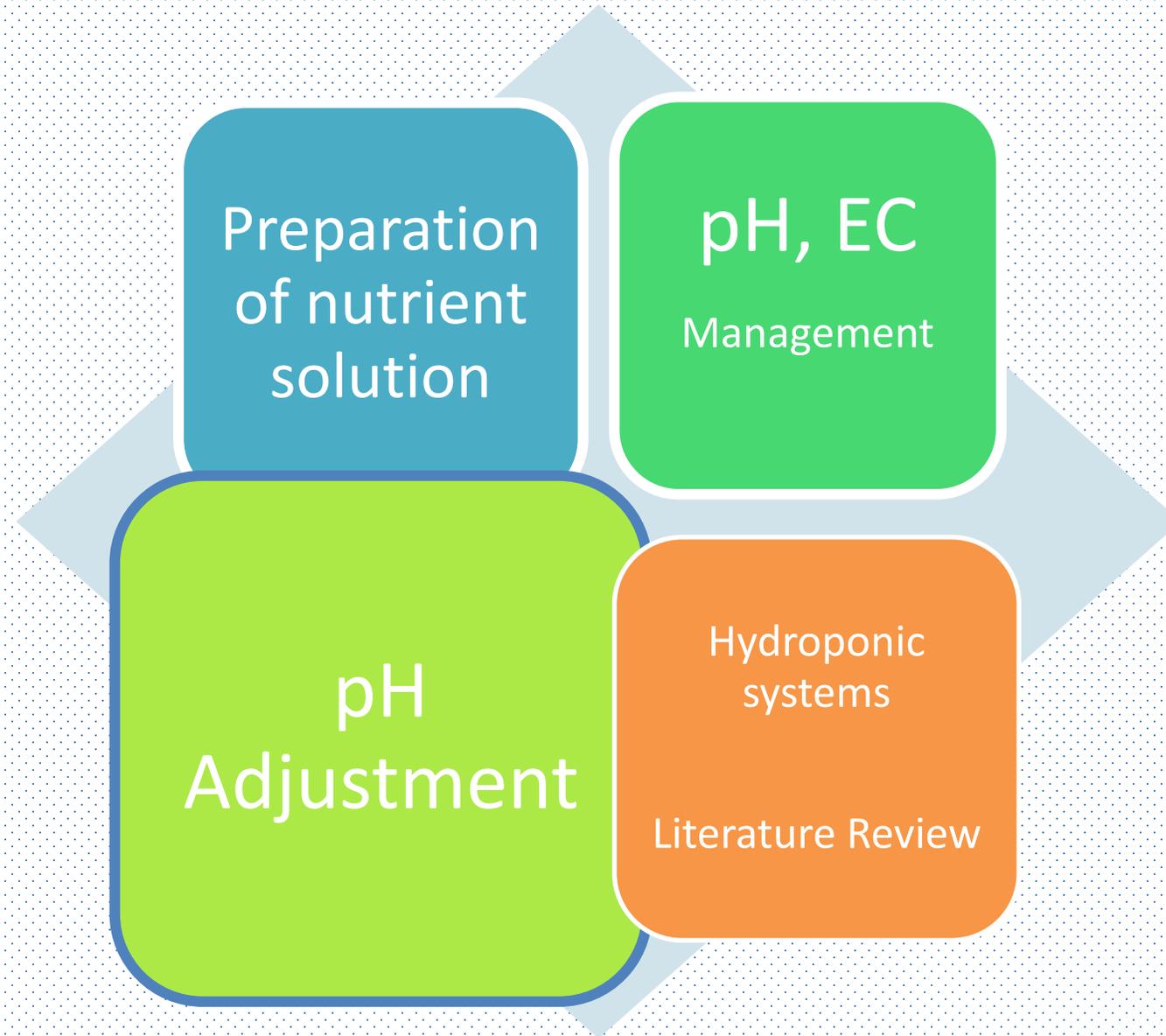
EC of RO =	0.01		
	Slope of EC line	g/L	
No.1	1.1504	1.0344	= (1.2 – 0.01)/1.152
No.2	0.892	1.334	= (1.2 – 0.01)/0.892

Required quantity, no. of 2 kg boxes and total price for 1 ton of nutrient solution @ EC=1.2 mS/cm			
	g	boxes	total NT\$
No.1	1034.423	0.52	413.8
No.2	1334.081	0.67	533.6

Assuming 800 NT\$ per 2 kg pack

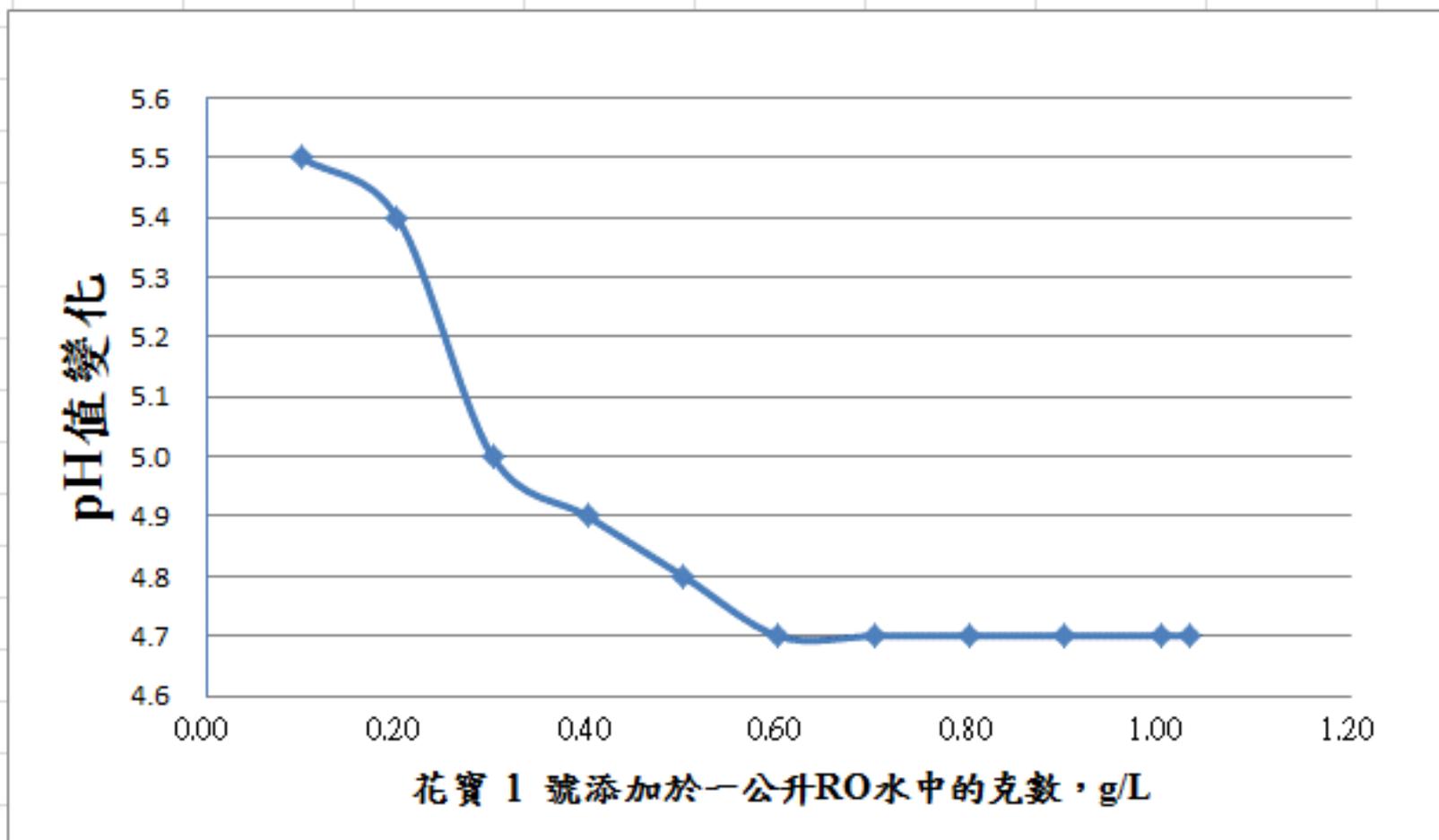


Outline



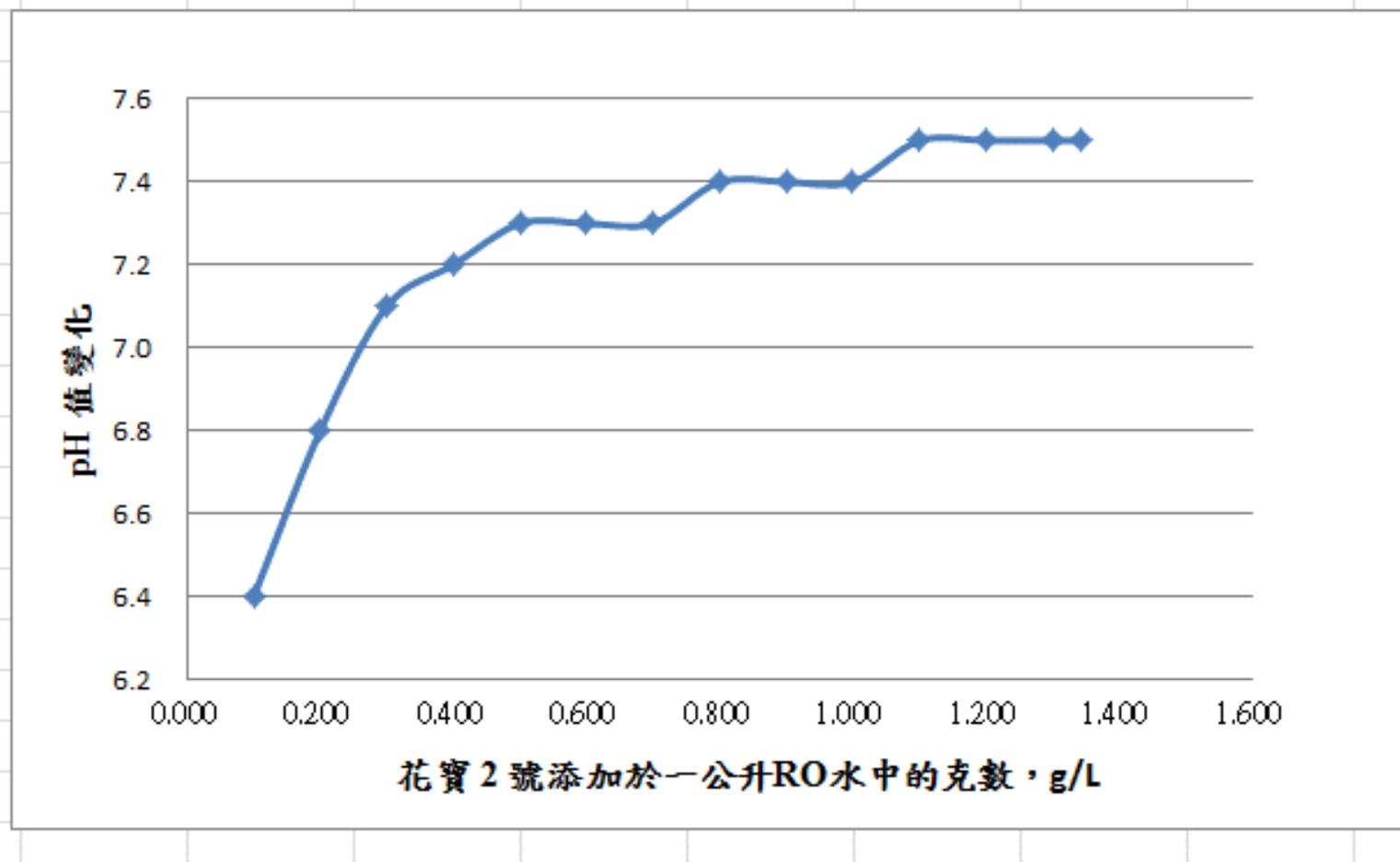
Variation of pH

0 ~ 1 g/L of Hyponex No.1



Variation of pH

0 ~ 1 g/L of Hyponex No.2

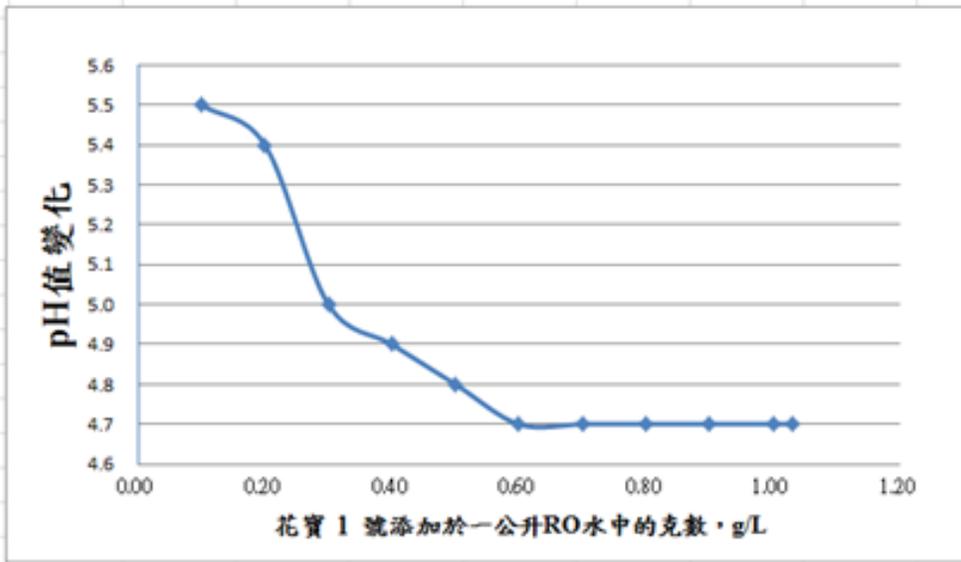


pH variation in Hyponex No.1, 2



N:P:K
07-06-19

Hyponex No.1

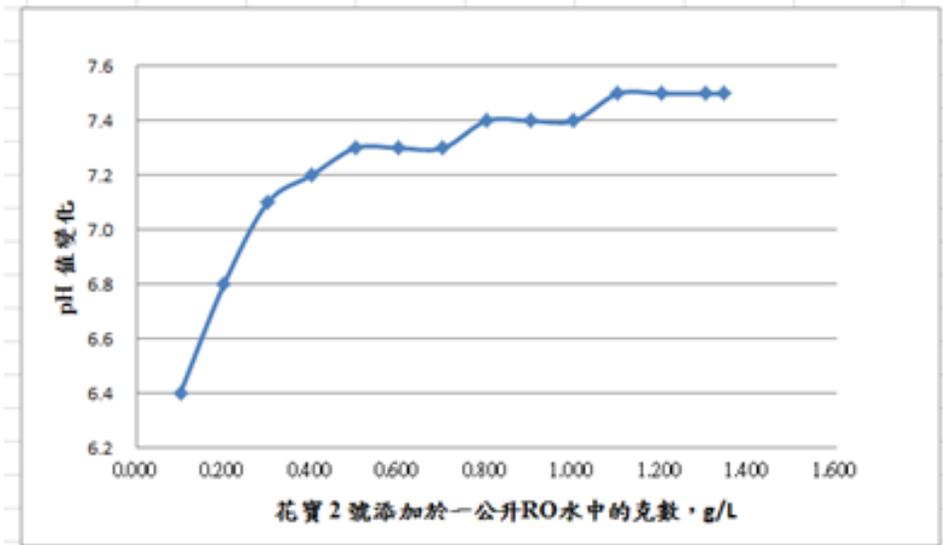


N:P:K

N:P:K
20-20-20



Hyponex No. 2



pH variation of 0 ~ 30 g/L Hyponex No.2



pH variation of 0 ~ 8 g/L Hyponex No.2

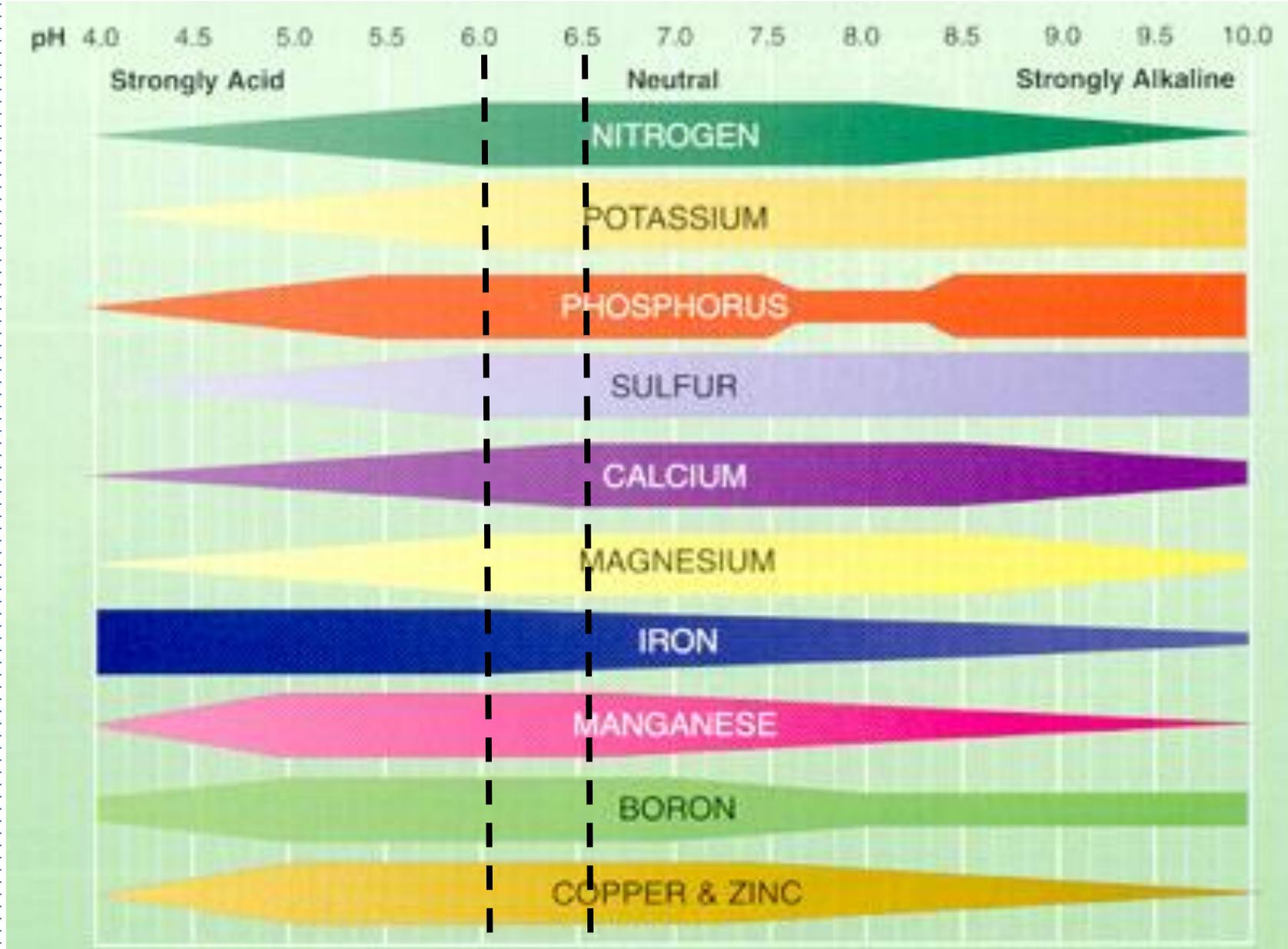


Range of pH for hydroponic system

- pH range
 - Best: 6.0~6.2
 - Proper: 6.0-6.5
 - OK: 5.5-6.5
 - pH > 8, Fe, Mn, P deficit
 - pH < **4.5**, Ca, Mg, K precipitation and more

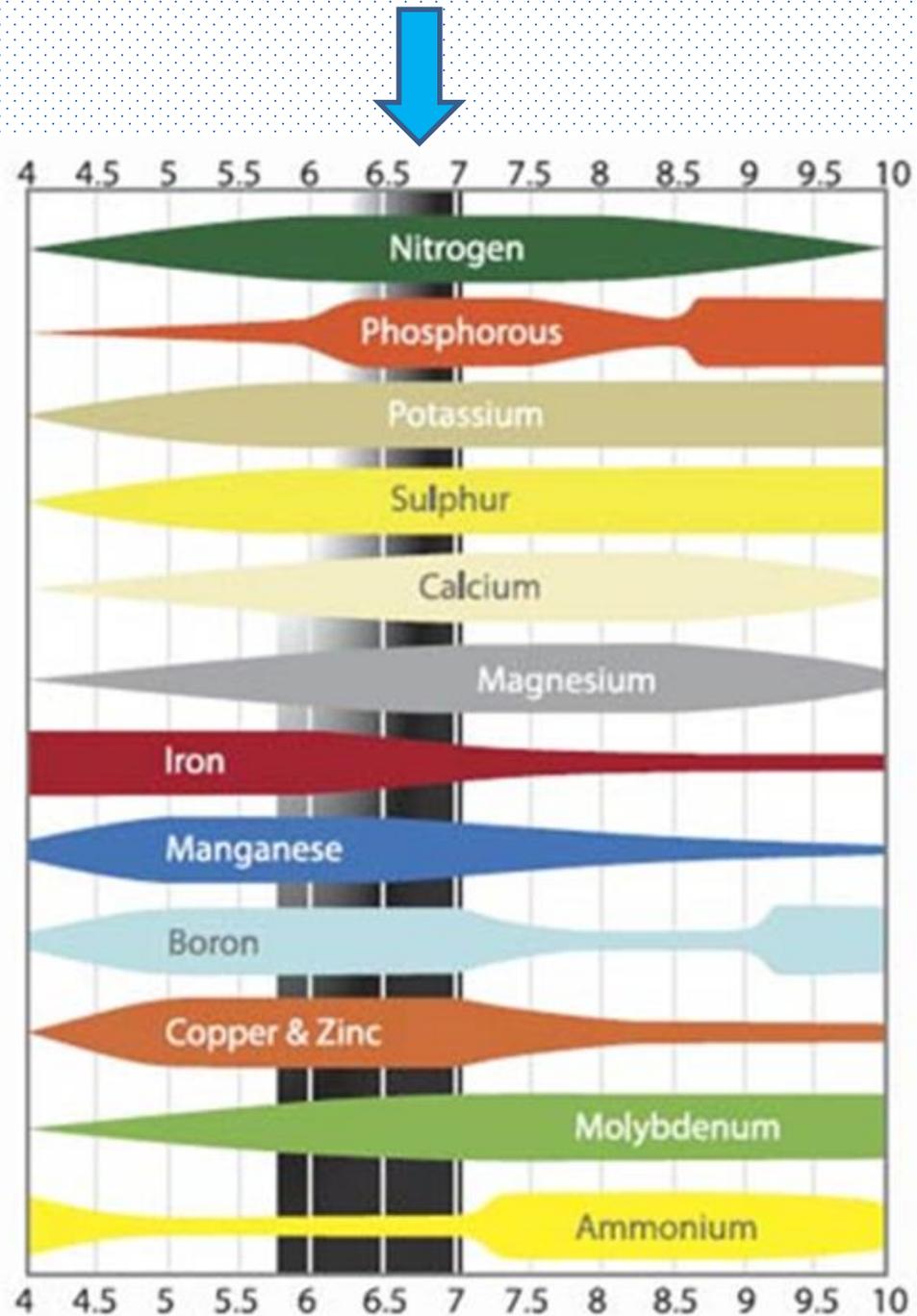
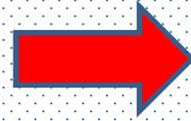


pH affects availability



A
different
diagram

proper
range:
6.5~7
for soil



pH adjustment

1000 L target pH6.0

H₃PO₄ (mL)

pH	8.5% H ₃ PO ₄
7.0	940.7
6.9	891.7
6.8	832.7
6.7	763.7
6.6	684.6
6.5	595.6
6.4	496.5
6.3	387.4
6.2	268.3
6.1	139.1
6.0	—

1000 L target pH6.0

KOH (mL)

pH	4.0% KOH
5	707.9
5.1	666.8
5.2	619.2
5.3	564.9
5.4	504
5.5	436.5
5.6	362.5
5.7	281.8
5.8	194.4
5.9	100.5
6	—



pH adjustment

pH DOWN

- T affects pH
- Same amount of acid does not bring down same amount of decrease in pH

pH Down (ml)	pH Value		Difference	Temperature (°C)
	before	after		
0.2	7.13	6.40	0.73	25.40
0.2	6.40	6.20	0.20	25.40
0.2	6.20	6.00	0.20	25.40
0.2	6.00	5.80	0.2	25.50
0.2	5.80	5.67	0.13	26.60
0.2	5.67	5.37	0.3	25.60
0.2	5.37	5.00	0.37	25.8
0.2	5.00	3.69	1.31	25.9
0.2	3.69	3.30	0.39	26.0
0.2	3.30	3.14	0.16	26.1
0.2	3.14	2.97	0.17	26.1
0.2	2.97	2.86	0.11	26.1
0.2	2.86	2.78	0.08	26.1
0.2	2.78	2.72	0.06	26.1
0.2	2.72	2.45	0.27	26.2
Average			0.312	



pH adjustment

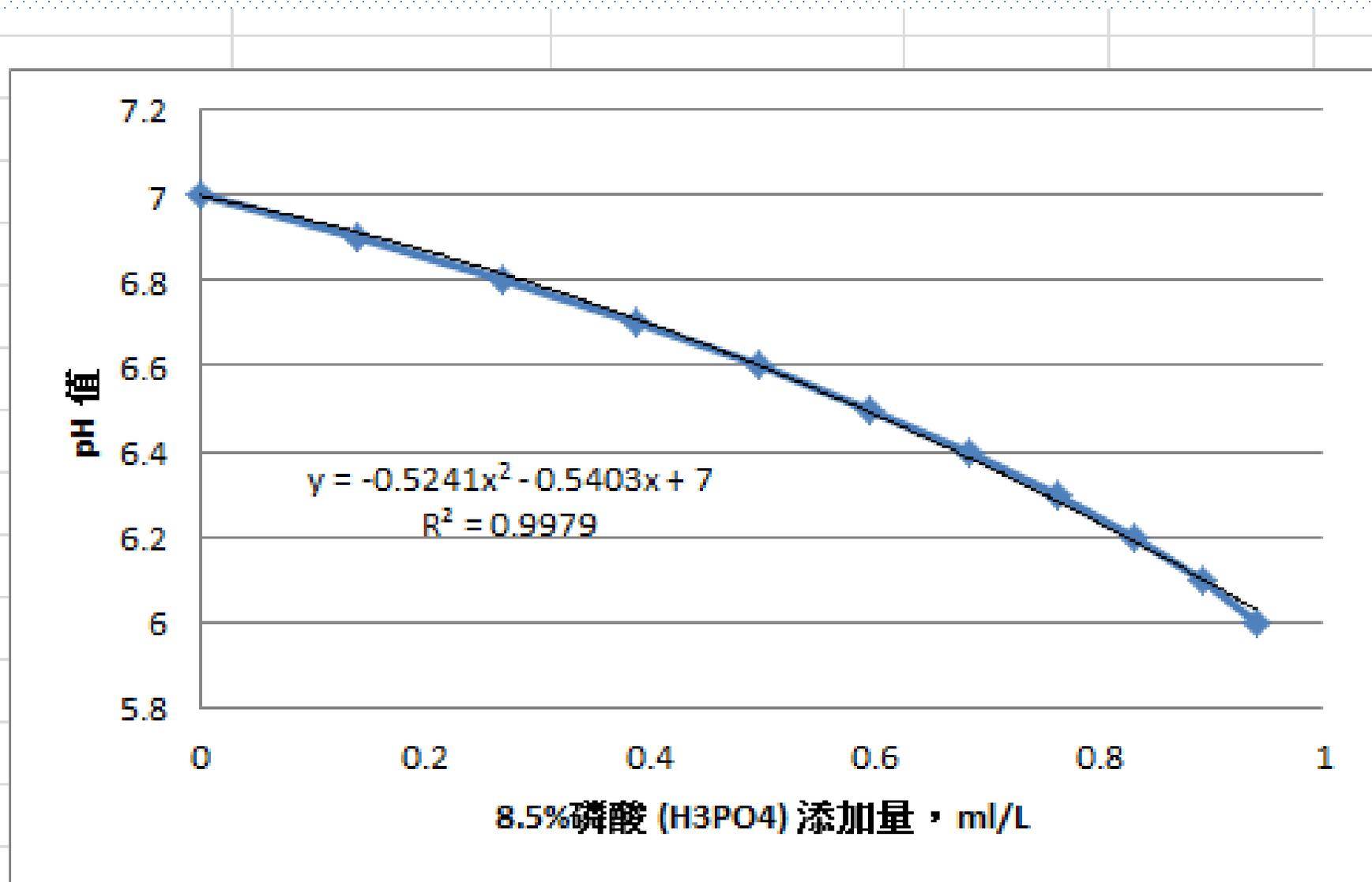
pH UP

- T affects pH
- Same amount of alkali liquid does not leads to same amount of pH increment
- pH adjustment is more difficult to predict compare with EC adjustment

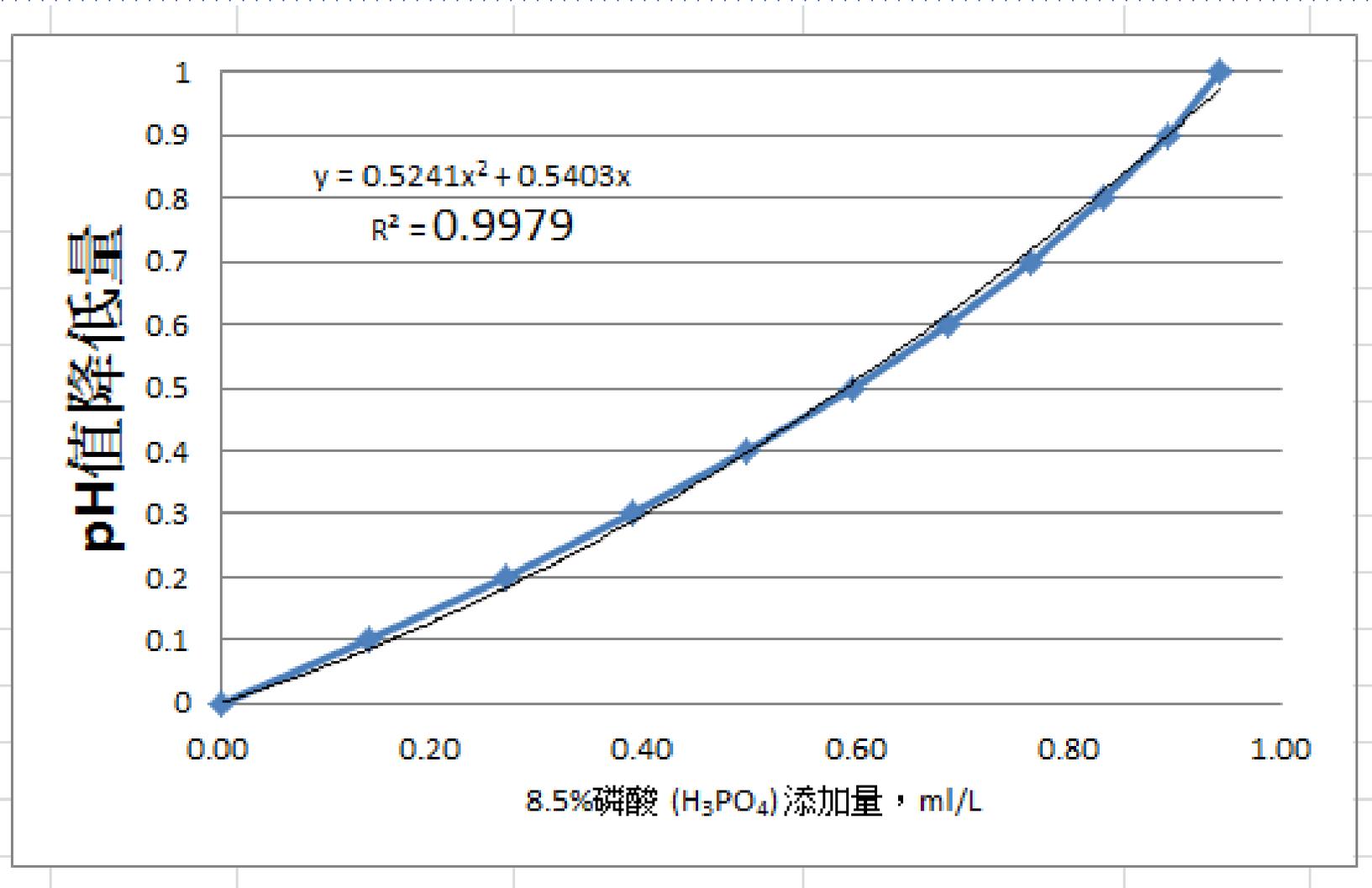
pH Up (ml)	pH Value		Difference	Temperature (°C)
	before	after		
0.2	2.45	2.54	0.09	26.1
0.2	2.54	2.60	0.06	26.0
0.2	2.60	2.68	0.08	25.9
0.2	2.68	2.78	0.1	25.9
0.2	2.78	2.86	0.08	25.9
0.2	2.86	2.96	0.1	25.9
0.2	2.96	3.09	0.13	25.9
0.2	3.09	3.40	0.31	25.9
0.2	3.40	3.93	0.53	25.9
0.2	3.96	4.89	0.93	25.9
0.2	4.89	5.38	0.49	25.9
0.2	5.38	5.65	0.27	25.9
0.2	5.65	5.84	0.19	26.9
0.2	5.84	5.96	0.12	26.1
0.2	5.96	6.12	0.16	26.1
0.2	6.12	6.23	0.11	26.10
0.2	6.23	6.31	0.08	26.10
0.2	6.31	6.40	0.09	26.2
0.2	6.40	7.06	0.66	26.2
Average			0.244	



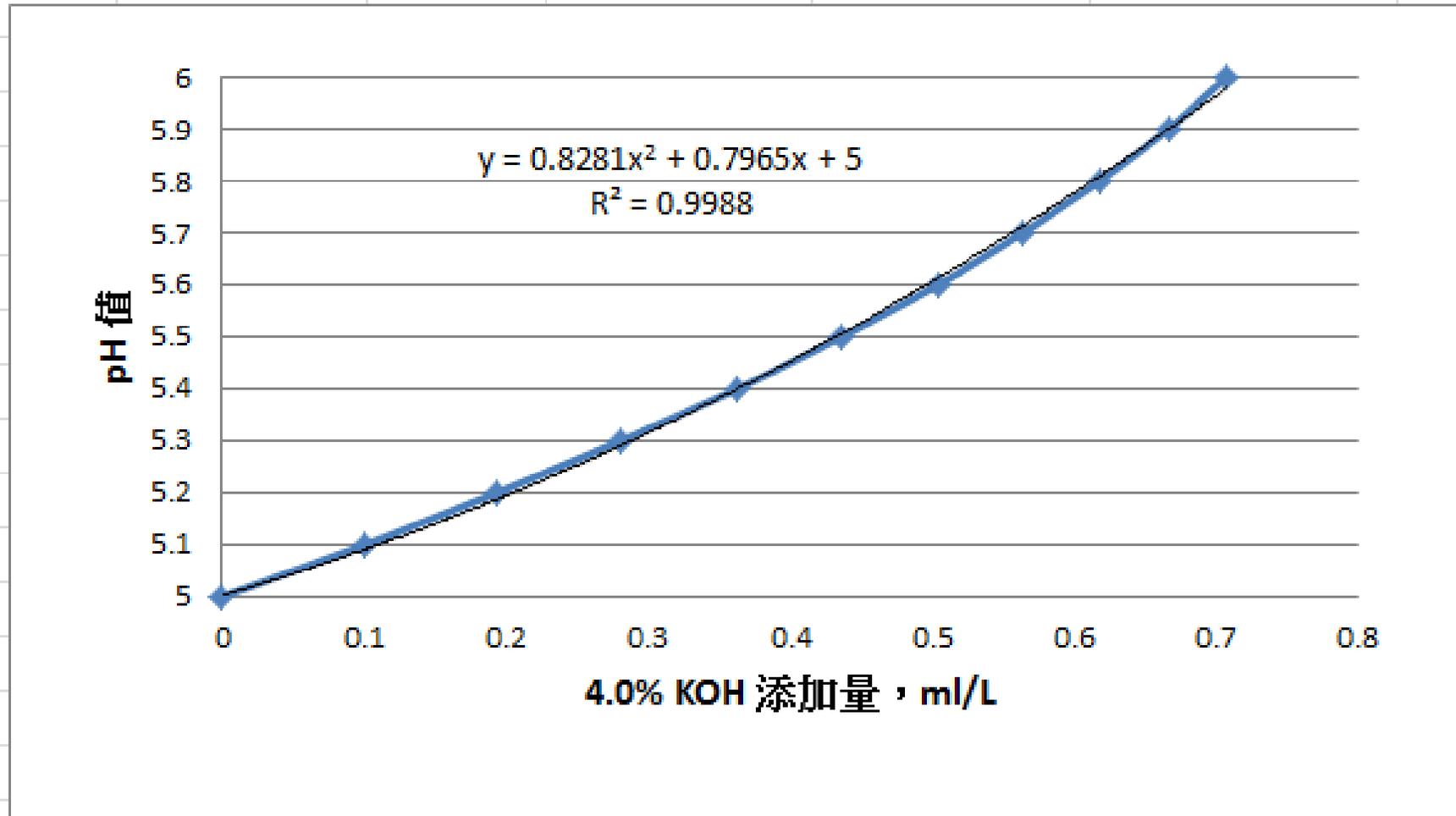
Reduce pH



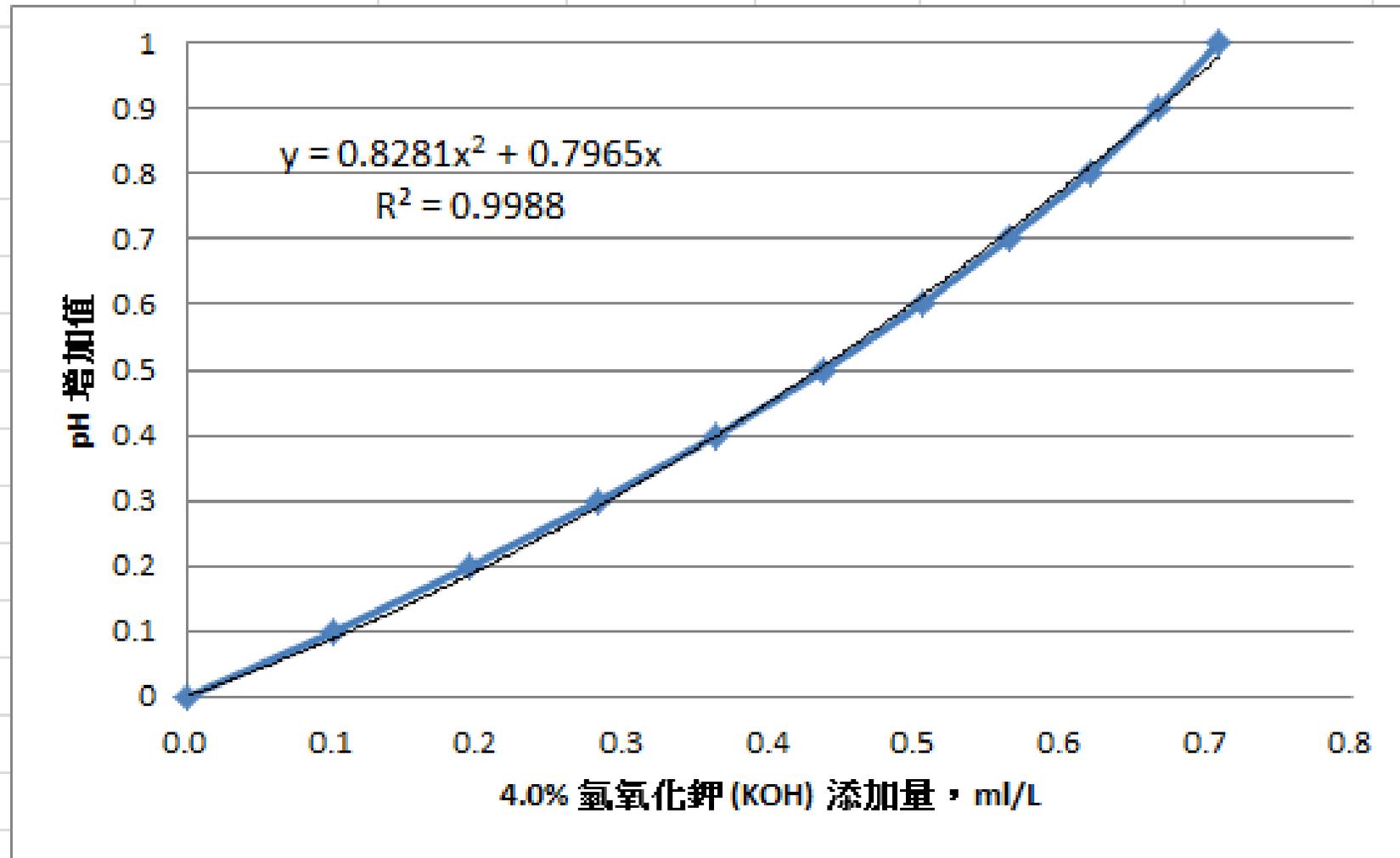
Amount of pH decrement



Increase pH



Amount of pH increment



pH adjustment

- To reduce pH by 1, such as pH 7 → pH 6
 - Required 0.9~1 ml/L of 8.5% H_3PO_4
 - Diluted 200 times first then drip in and stirred
- To increase pH by 1, such as pH 5 → pH 6
 - Add 0.7 mL/L of 4 %KOH
 - Diluted 200 times first then drip in and stirred
- The variation of pH is not linear to the amount of H_3PO_4 or KOH added.



Reasons of pH variation during cultural period

- 1) Plant absorption differences among elements, such as tomato prefer NO_3^- , PO_3^{-3} and K^+ , melon prefer Ca^{+2} and Mg^{+2}
- 2) Improper match of recipe and plants
- 3) Under strong light and high T, plants absorbed more N, P, K, absorbed less Ca, Mg, leads to pH increase
- 4) Under less light and low T environment, pH tends decrease

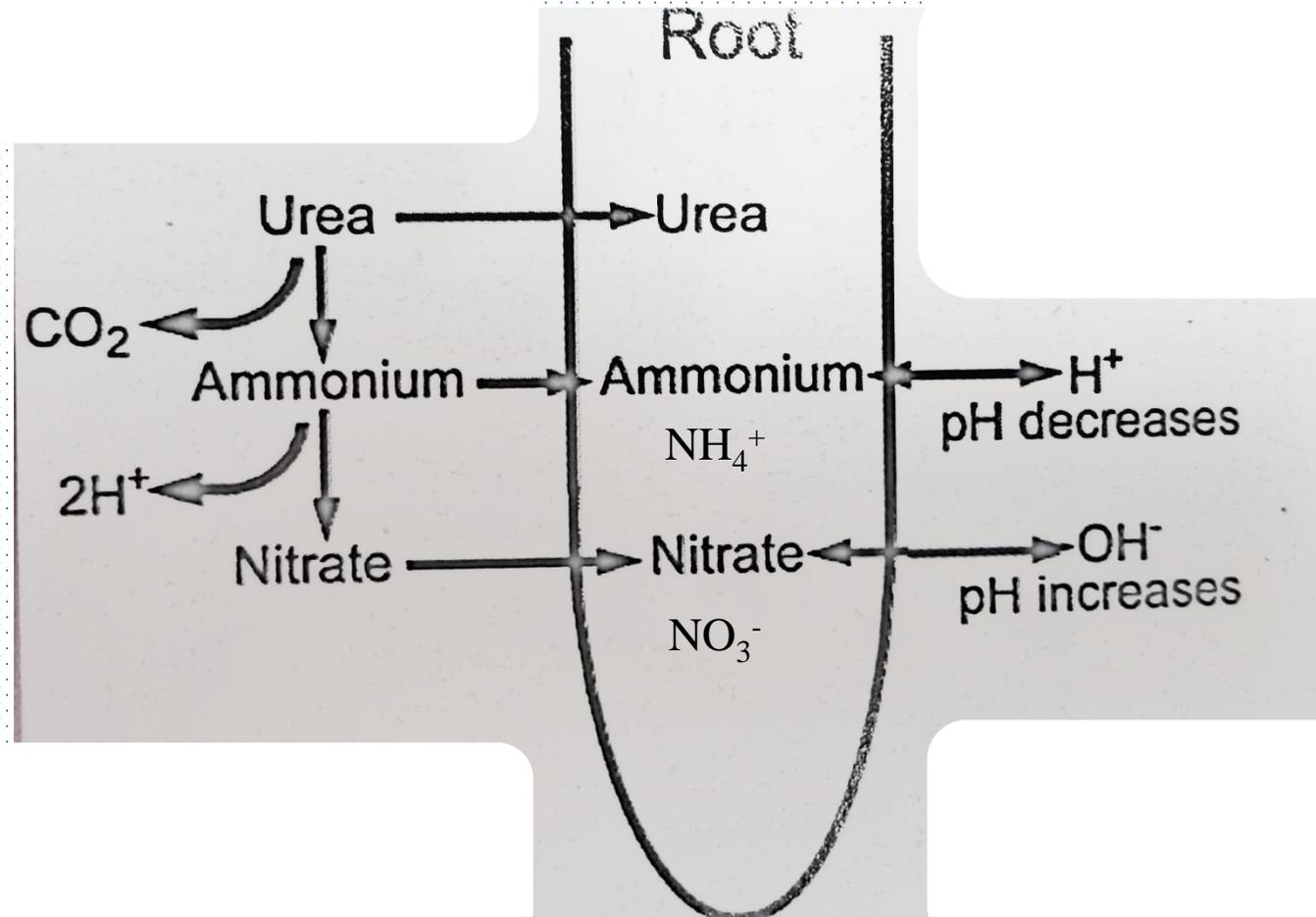


Reasons of pH variation during cultural period (cont..)

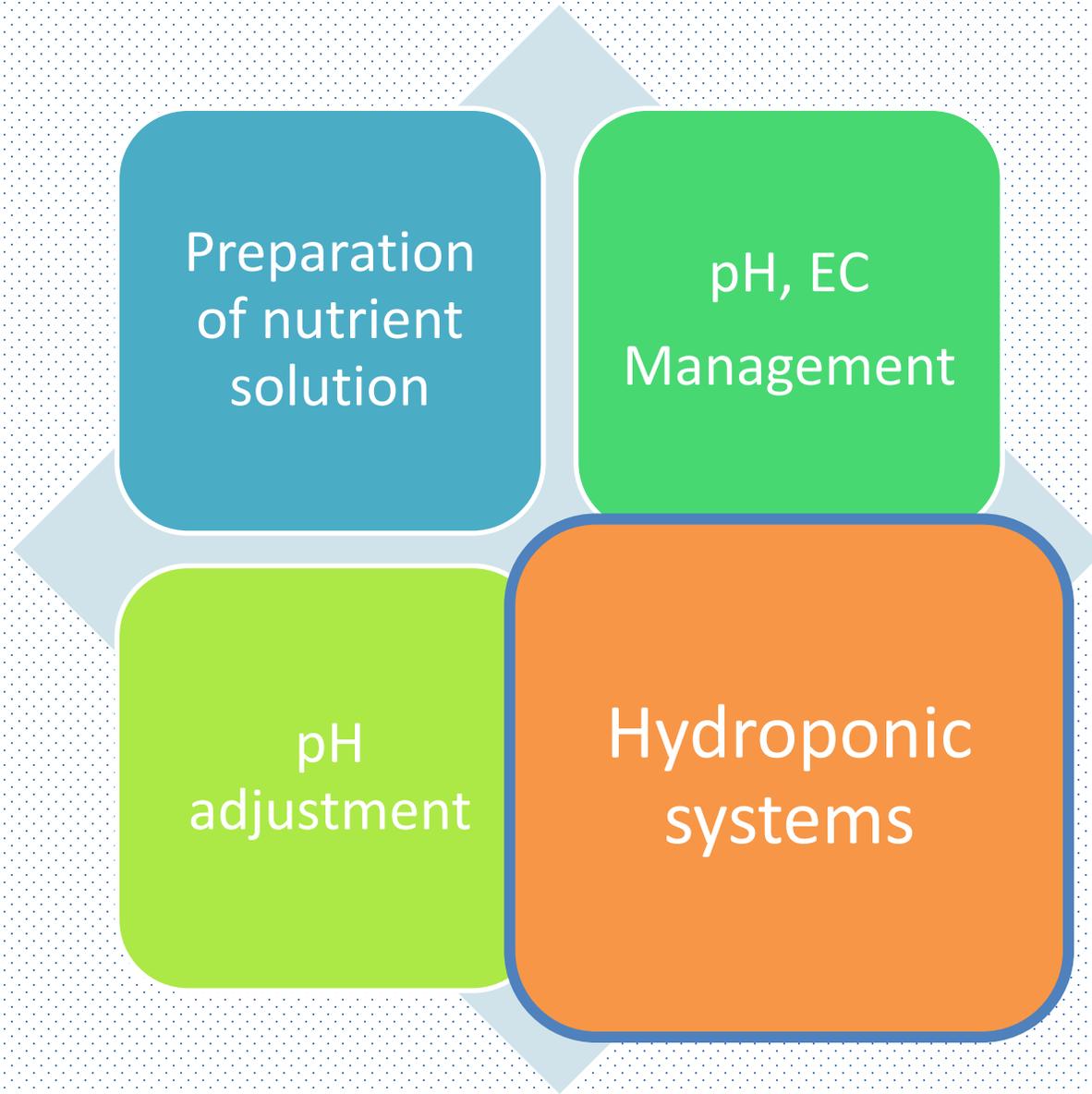
- 5) CO_2 in the air dissolved in water to form H_2CO_3 (carbonic acid), leads to pH decrease
- 6) from respiration of root, CO_2 combined with Ca^{+2} 、 Mg^{+2} to form CaCO_3 , MgCO_3 precipitation, lead to increase of pH
- 7) Some plants such as lettuce, strawberry preferred NH_4^+ (Ammonium), after absorption, roots excrete H^+ leads to reduction of pH
- 8) Some plants such as pak choy, Chinese cabbage preferred NO_3^- (Nitrate), after absorption, roots excrete OH^- leads to increase of pH



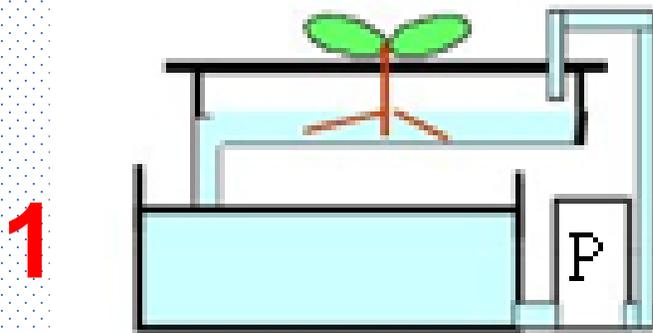
pH variation after root absorbed $\text{NH}_4^+/\text{NO}_3^-$



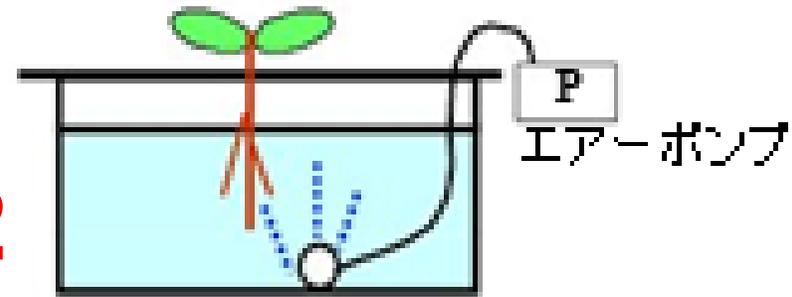
Outline



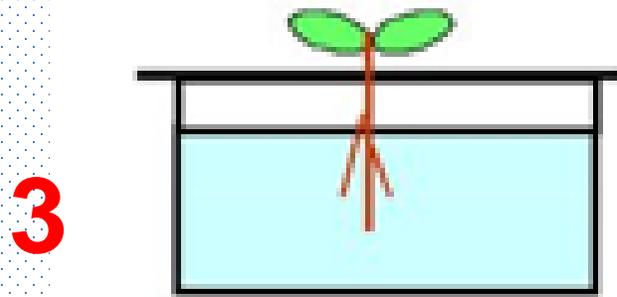
Comparison on 4 hydroponic systems



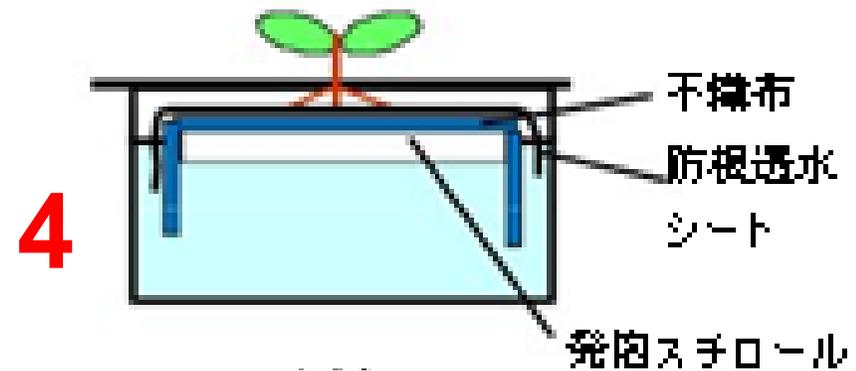
NFT



DFT/DWC with air pump



DFT/DWC without air pump



DFT/DWC with capillary stripe

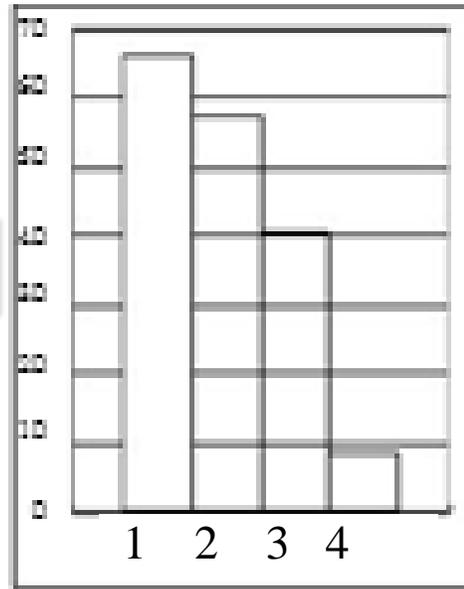
Wick
culture

生育の比較 (培養液量120リットル:大塚A処方1/2濃度)

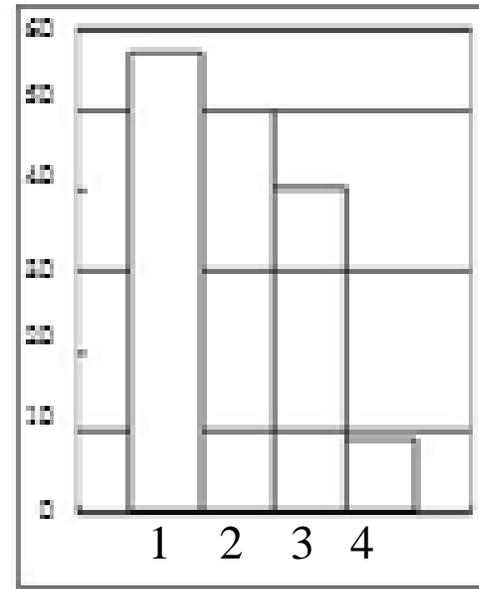


Comparison on 4 hydroponic systems

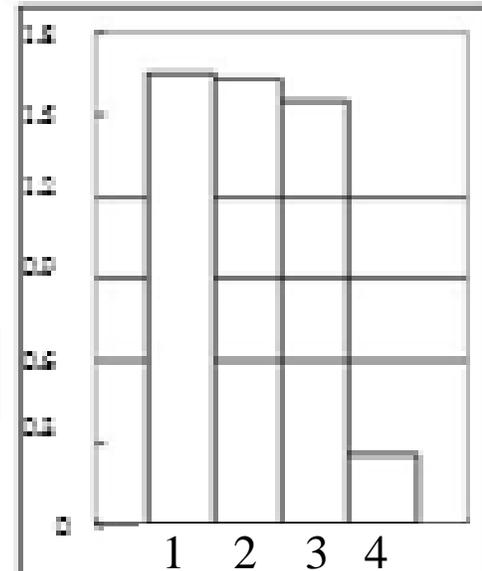
Pak choy



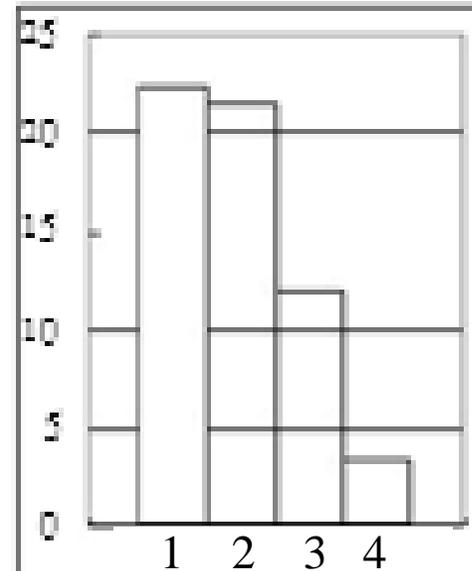
Bok choy



Scallion



Lettuce

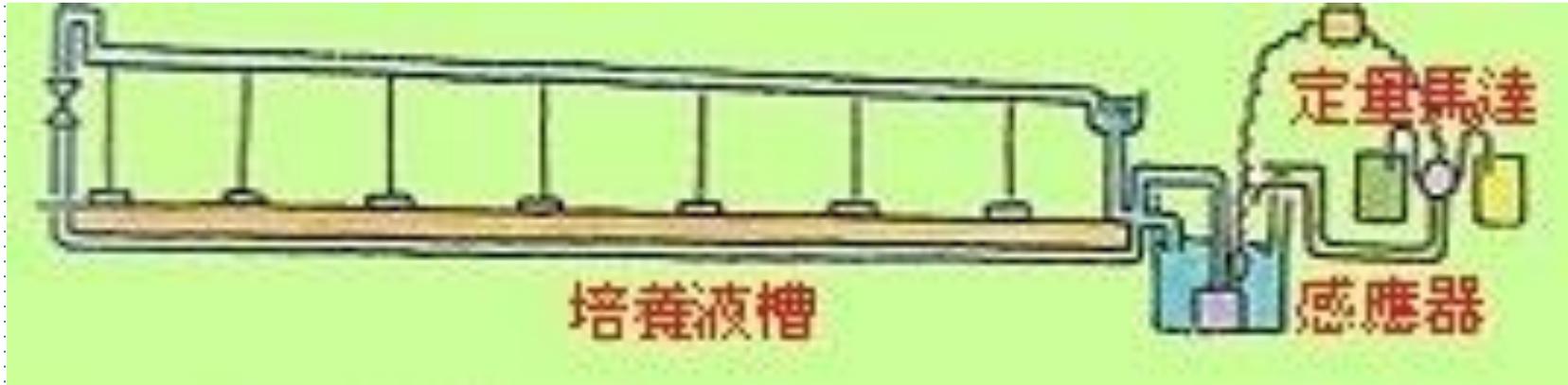


Popular Hydroponic Systems

1. Nutrient Film Technique, NFT
Leafy vegetable (UK)
2. Deep Flow Technique, DFT
Deep Water Culture, DWC
Leafy vegetable (Japan)
3. Drip Irrigation (rockwool)
Vine plants: tomato, melon, pepper, cucumber
(The Netherlands)
4. Ebb and Flow (E&F)
all of above, tuber plant
5. Aeroponics (spraying, misting, fogging)
6. Wick culture



NFT



Advantages of NFT

- Easy installation
- Low installation cost
- Continuous flow



NFT trough system

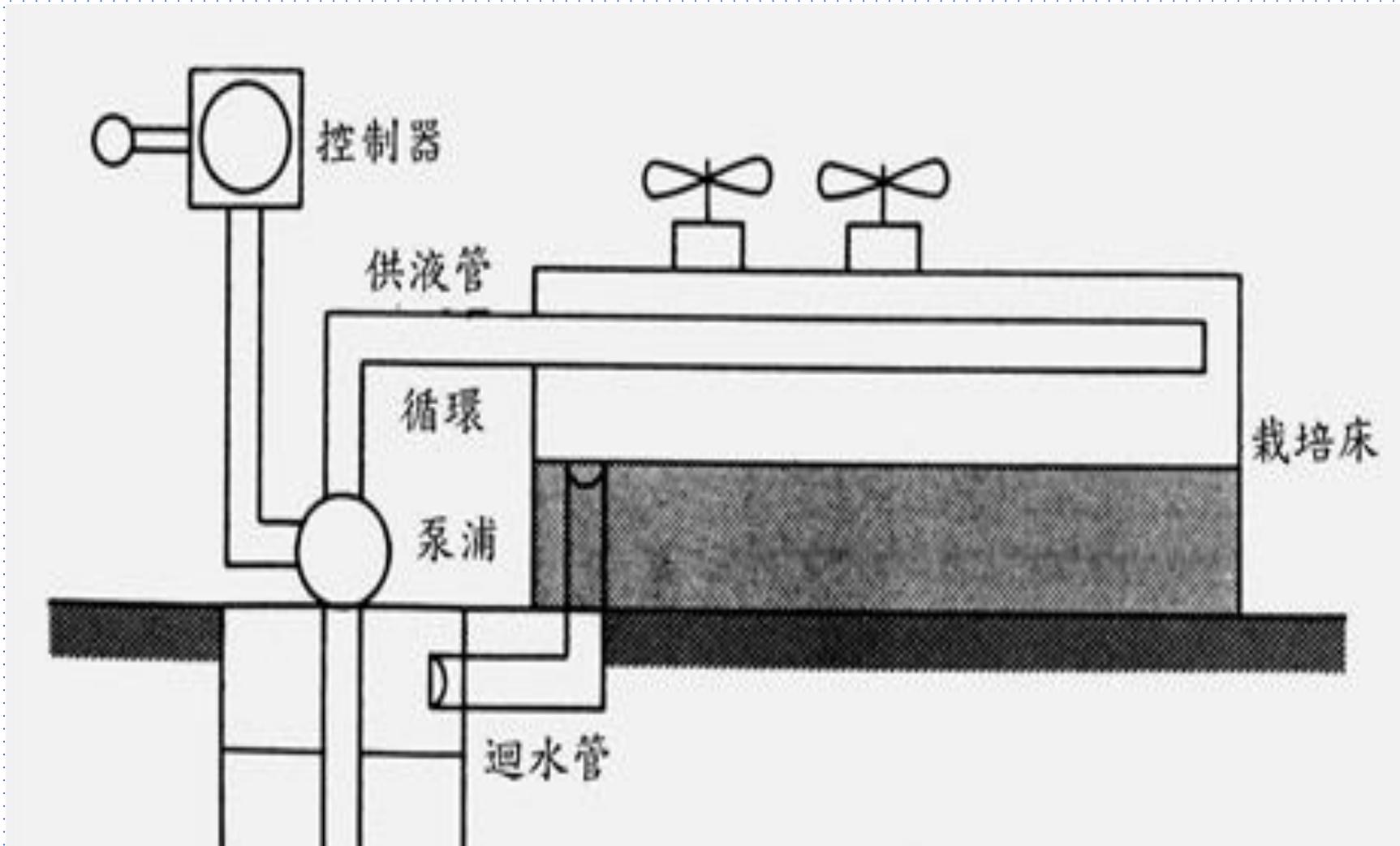


Disadvantages of NFT

- Limited amount of nutrient solution
 - Large influence by the surrounding temperature due to high water T has low saturated dissolved oxygen (DO).
only true for GH, not for PFAL
 - Large influence by the plant absorption
- Limited space for root growth: only suitable for plants that did not has lots of roots
- Vigorous growth of root might block the solution flow leads to uneven distribution of nutrient concentration
- Easy to **fail** in in locations with **unstable power** supply



DFT / DWC

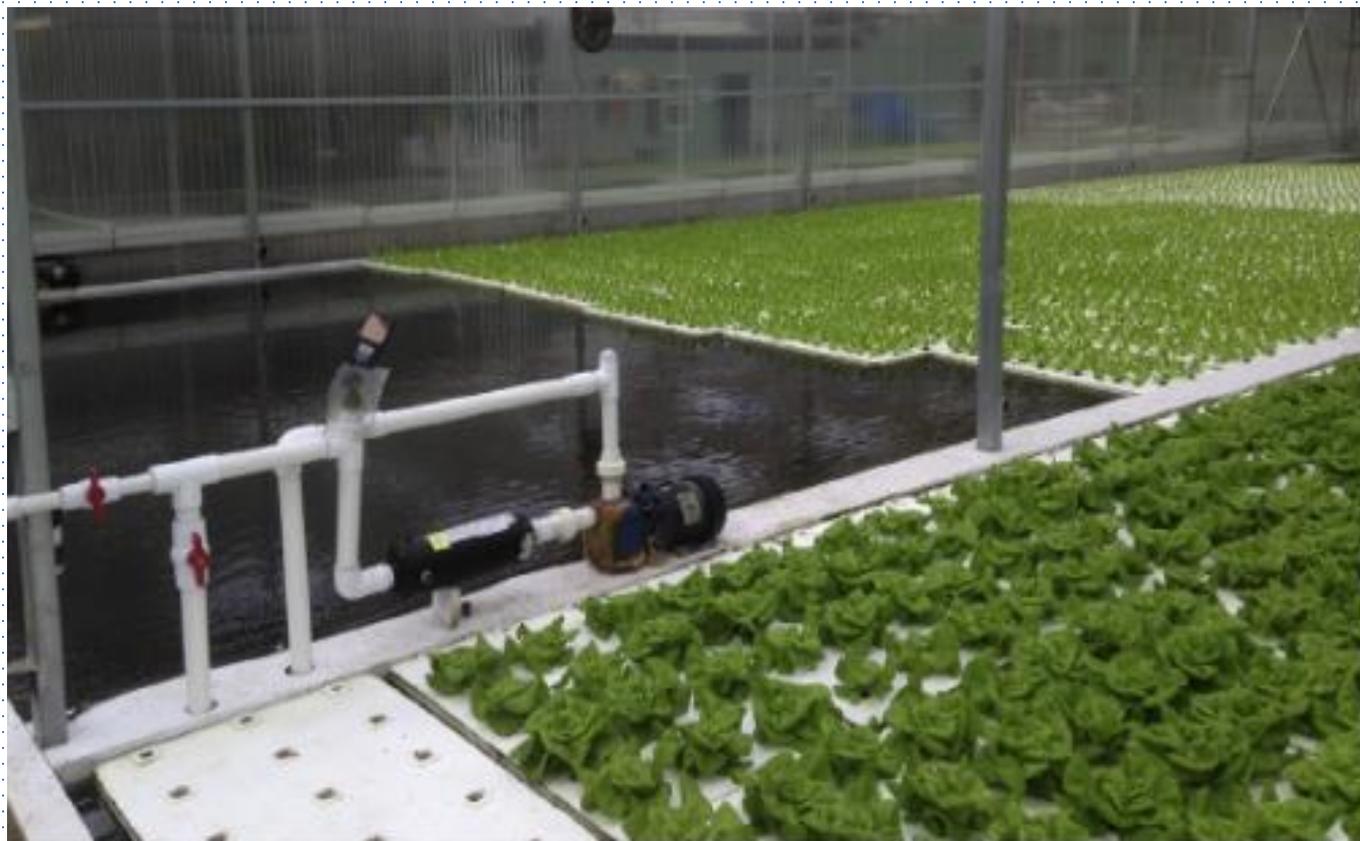


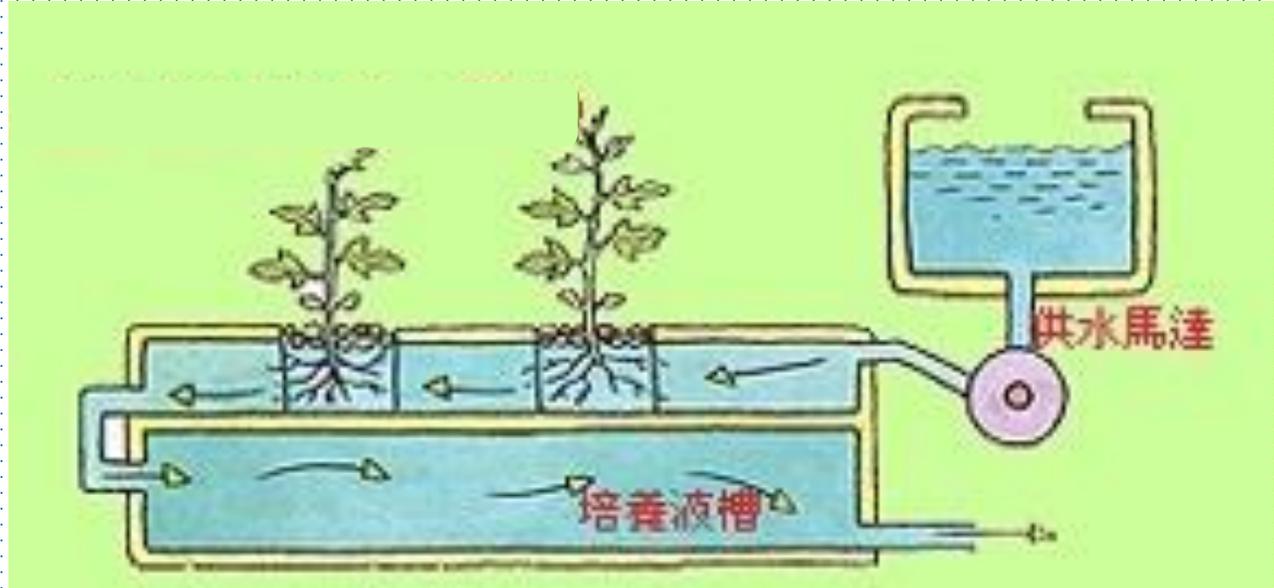
DFT: Pipe Culture





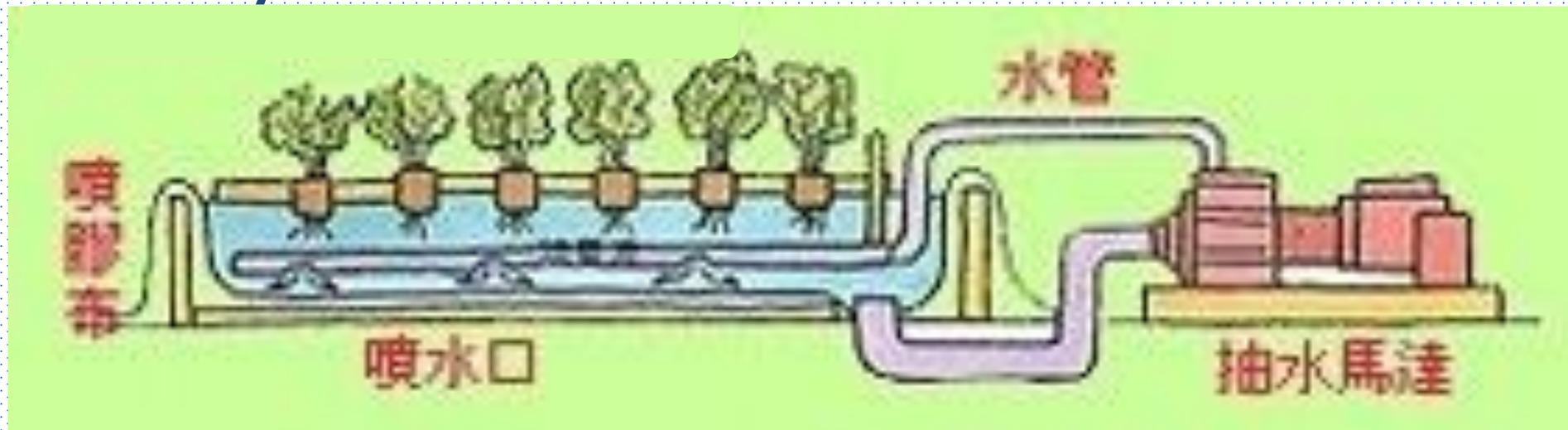
DFT bench system





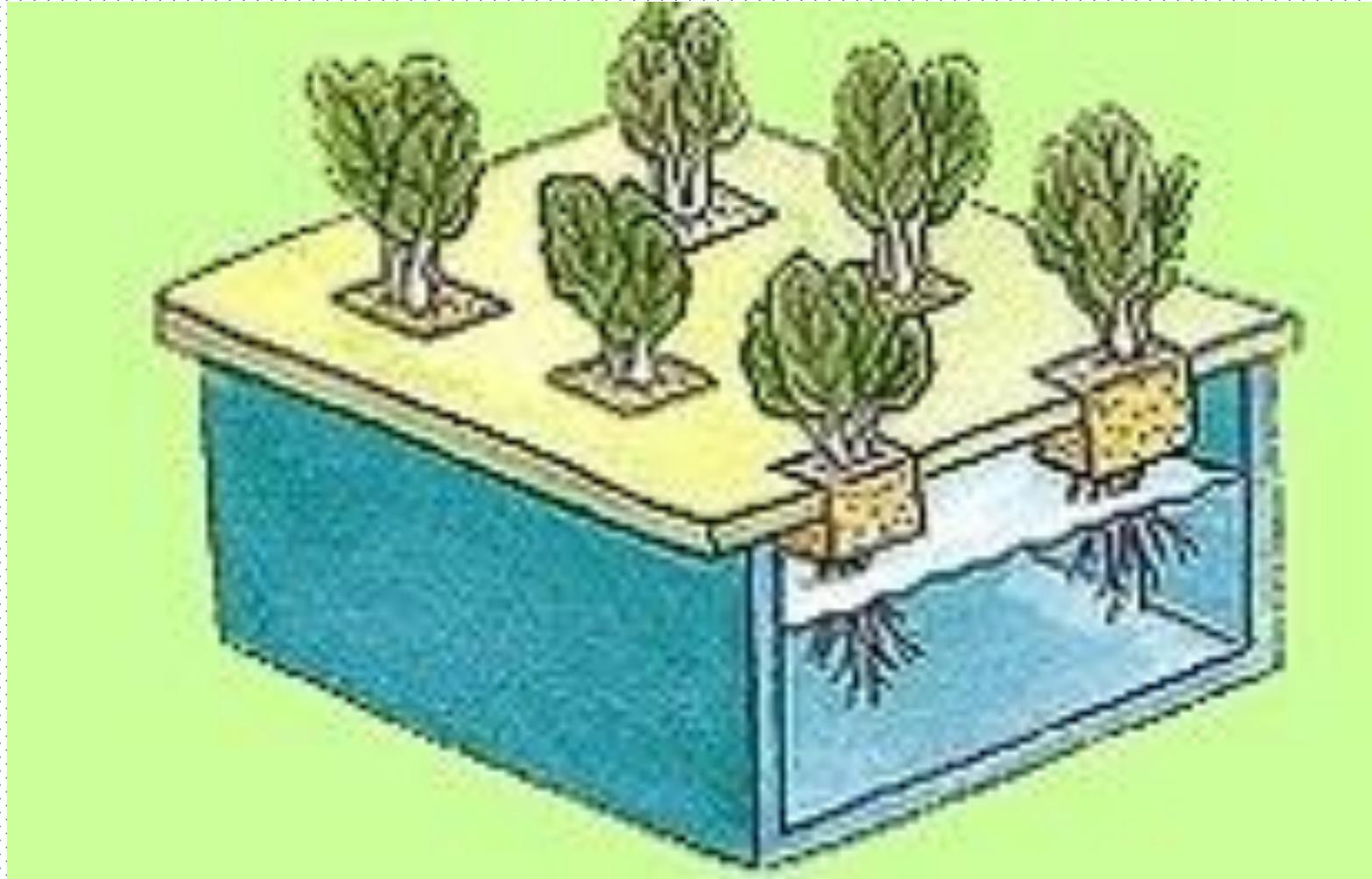
Hyponica style DFT

M style DFT



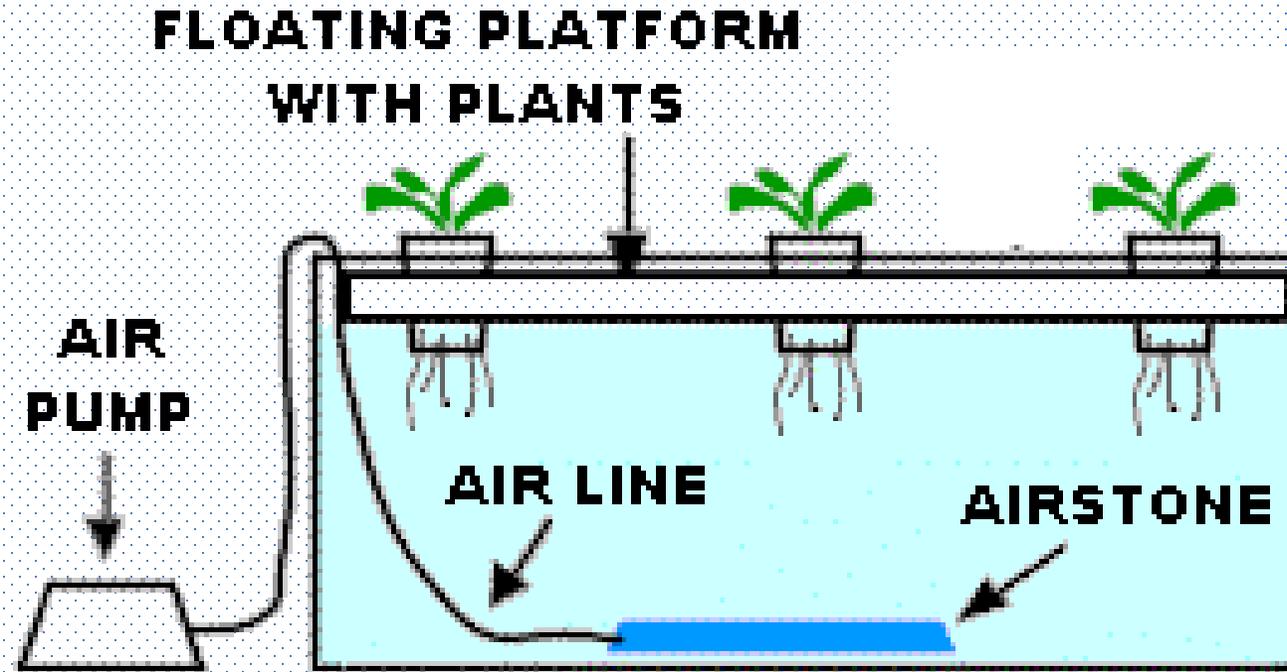
Fixed platform DFT without air pump

Roots are partially soaked in nutrient solution



Floating platform DFT with air pump

Roots are totally soaked in nutrient solution



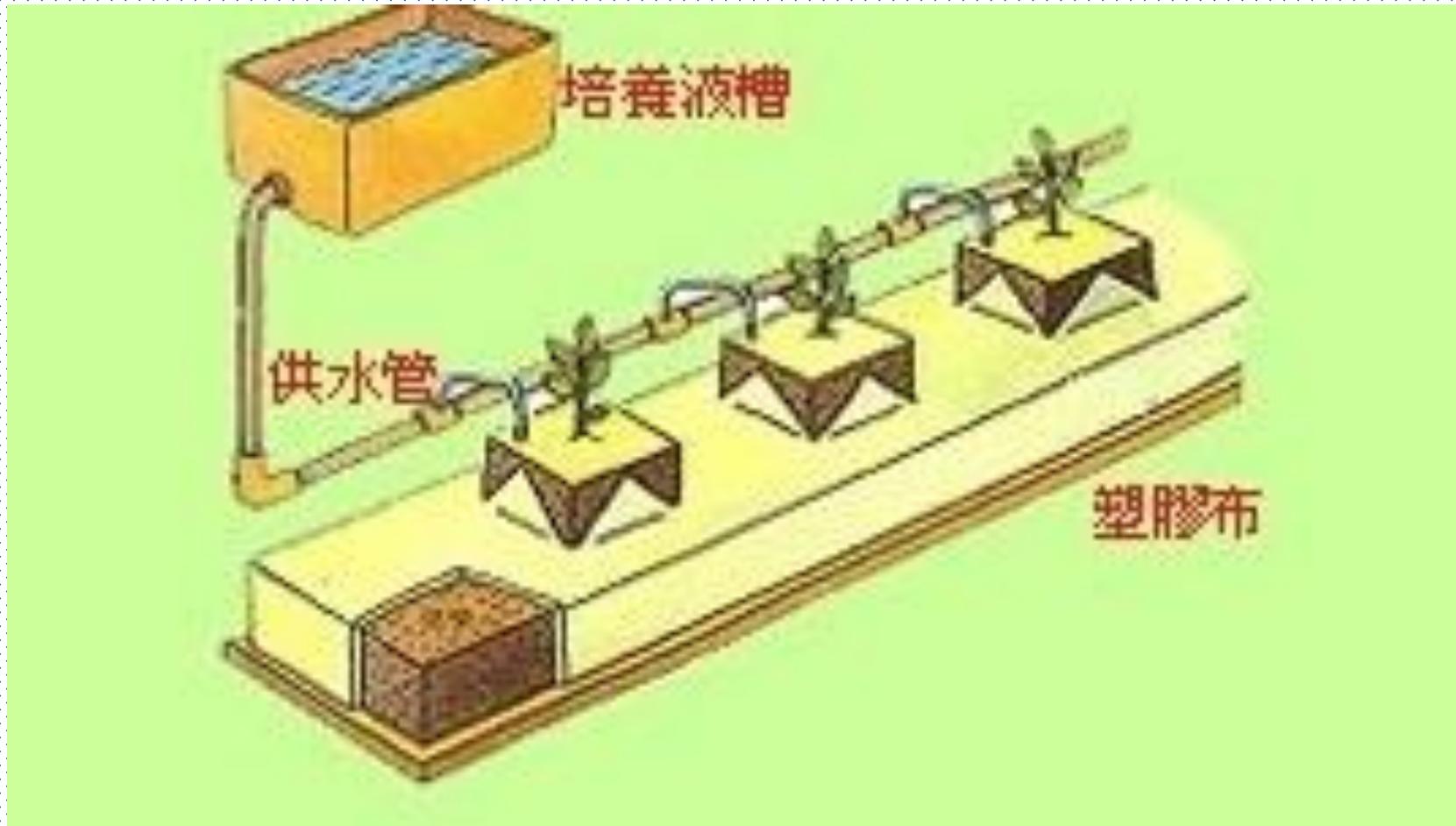
Disadvantages/Advantage of DFT

Compare with NFT

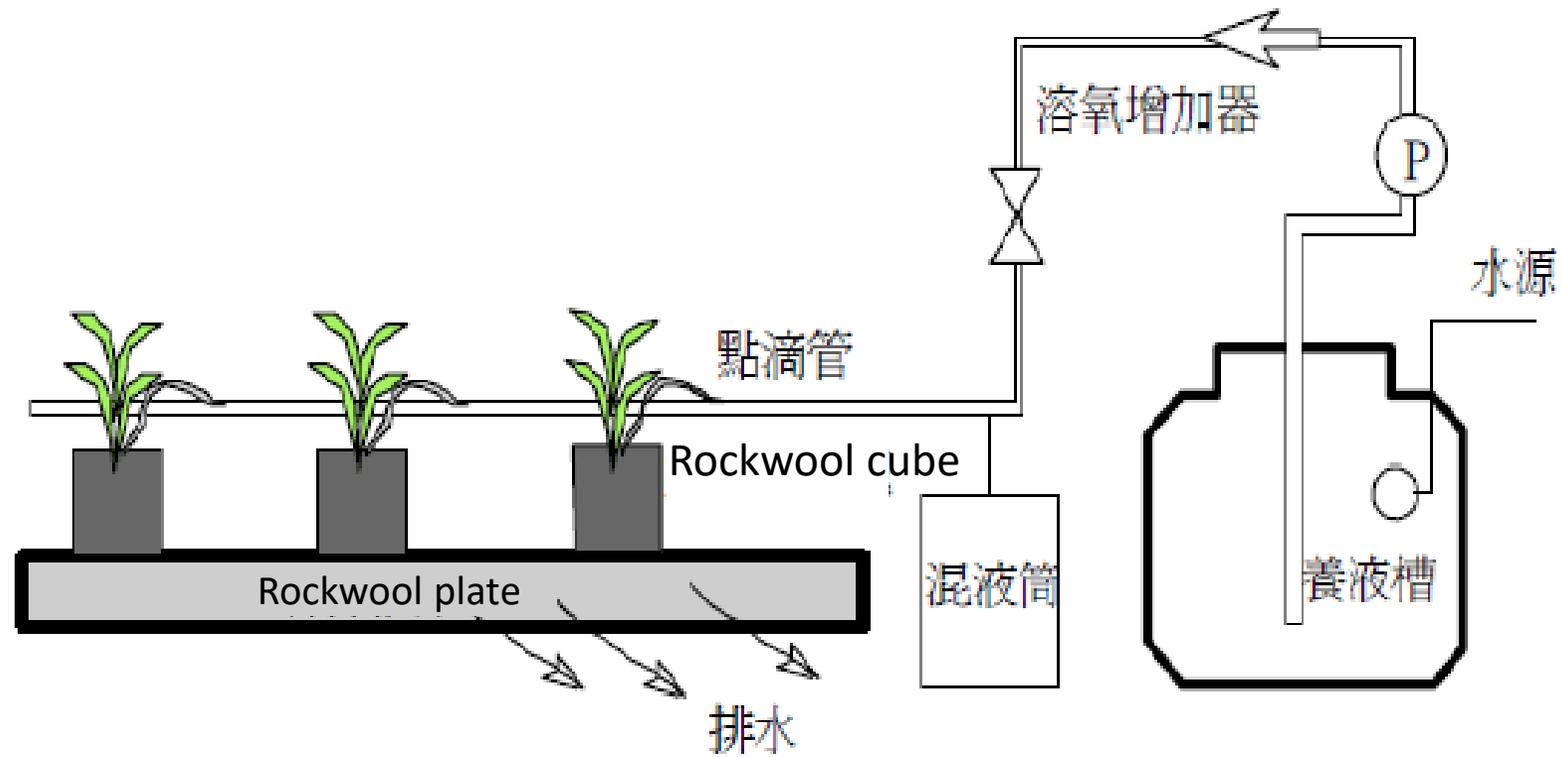
- 1) **More solution required**
- 2) **More nutrients required**
- 3) **DO is of great concerned**
- 4) **More costly to setup and to operate**
- 5) **Easy to manage, for beginners**
- 6) **Limited variation on DO due to air T**
- 7) **Limited variation on nutrients due to plant absorption**



Drip irrigation using rockwool



Rockwool cube and plate



Drip irrigation using rockwool High wire system



Various Systems using Rockwool

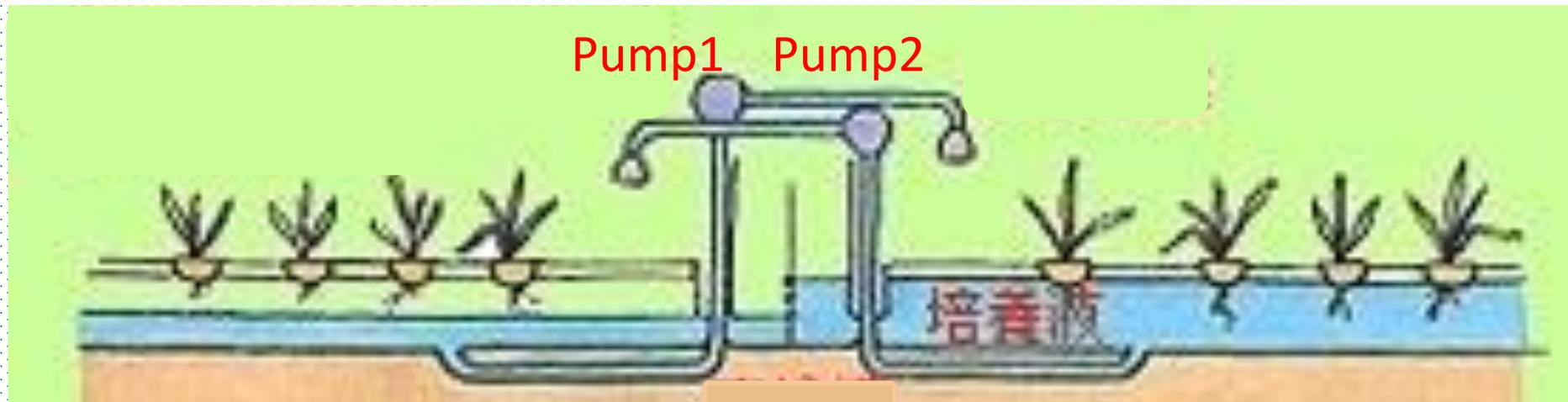
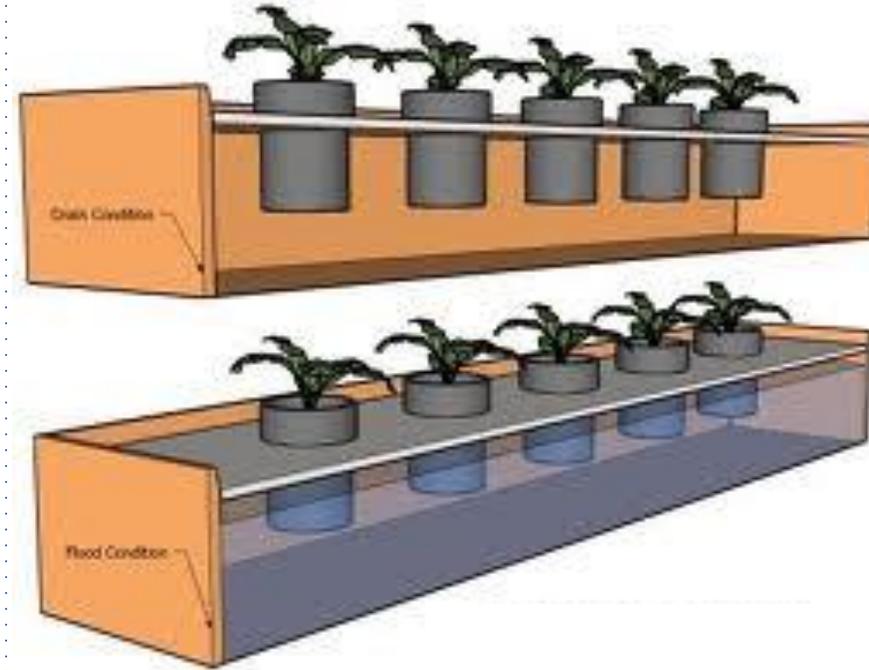
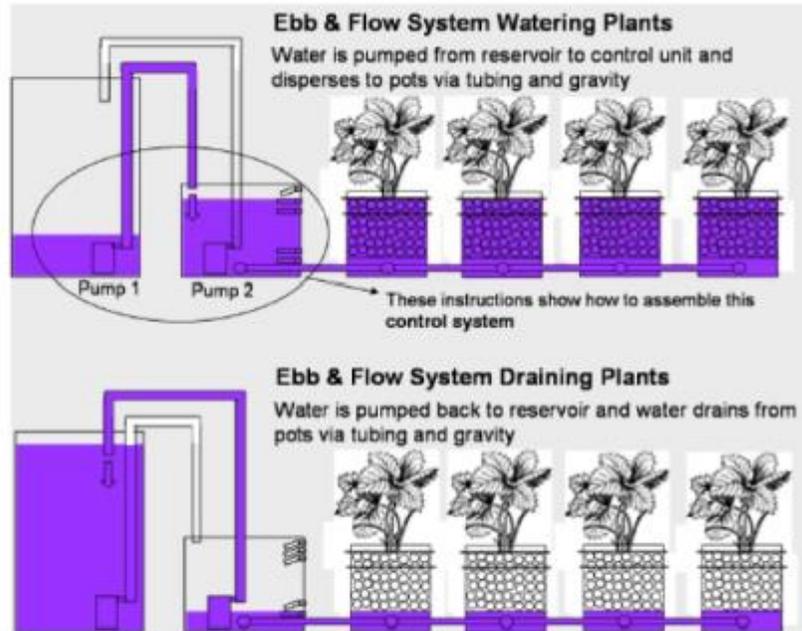
Drip irrigation



Ebb and Flow



Ebb and Flow using double pumps



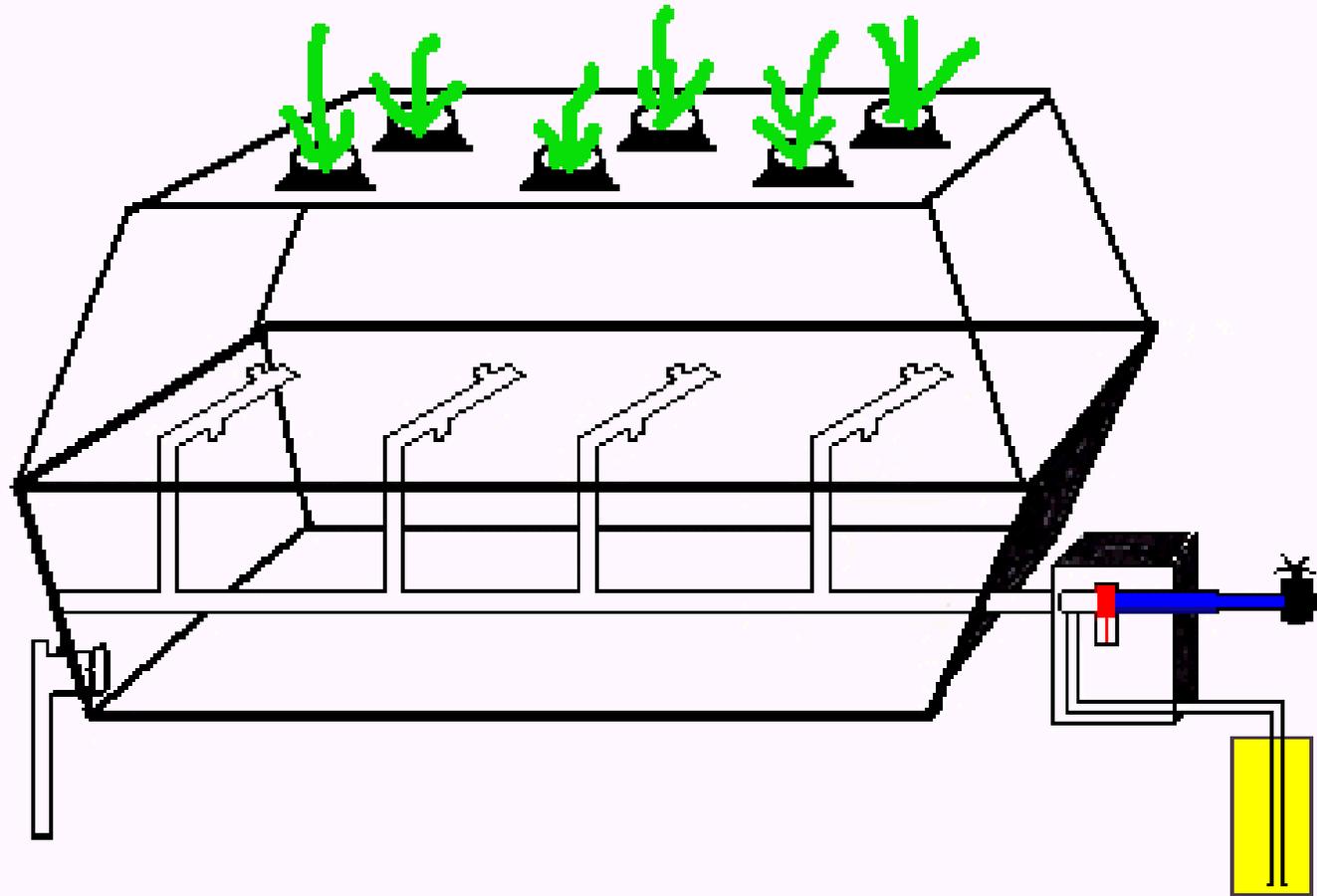
Amount of water used

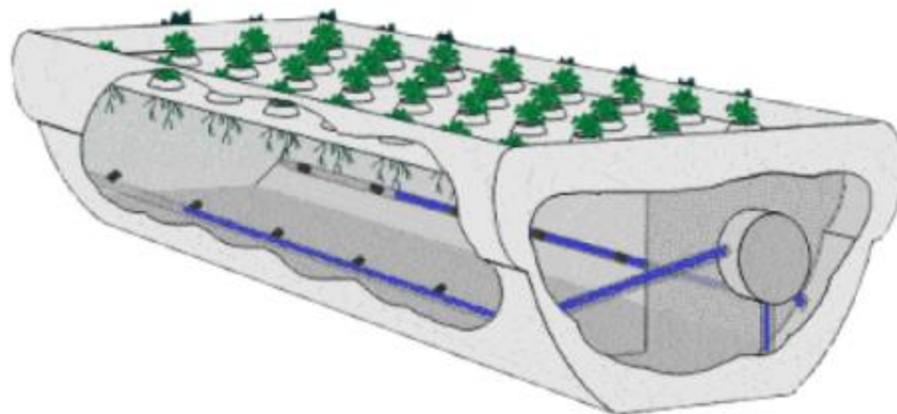
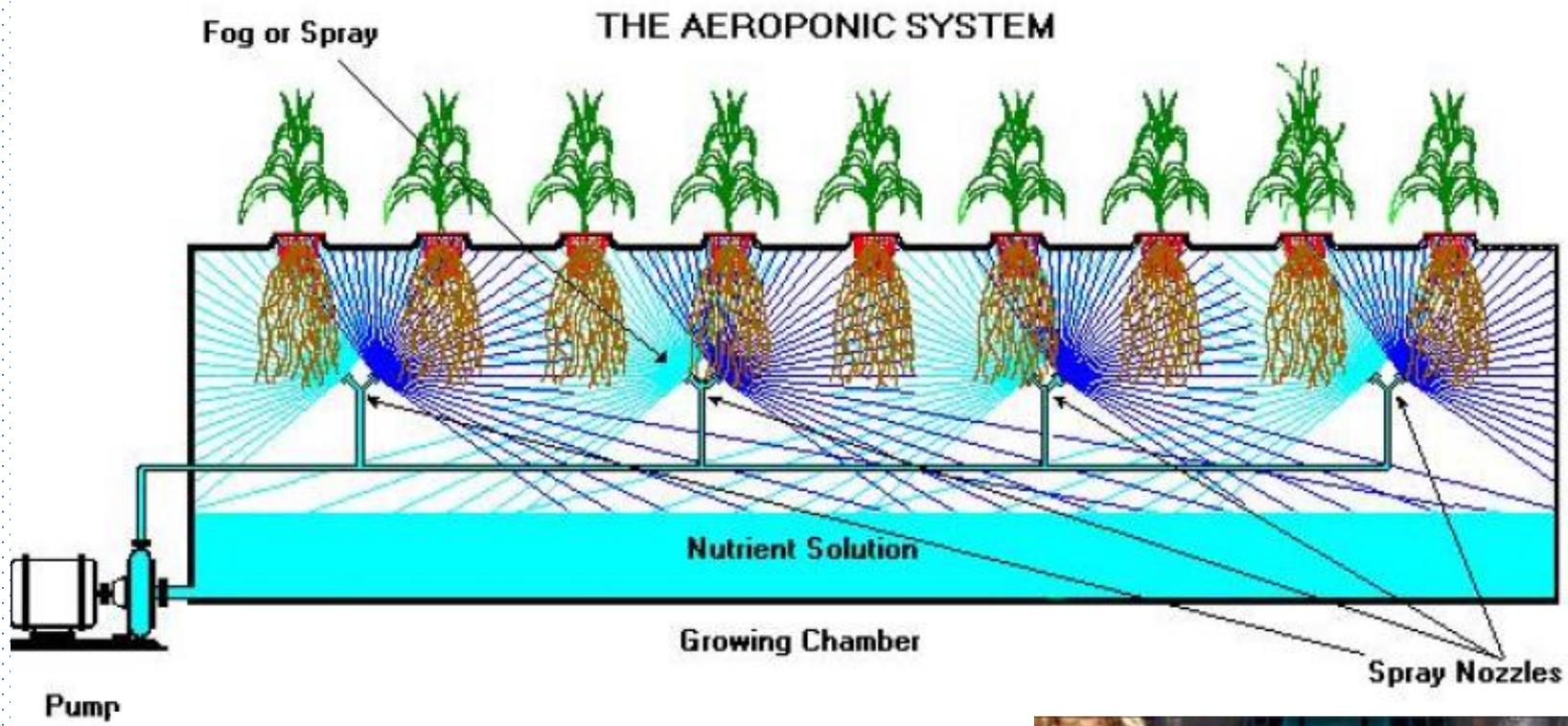
$$\text{NFT} < \text{E\&F} < \text{DFT}$$

1. Little water used, no room for error, less forgiving
2. More water used, more fertilizer required, higher operating cost
3. More water used, heavier the static load to the growth shelf, higher hardware fixed cost



Aeroponics





Aeroponics







Tuber plants

Potato

Sweetpotato

Jingsung



TS type PFAL: Aeroponics

T: triangle, S: spray



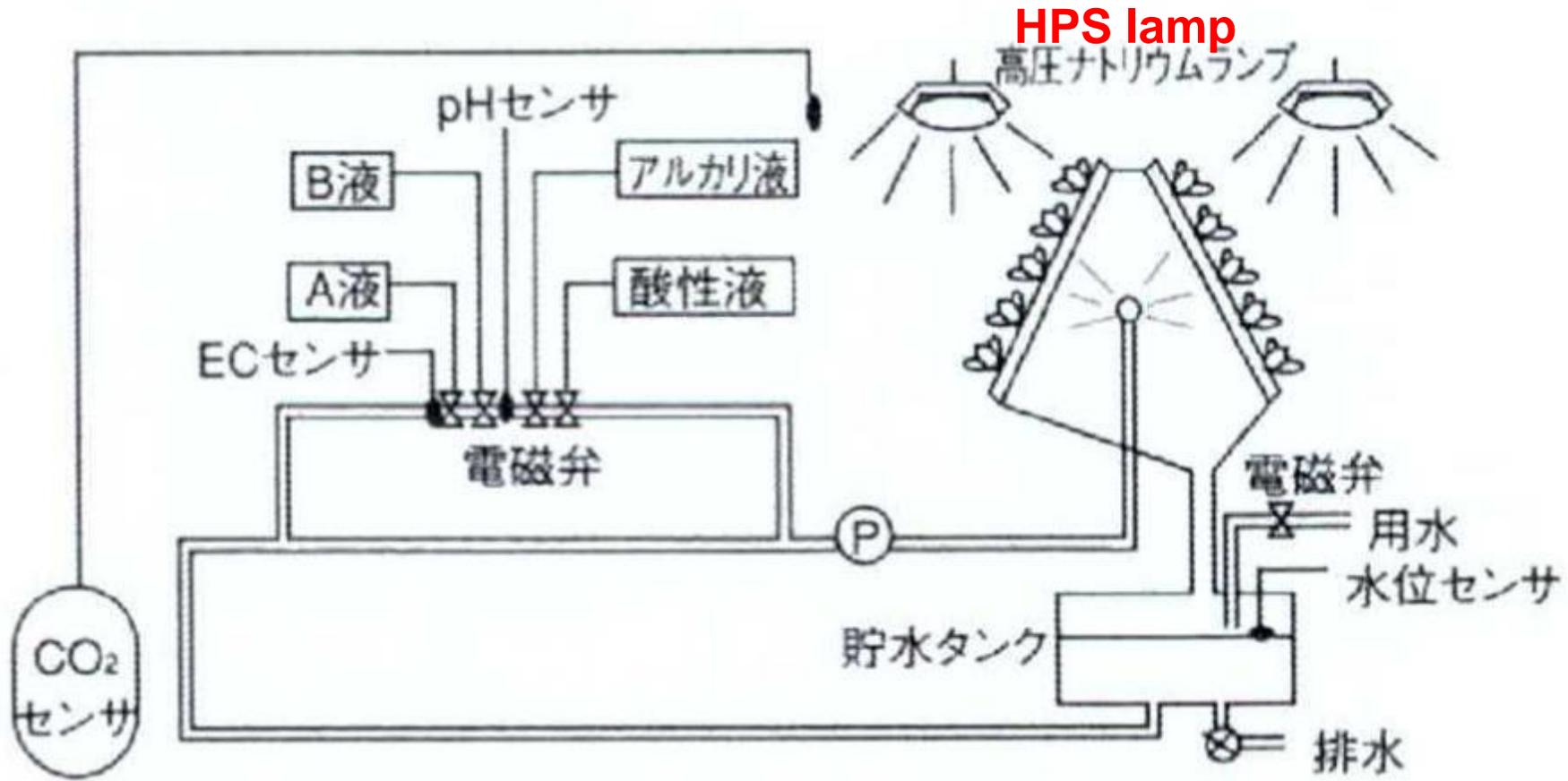
TS 700 and TS 1000

- 1993, Kyoto, Japan
- 400 m²
- Production 700 plant/day (TS700)
- 4 employee

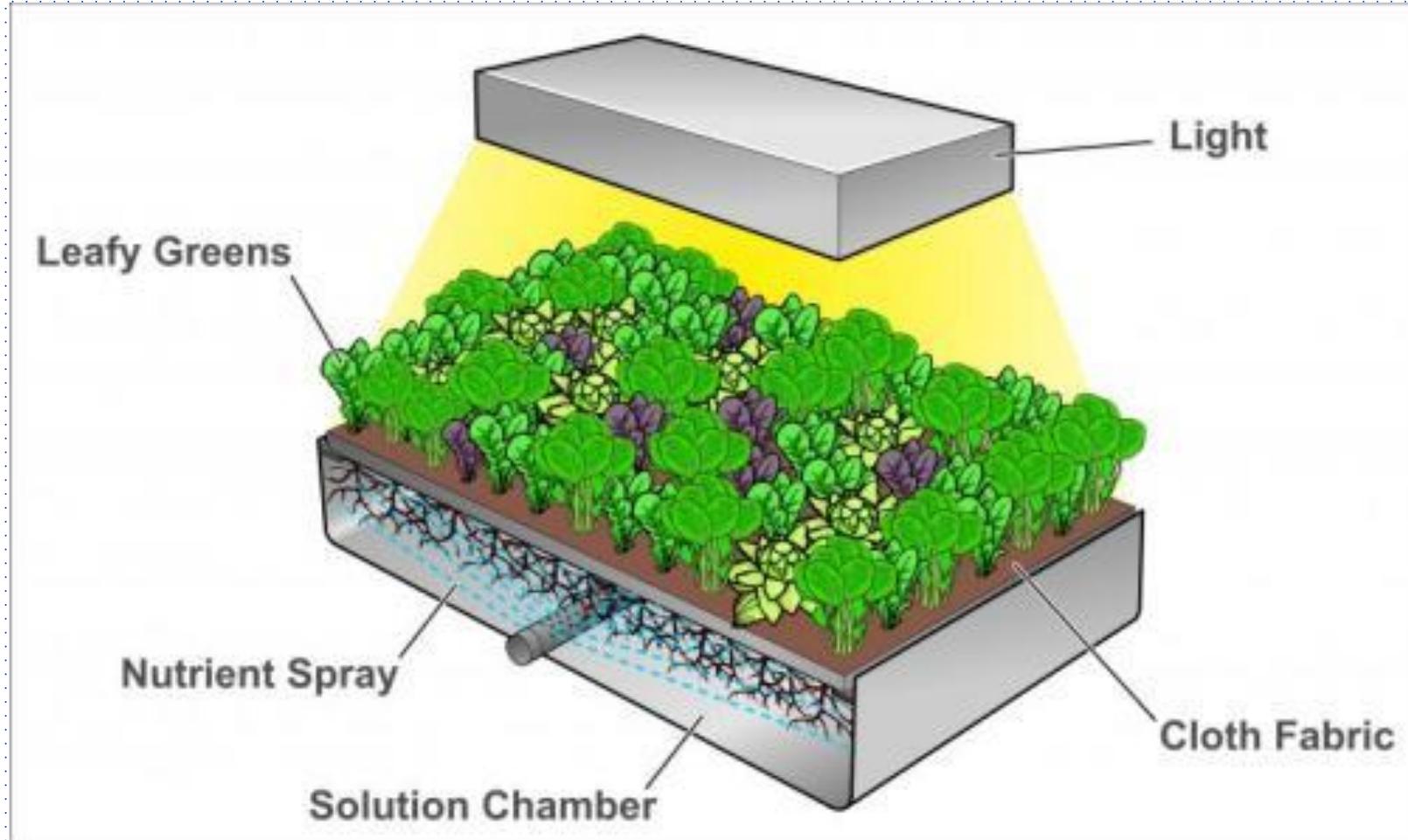
- 2001, Kyoto, Japan
- 500 m²
- Production 1000 plant/day (TS1000)
- 6 employee



TS type PFAL: Aeroponics



Aeroponics



AeroFarms: The largest PFAL in US

https://www.youtube.com/watch?v=ME_rprRImMM&t=32s

https://www.youtube.com/watch?v=1m9U-AZ98_k

https://youtu.be/YDQQj-WzT_U



Ratio of nutrient solutions

$$R = U : B$$

U: total amount of **solution on cultural shelf**

B: amount of **solution in buffering tank**

- R small, easy to operate, but required large buffering tank
- Manually operated system, R should be minimized
- Automatic control system, R should be maximized

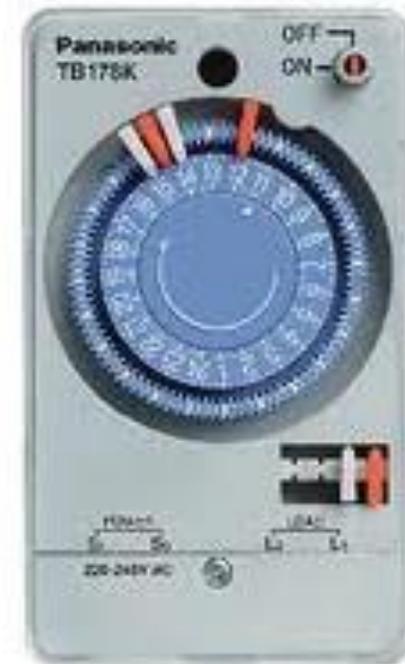


Circulation control

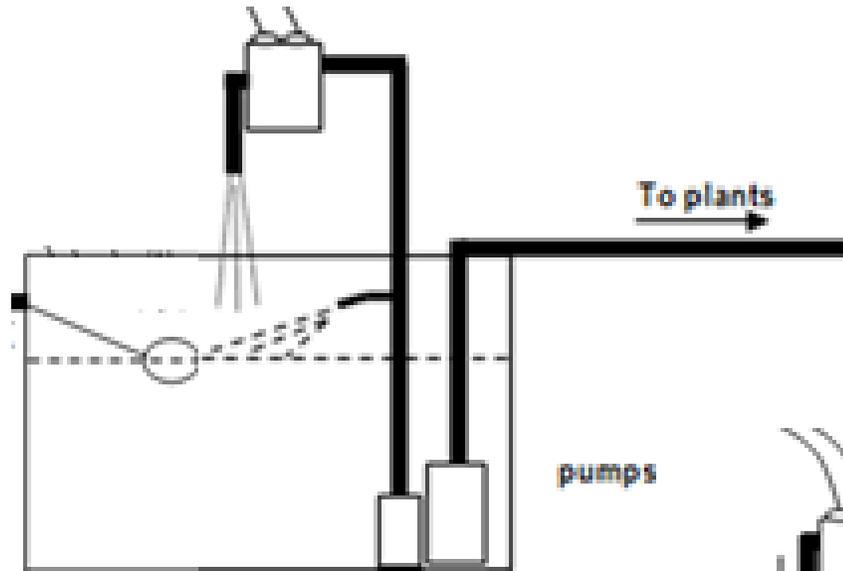
- Continuous type
 - NFT (Nutrient Film Technique)
 - DFT (Deep Flow Technique, also named DWC, deep water culture)
- Intermittent type
 - Ebb and Flow type
 - Aeroponic type
 - DFT (DWC)



Timer for continuous or intermittent control of pump

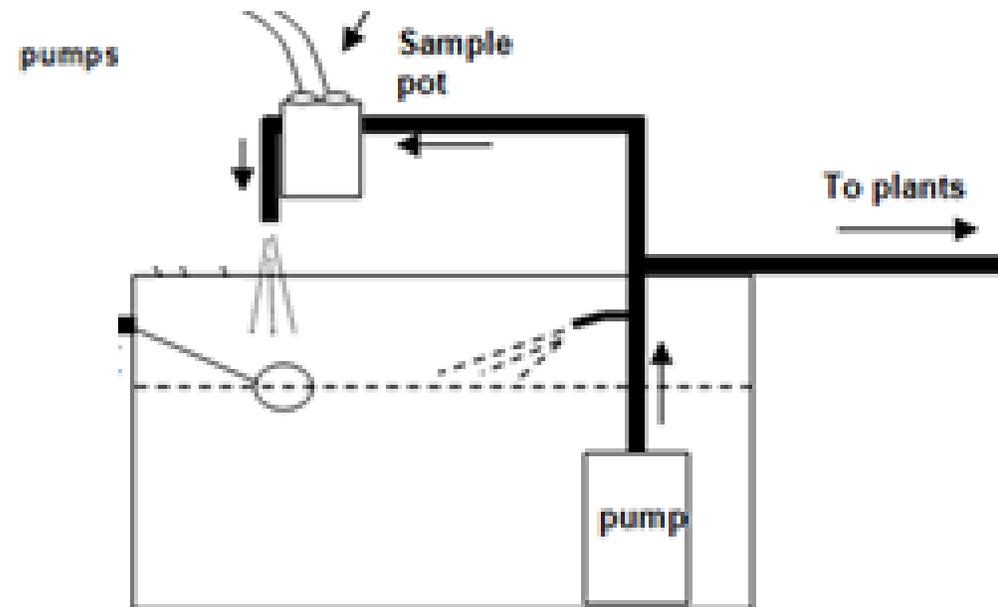


Plumbing Design of circulating pumps



For Intermittent flow

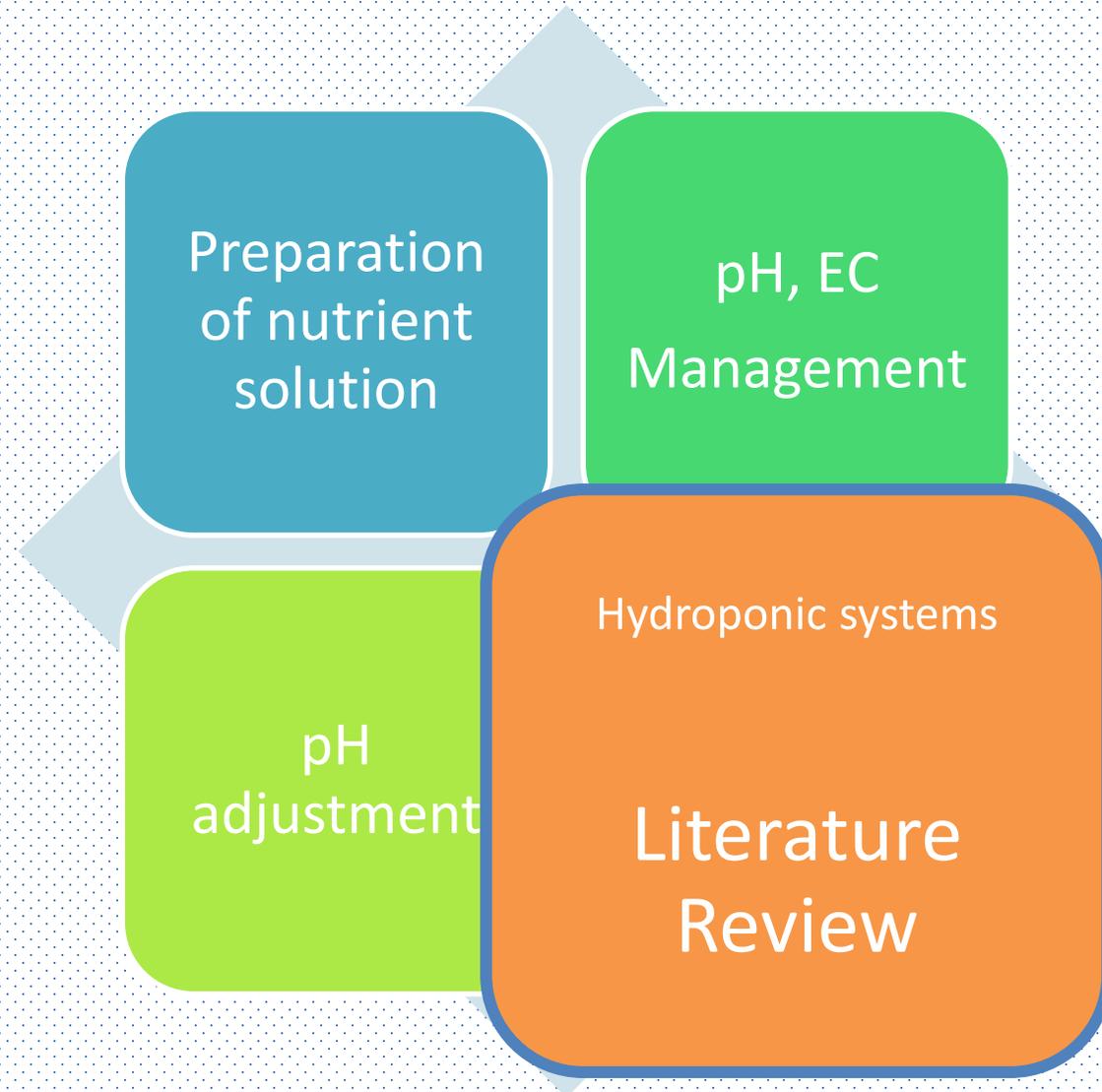
- Sensor required flowing solution
- Buffer tank required stir/Agitating all the time to ensure better mixing and proper DO



For Continuous flow



Outline



Literature Review

1. Influence of sources of N
2. Influence of NO_3/NH_4
3. Influence of water temperature
4. Influence of concentration of K^+
5. Growing Komatsuna with supplemental micro elements



L1. Hoagland for lettuce - With different source of N

Compound	Concentration of stock	Final concentration of element (ppm)	
Potassium nitrate (NO_3^-) or ammonium sulfate (NH_4^+) or potassium nitrite (NO_2^-)		N	50
Potassium sulfate (K_2SO_4)	0.25 M	K	226
Magnesium sulfate (MgSO_4)	0.5 M	Mg	120
Calcium phosphate [$\text{Ca}(\text{H}_2\text{PO}_4)_2$]	0.025 M	Ca	58
Calcium sulfate (CaSO_4)	0.005 M	Ca	136
Boric acid (H_3BO_3)	0.005 M	B	0.25
Manganese sulfate (MnSO_4)	0.005 M	Mn	0.25
Zinc sulfate (ZnSO_4)	0.005 M	Zn	0.025
Copper sulfate (CuSO_4)	0.005 M		
Sodium molybdate (NaMoO_3)	0.005 M		

pH=6.0~6.5



L1. Hoagland for lettuce - With different source of N

Table 1. Influence of sources of N and type of lettuce on different attributes of lettuce

Measurements	Sources of N		
	NO ₃	NO ₂	NH ₄
Plant height (cm)	14.2 a	12.6 b	12.8 b
Number of leaves/plant	9.4 a	7.4 c	8.4 b
Root vascular Discoloration ^a	0.4 b	1.6 a	1.4 a
Root fresh wt (g)	8.1 a	4.5 b	5.0 b
Leaf fresh wt (g)	46.1 a	35.6 b	39.2ab
Fresh biomass yield (g)	54.2 a	40.1 b	44.2 ab
Dry biomass yield (g)	6.6	4.5	5.0
Plant NO ₃ -N (mg kg ⁻¹)	3453 a	3030 a	2100 b

^aRoot vascular discoloration, rated as 1=low, 2=medium, and 3=high.

Note. Means in the same row followed by different letters are significantly different at the P<0.05 level.

Ns=nonsignificant; , indicate significance at P <0.05 and 0.01 levels, respectively.

L2. Influence of NO₃⁻/NH₄⁺ ratio on plant height, leaves number, leaf area, yield and RCC of Spinach

Table 1. Influence of NO₃⁻/NH₄⁺ ratio on the plant height, number of leaves, leaf area, yield and relative chlorophyll content (R.C.C.) in spinach.

NO ₃ ⁻ /NH ₄ ⁺ Ratio	Plant height (cm)	Number of leaves	Leaf area (mm ² /plant)	Yield (kg/m ²)	R.C.C. (SPAD)
100/0	12.1a	5.1a	4525.1a	2.5a	47.5a
75/25	17.1b	5.4b	6943.9a	4.3b	40.2a
50/50	13.2a	5.9c	5298.7a	3.2a	43.9a
25/75	13.3a	5.6b	5352.0a	2.4a	46.9a

Means with a common letter are not significantly different (p<0.05) based on the Duncan's test.

Table 3. Influence of NO₃⁻/NH₄⁺ ratio on nitrates, oxalates (mg/kg FW) and vitamin C contents (mg/100 g FW) in spinach

NO ₃ ⁻ /NH ₄ ⁺ Ratio	Spinach		
	Nitrates	Oxalates	Vit. C
100/0	4935.8d	4365.4c	13.7a
75/25	3978.7c	2913.6b	30.5c
50/50	3252.3b	2518.5a	23.8b
25/75	2731.3a	2536.3a	23.0b

L3. Water Temperature affects leaf number and length of Spinach

Table 1. Effects of variation in water temperatures on leaf number of *S. olearacea*. Values presented are means \pm SE.

Treatment	Temperature ($^{\circ}$ C)	Leaf numbers			
		Measurements taken 2 weeks after transplanting		Measurements taken 8 week after transplanting	
Control	10	4.5	$\pm 0.24a$	4.9	$\pm 0.21c^*$
A	24	4.6	$\pm 0.34a$	6.5	$\pm 0.24a$
B	26	4.9	$\pm 0.23a$	6.4	$\pm 0.34ab$
C	28	4.6	$\pm 0.19a$	5.7	$\pm 0.40bc$
F statistic		0.61 ns		5.91**	

** = significant at $P \leq 0.01$. *Means followed by the same letter are not significantly different from each other at $P \leq 0.05$.

Table 2. Effects of variation in water temperatures on leaf length of *S. olearacea*. Values presented are means \pm SE.

Treatment	Temperature ($^{\circ}$ C)	Leaf length (mm)			
		Measurements taken 2 weeks after transplanting		Measurements taken 8 weeks after transplanting	
Control	10	68.3	$\pm 4.22a$	280	$\pm 11.06b^*$
A	24	70.7	$\pm 3.23a$	347	$\pm 11.2a$
B	26	73.1	$\pm 3.29a$	371	$\pm 9.2a$
C	28	74.2	$\pm 2.64a$	356	$\pm 10.7a$
F statistic		0.62 ns		14.7***	

*** = significant at $P \leq 0.001$. *Means followed by the same letter are not significantly different from each other at $P \leq 0.05$.

L3. Water Temperature affects yield of Spinach

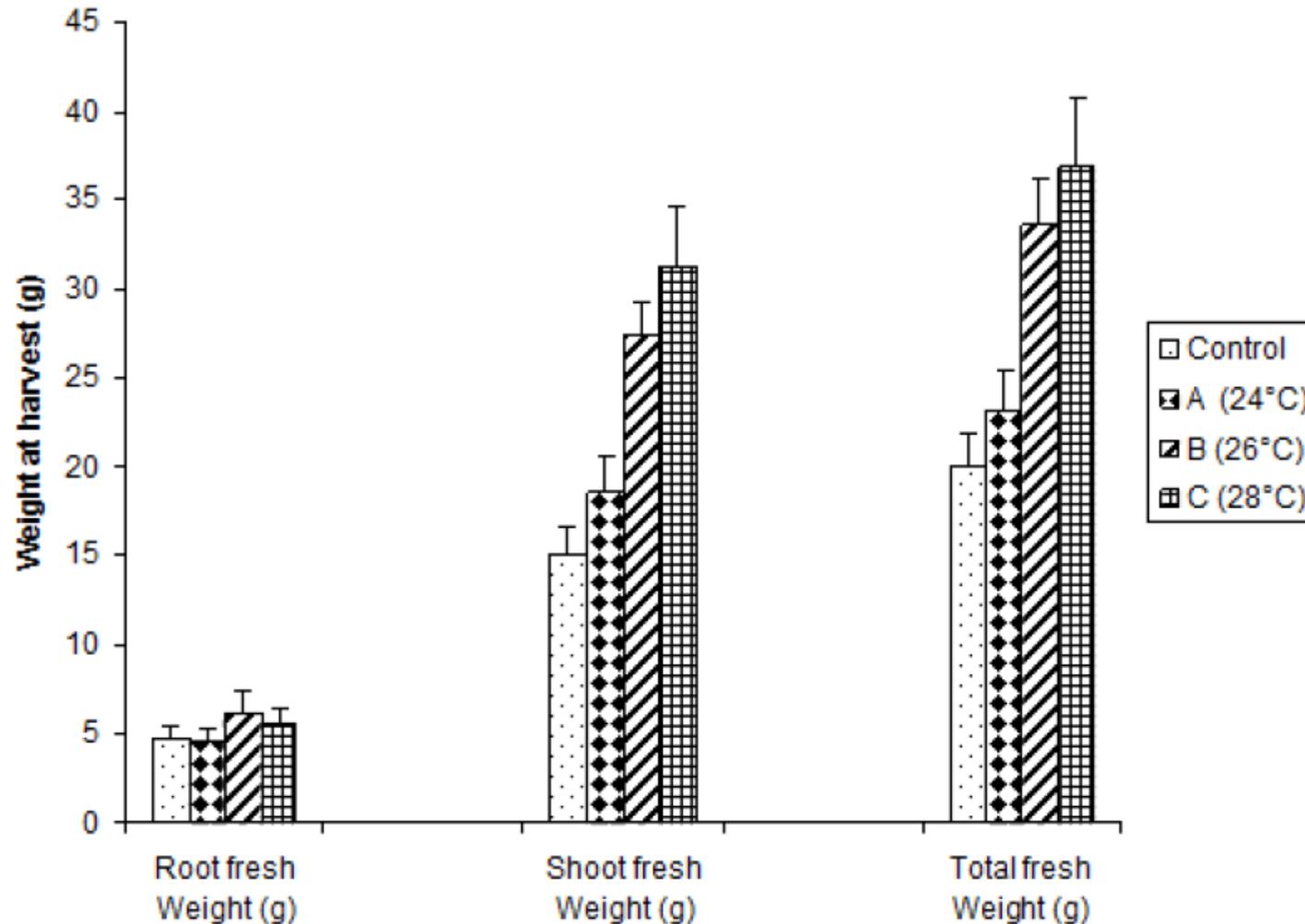


Figure 1. Effects of changing water temperature on fresh weight per plants (g) of *Spinacia olearacea*. (A = 24°C; B = 26°C; C = 28°C). Measurements were taken at 8 weeks after transplanting. *Means followed by the same letter are not significantly different from each other at $P \leq 0.05$.

L4. Concentrations
(in mM) of elements
in nutrient solution
for 5 treatments

KNO_3 replaced
by $\text{Ca}(\text{NO}_3)_2$

Element (mM)	1/1K	1/2K	1/4K	1/8K	1/16K
K	3.000	1.500	0.750	0.375	0.188
Ca	2.000	2.750	3.125	3.313	3.406
N	7.500	7.500	7.500	7.500	7.500
$\text{NO}_3\text{-N}$	7.000	7.000	7.000	7.000	7.000
$\text{NH}_4\text{-N}$	0.500	0.500	0.500	0.500	0.500
P	0.500	0.500	0.500	0.500	0.500
Mg	1.000	1.000	1.000	1.000	1.000
S	1.000	1.000	1.000	1.000	1.000
Fe	0.02600	0.02600	0.02600	0.02600	0.02600
Mn	0.00460	0.00460	0.00460	0.00460	0.00460
Zn	0.00038	0.00038	0.00038	0.00038	0.00038
Cu	0.00016	0.00016	0.00016	0.00016	0.00016
B	0.024000	0.024000	0.024000	0.024000	0.024000
Mo	0.00011	0.00011	0.00011	0.00011	0.00011
Na	0.05200	0.05200	0.05200	0.05200	0.05200

L4. Lower K⁺ in nutrient solution leads to higher Ca⁺² and lower Mg⁺² in leaves

Table 22. Leaves elemental analysis of rocket grown in hydroponic culture with Ogawa formula with different potassium concentrations for 24 days

Potassium (K) concentration	Leaf mineral concentration (mg/100g FW)									
	K		Na		Ca		Mg			
1/1 K ^z	347.95 ± 172.99	a ^y	2.76 ± 1.52	a	176.79 ± 54.34	a	35.68 ± 11.99	a	16.07 ± 4.17	a
1/2 K	341.03 ± 112.52	a	3.90 ± 1.63	a	217.08 ± 97.40	a	31.31 ± 10.78	a	16.87 ± 2.73	a
1/4 K	299.79 ± 163.83	ab	2.96 ± 1.13	a	237.37 ± 128.35	a	30.40 ± 5.35	a	16.33 ± 7.42	a
1/8 K	142.15 ± 109.40	b	5.61 ± 5.43	a	237.41 ± 186.40	a	29.13 ± 21.58	a	22.91 ± 24.17	a
1/16 K	219.17 ± 70.18	ab	4.21 ± 1.02	a	228.18 ± 87.79	a	32.48 ± 13.18	a	17.57 ± 4.14	a

^zK concentration modified from reference to Ogawa et al., 2012.

^yMean±standard derivation (N=1, n=5). Means followed by different letters between different K concentrations are significantly different by least significant difference (LSD) test at 5% level ($p < 0.05$).

*Sown on 08/05/2016. Seedlings were treated with 1/2 modified Hoagland solution before transplant. Seedling were transplanted to plant factory of NTU on 29/05/2016 and cultivated with 1/1 K, 1/2 K, 1/4 K, 1/8K and 1/16 K of Ogawa solution for 24 days. Harvested on 15/06/2016.

Results of above 4 papers

1. Influence of sources of N for lettuce

– $\text{NO}_3 > \text{NH}_4 > \text{NO}_2$

2. Influence of NO_3/NH_4 for spinach

– $75/25 > 50/50 > 25/75 > 100/0$

3. Influence of water temperature for spinach

– $28\text{ }^\circ\text{C} > 26 > 24 \sim 10\text{ }^\circ\text{C}$

4. Influence of concentration of K^+

– Lower concentration of K^+ leads to higher Ca^{+2} and lower Mg^{+2}



L5. Growing Komatsuna with supplemental Micro elements
 Aiming at reducing nitrate concentration with no sacrifice on shoot fresh mass

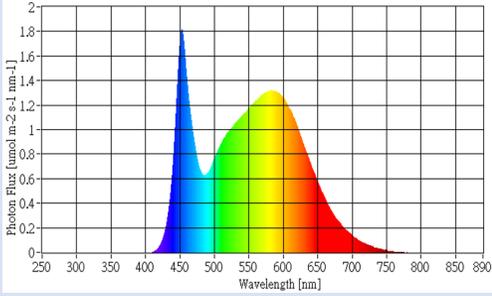
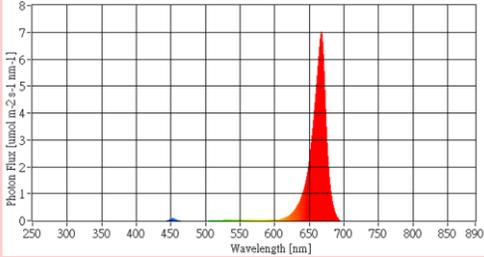
Huang, 2021 (Thesis)

Micro-elements of NTU solution (mg L⁻¹) in EXP 1

Treatments	Fe	Mn	B	Cu	Zn	Mo	Na
NTU (CK)	3.2	0.5	0.52	0.02	0.05	0.01	1.31
NTU + Mn		1				0.01	
NTU + Mo		0.5				0.45	
NTU + MnMo		1				0.45	

Macro-elements of NTU solution

NO₃-N:83.9 NH₄-N:7.3 PO₄-P:16.6 K:154.8 Ca:40.7 Mg:16.6 SO₄-S:16.6

Treatment code of EXP1	LED light	Recipe code
CW_NTU (CK)		NTU
CW_NTU + Mn		NTU + Mn
CW_NTU + Mo		NTU + Mo
CW_NTU + MnMo		NTU + MnMo
RW_NTU		NTU
RW_NTU + Mn		NTU + Mn
RW_NTU + Mo		NTU + Mo
RW_NTU + MnMo		NTU + MnMo

LED type	Blue (%)	Green (%)	Red (%)	PPFD ($\mu\text{mol m}^{-2} \text{s}^{-1}$)
CW	27	48	25	236
RW	1	4	95	232

Treatment code of EXPI	Seedling stage (DAS = 8~14)		Mature stage (DAS = 15~28)	
CW_NTU (CK)	L1_236_H24_d182_A25_	N1_E1.2	L1_236_H16_d47_A25/20_	N1_E0.6
CW_NTU + Mn		N2_E1.2		N2_E0.6
CW_NTU + Mo		N3_E1.2		N3_E0.6
CW_NTU + MnMo		N4_E1.2		N4_E0.6
RW_NTU	L2_232_H24_d182_A25_	N1_E1.2	L2_232_H16_d47_A25/20_	N1_E0.6
RW_NTU + Mn		N2_E1.2		N2_E0.6
RW_NTU + Mo		N3_E1.2		N3_E0.6
RW_NTU + MnMo		N4_E1.2		N4_E0.6

DAS=0 : H0_N0_E0_A25

Stage 1 (DAS=1~3) : L1_230_H24_d772_N0_E0_A25

Stage 2 (DAS=4~7) : L1_230_H24_d772_N1_E1.2_A25

Seedling stage (DAS = 8~14) : Lx_y_H24_d182_Nx_E1.2_A25

Mature stage (DAS = 15~28) : Lx_y_H16_d47_Nx_E0.6_A25/20

Nx : N: Nutrient recipe,

x: type, x=0, tap water, x=1, NTU formula, x=2, NTU + Mn, x=3, NTU + Mo, x=4, NTU + MnMo

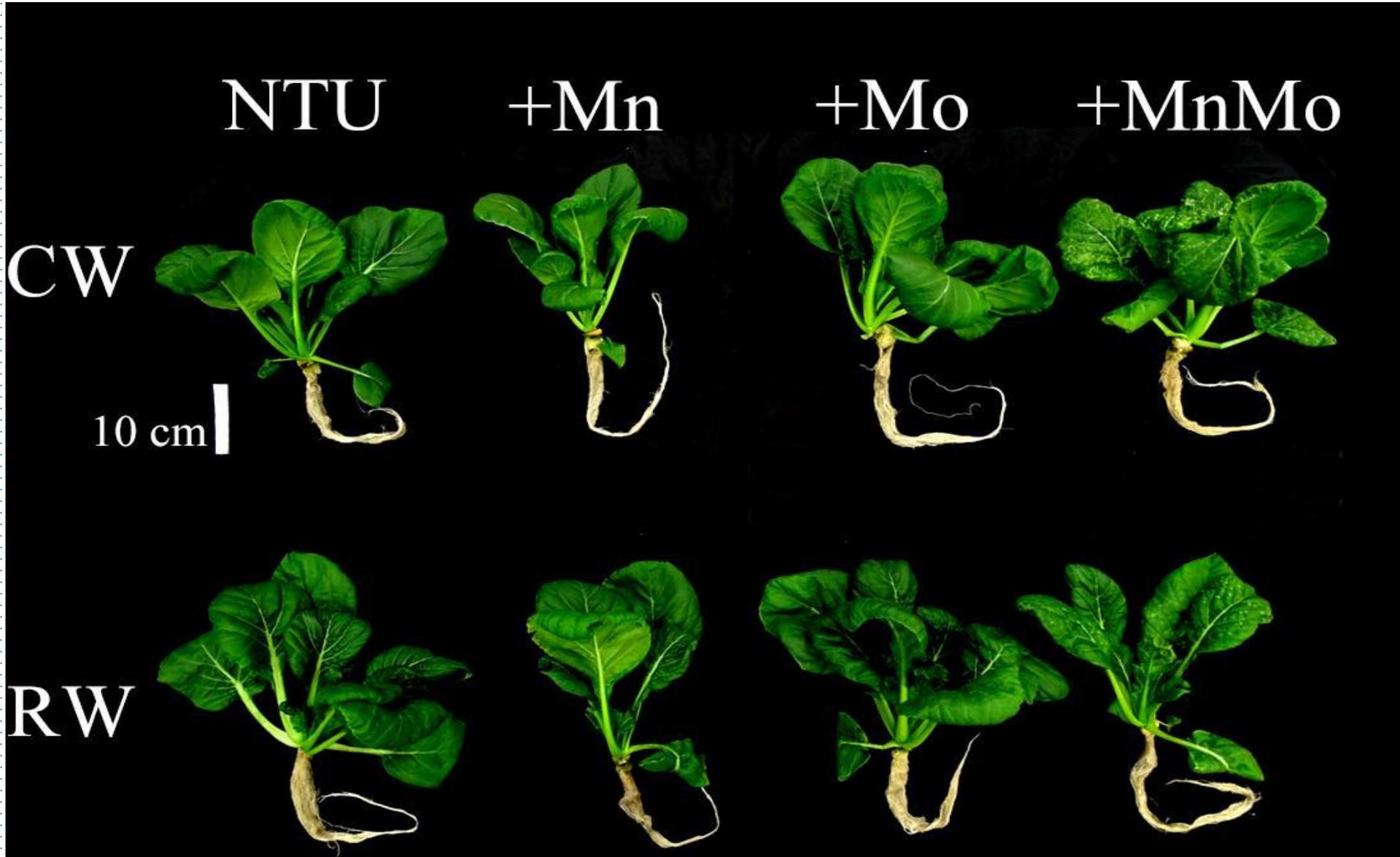
Lx_y : L : LED type , x=1 : CW , x=2 : RW ,
y : PPFD in $\mu\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$

Hx : H: Light period, x : hrs, in h d^{-1}

dx : d: cropping density, x : density in $\text{plt}\cdot\text{m}^{-2}$

Ex : E: EC of nutrient solution, x: EC value in $\text{mS}\cdot\text{cm}^{-1}$

Ax/y : A: Indoor temperature, x/y: day/night temperature in $^{\circ}\text{C}$



Treatment code of EXP1	Shoot fresh mass (g·plt ⁻¹)		Nitrate concentration (mg·kg ⁻¹)
CW_NTU (CK)	78.5 ± 20.3	ab	7268 ± 717 ab
CW_NTU + Mn	81.6 ± 18.1	ab	8003 ± 541 ab
CW_NTU + Mo	90.0 ± 16.4	ab	8336 ± 1003 ab
CW_NTU + MnMo	72.0 ± 21.4	b	7913 ± 295 ab
RW_NTU	88.0 ± 28.4	ab	6777 ± 703 c
RW_NTU + Mn	75.5 ± 31.7	ab	7113 ± 975 abc
RW_NTU + Mo	107.9 ± 38.0	a	7503 ± 1141 bc
RW_NTU + MnMo	71.9 ± 25.7	b	7794 ± 478 ab

**EU suggestion:
NO₃ < 3000 ppm**

- NTU + Mo is the best recipe for shoot fresh mass
- NTU + MnMo leads to biological disorder
- High proportion of red light can be used
- EC drop from 1.2 to 0.6 at 2 weeks before harvest does not help in reducing nitrate concentration, which is still very high (>> 3000 ppm)
- Drop of EC leads to the low shoot fresh mass.



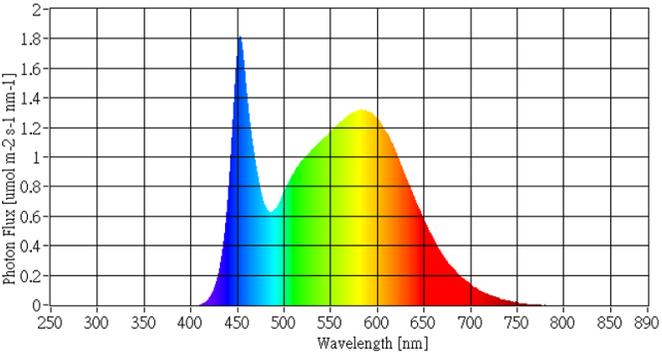
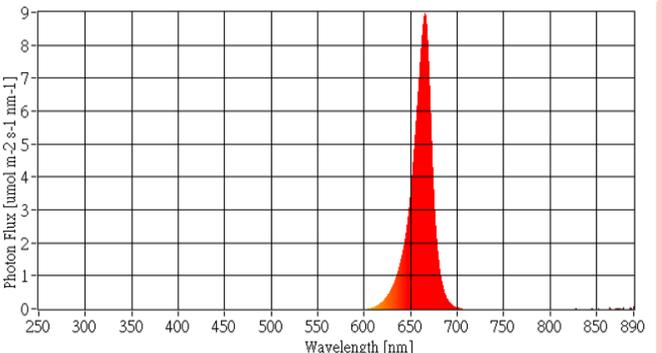
L5. Growing Komatsuna with supplemental Micro elements Aiming at reducing nitrate concentration with no sacrifice on shoot fresh mass

Treatments of EC reduction at various stages (EC in $\text{mS}\cdot\text{cm}^{-1}$) in **EXP2**

EC reduction code	Seeding stage DAS = 4~7	Seedling stage DAS = 8~14	Mature stage 1 DAS = 15~21	Mature stage 2 DAS = 22~28
EC-48 (no drop)	1.2	1.2	1.2	1.2
EC-39 (1 rapid drop)	1.2	1.2	1.2	0.3
EC-36 (1 mild drop)	1.2	1.2	0.6	0.6
EC-33 (2 mild drops)	1.2	1.2	0.6	0.3
EC-24 (2 mild drops)	1.2	0.6	0.3	0.3

L5. Growing Komatsuna with supplemental Micro elements

Aiming at reducing nitrate concentration with no sacrifice on shoot fresh mass

Treatment code of EXP2	Recipe	LED	EC reduction code
CW_EC-48 (1.2 for 4 weeks)	NTU + Fe		EC-48
CW_EC-39 (1.2 x 3 + 0.3)			EC-39
CW_EC-36 (1.2 x 2 + 0.6 x 2)			EC-36
CW_EC-33 (1.2 x 2 + 0.6 + 0.3)			EC-33
CW_EC-24 (1.2 + 0.6 + 0.3 x 2)			EC-24
R_EC-48			EC-48
R_EC-39			EC-39
R_EC-36			EC-36
R_EC-33			EC-33
R_EC-24			EC-24

L5. Growing Komatsuna with supplemental Micro elements

Aiming at reducing nitrate concentration with no sacrifice on shoot fresh mass

Code of EXP2	Seedling stage (DAS = 8~14)	Mature stage 1 (DAS = 15~21)	Mature stage 2 (DAS = 22~28)
CW_EC-48	E1.2	E1.2	E1.2
CW_EC-39	E1.2	E1.2	E0.3
CW_EC-36	L1_248_H24_d182_A25/20_ E1.2	L1_248_H16_d47_A25/20_ E0.6	L1_248_H16_d47_A25/20_ E0.6
CW_EC-33	E1.2	E0.6	E0.3
CW_EC-24	E0.6	E0.3	E0.3
R_EC-48	E1.2	E1.2	E1.2
R_EC-39	E1.2	E1.2	E0.3
R_EC-36	L2_245_H24_d182_A25/20_ E1.2	L2_245_H16_d47_A25/20_ E0.6	L2_245_H16_d47_A25/20_ E0.6
R_EC-33	E1.2	E0.6	E0.3
R_EC-24	E0.6	E0.3	E0.3

Nutrient recipe is NTU + Fe for all treatments

L5. Growing Komatsuna with supplemental Micro elements

Aiming at reducing nitrate concentration with no sacrifice on shoot fresh mass

Treatment code of EXP2	Shoot fresh mass (g·plt ⁻¹)	Root fresh mass (g·plt ⁻¹)	Nitrate concentration (mg·kg ⁻¹)
CW_EC-48	157.3 ± 37.2 a ^x	16.3 ± 3.8 a	6193 ± 691 b
CW_EC-39	149.6 ± 33.5 ab	10.1 ± 3.9 cd	4846 ± 535 d
CW_EC-36	154.7 ± 16.1 a	13.0 ± 3.9 b	5357 ± 622 cd
CW_EC-33	140.4 ± 6.5 abc	12.9 ± 0.9 bc	2271 ± 260 e
CW_EC-24	82.7 ± 7.7 d	10.9 ± 1.7 bcd	2798 ± 151 e
R_EC-48	144.2 ± 6.8 abc	10.1 ± 0.6 cd	7935 ± 688 a
R_EC-39	126.1 ± 9.2 b	9.4 ± 1.9 d	5782 ± 846 bc
R_EC-36	133.1 ± 17.6 bc	10.3 ± 2.3 bcd	5054 ± 512 d
R_EC-33	124.4 ± 5.4 b	11.5 ± 0.7 bcd	2669 ± 362 e
R_EC-24	80.9 ± 10.8 d	10.4 ± 1.0 bcd	2261 ± 394 e

- Shoot fresh mass (FM) is in direct proportion with total EC
- CW is better than pure R in shoot fresh mass production using **NTU+Fe recipe**
- 4 out of 10 treatments (CW or R_EC-33 and EC-24) have nitrate concentration less than 3000 ppm
- **EC-24 (1.2-0.6-0.3-0.3) treatments have least amount of fresh mass, 2 weeks of EC 0.3 reduced fresh mass a lot.**
- **CW_EC-33 (1.2-1.2-0.6-0.3) is the best treatment with shoot FM > 140 g, Nitrate < 3000 ppm).**

DAS = 28

L5. Growing Komatsuna with supplemental Micro elements
 Aiming at reducing NO₃ with no sacrifice on shoot fresh mass

Micro-elements of NTU solution (mg L⁻¹) in EXP3

Treatments	Fe	Mn	B	Cu	Zn	Mo	Na
NTU	3.2	0.5	0.52	0.02	0.05	0.01	1.31
NTU + Mo	3.2					0.45	1.31
NTU + Fe	4.8					0.01	2.06
NTU + MoFe	4.8					0.45	2.06



EDTA-Fe (Chelated iron): C₁₀H₁₂FeN₂NaO₈.3H₂O

化學名稱：Ethylenediaminetetraacetic acid, ferric sodium complex
 分子式：C₁₀H₁₂FeN₂NaO₈ · 3H₂O
 分子量：421.10
 純度：> 99%
 鐵(Fe)含量：13%
 水不溶物：<0.1%

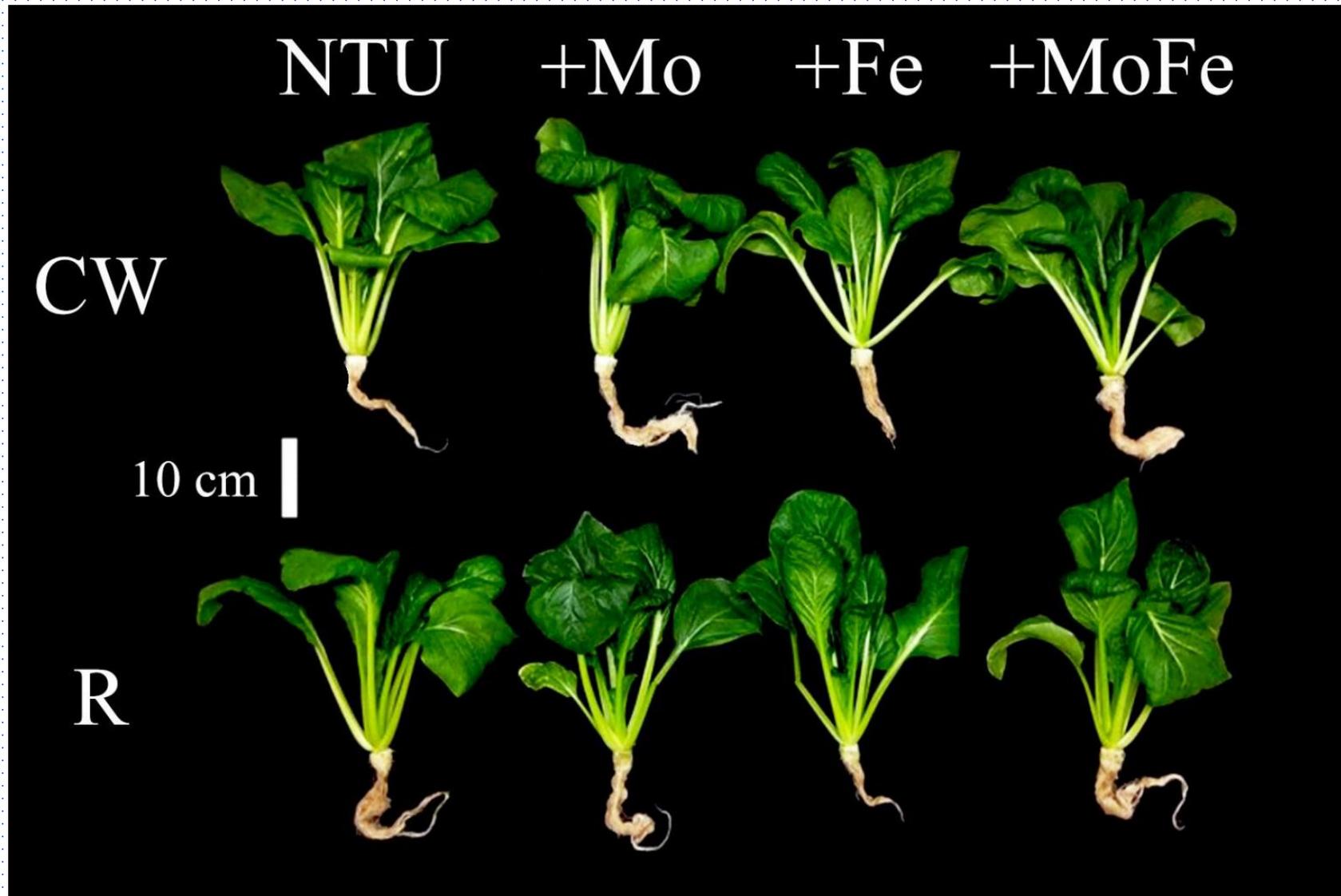
LED type	Blue (%)	Green (%)	Red (%)	PPFD (μmol m ⁻² s ⁻¹)
CW	27	48	25	248
R	0	0	100	245

Treatment codes of EXP3	LED type	Nutrient Recipe
CW_NTU (CK)	CW	NTU
CW_NTU + Mo		NTU + Mo
CW_NTU + Fe		NTU + Fe
CW_NTU + MoFe		NTU + MoFe
R_NTU	R	NTU
R_NTU + Mo		NTU + Mo
R_NTU + Fe		NTU + Fe
R_NTU + MoFe		NTU + MoFe

Treatments	Seedling stage (DAS = 8~14)	Mature stage 1 (DAS = 15~21)	Mature satge 2 (DAS = 22~28)			
CW_NTU (CK)	L1_248_H24_d182_A25_	L1_248_H16_d47_A25/20_	L1_248_H16_d47_A25/20_	N1_E1.2	N1_E0.6	N1_E0.3
CW_NTU + Mo				N2_E1.2	N2_E0.6	N2_E0.3
CW_NTU + Fe				N3_E1.2	N3_E0.6	N3_E0.3
CW_NTU + MoFe				N4_E1.2	N4_E0.6	N4_E0.3
R_NTU	L2_245_H24_d182_A25_	L2_245_H16_d47_A25/20_	L2_245_H16_d47_A25/20_	N1_E1.2	N1_E0.6	N1_E0.3
R_NTU + Mo				N2_E1.2	N2_E0.6	N2_E0.3
R_NTU + Fe				N3_E1.2	N3_E0.6	N3_E0.3
R_NTU + MoFe				N4_E1.2	N4_E0.6	N4_E0.3

Nx : Nutrient recipe type

x=0, tap water, x=1: NTU formula, x=2, NTU+Mo, x=3, NTU+Fe, x=4, NTU+MoFe



L5. Growing Komatsuna with supplemental Micro elements
 Aiming at reducing NO₃ with no sacrifice on shoot fresh mass

Treatment code of EXP3	Shoot fresh mass (g·plt ⁻¹)	Root Fresh mass (g·plt ⁻¹)	Nitrate concentration (mg·kg ⁻¹)
CW_NTU (CK)	159.1 ± 8.3 a ^x	21.6 ± 1.2 abc	3013 ± 542 a
CW_NTU + Mo	155.5 ± 6.9 ab	21.9 ± 2.6 abc	2265 ± 291 c
CW_NTU + Fe	165.2 ± 7.7 a	23.1 ± 1.6 abc	2271 ± 260 c
CW_NTU + MoFe	129.3 ± 13.1 e	22.0 ± 2.4 abc	2977 ± 607 a
R_NTU	139.8 ± 9.0 bc	22.7 ± 1.9 ab	2747 ± 496 abc
R_NTU + Mo	135.5 ± 8.9 de	19.8 ± 1.6 cd	2395 ± 400 bc
R_NTU + Fe	146.4 ± 6.4 bcd	20.5 ± 1.3 bcd	2669 ± 362 abc
R_NTU + MoFe	133.5 ± 9.7 de	19.1 ± 2.8 d	2972 ± 508 ab

3-steps EC reduction works: 7 out of 8 treatments, Nitrate concentration < 3000 ppm

CW is better than just R

DAS = 28

NTU+Fe is better than NTU+Mo in shoot FM

L5. Growing Komatsuna with supplemental Micro elements

Aiming at reducing NO₃ & increasing Ca with no sacrifice on shoot fresh mass

處理組代號	光質	養液配方	養液電導度調降策略
CW_NTU (CK)		NTU	EC-48
CW_NTU-D		NTU	EC-33
CW_NTU-D + Fe	CW	NTU + Fe	EC-33
CW_0.125 K		0.125 K	EC-33
CW_0.5 K + Ca		0.5 K + Ca	EC-33
R_NTU	R	NTU	EC-48
R_NTU-D		NTU	EC-33
R_NTU-D + Fe		NTU + Fe	EC-33
R_0.125 K		0.125 K	EC-33
R_0.5 K + Ca		0.5 K + Ca	EC-33

養液電導度調降策略：(DAS = 0~7 / DAS = 8~14 / DAS = 15~21 / DAS = 22~28)

Ex：E 營養液電導度，x：電導度值，單位：mS·cm⁻¹

EC-48：E1.2 / E1.2 / E1.2 / E1.2

EC-33：E1.2 / E1.2 / E0.6 / E0.3

Aiming at reducing NO₃ & increasing Ca with no sacrifice on shoot fresh mass

Treatments	Seedling stage (DAS = 8~14)		Mature stage 1 (DAS = 15~21)		Mature stage 2 (DAS = 22~28)	
CW_NTU (CK)	L1_248_H24_d182_A25_	N1_E1.2	L1_248_H16_d47_A25/20_	N1_E1.2	L1_248_H16_d47_A25/20_	N1_E1.2
CW_NTU-D		N1_E1.2		N1_E0.6		N1_E0.3
CW_NTU-D + Fe		N2_E1.2		N2_E0.6		N2_E0.3
CW_0.125 K		N3_E1.2		N3_E0.6		N3_E0.3
CW_0.5 K + Ca		N4_E1.2		N4_E0.6		N4_E0.3
R_NTU	L2_245_H24_d182_A25_	N1_E1.2	L2_245_H16_d47_A25/20_	N1_E1.2	L2_245_H16_d47_A25/20_	N1_E1.2
R_NTU-D		N1_E1.2		N1_E0.6		N1_E0.3
R_NTU-D + Fe		N2_E1.2		N2_E0.6		N2_E0.3
R_0.125 K		N3_E1.2		N3_E0.6		N3_E0.3
R_0.5 K + Ca		N4_E1.2		N4_E0.6		N4_E0.3

催芽期 (DAS=0) : H0_N0_E0_A25

播種期 1 (DAS=1~3) : L1_230_H24_d772_N0_E0_A25

播種期 2 (DAS=4~7) : L1_230_H24_d772_N1_E1.2_A25

育苗期 (DAS = 8~14) : Lx_y_H24_d182_Nx_E1.2_A25

育成期 (DAS = 15~28) : Lx_y_H16_d47_Nx_E0.6_A25/20

Nx : N 營養液配方

N0 : 清水, N1 : 台大配方, N2 : NTU+Fe, N3 : 0.125K, N4 : 0.5K +Ca

Lx_y : L : LED燈管, L1 : CW, L2 : R, y : PPFD, 單位 : $\mu\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$, 波長 $\lambda = 300\text{ nm} \sim 700\text{ nm}$

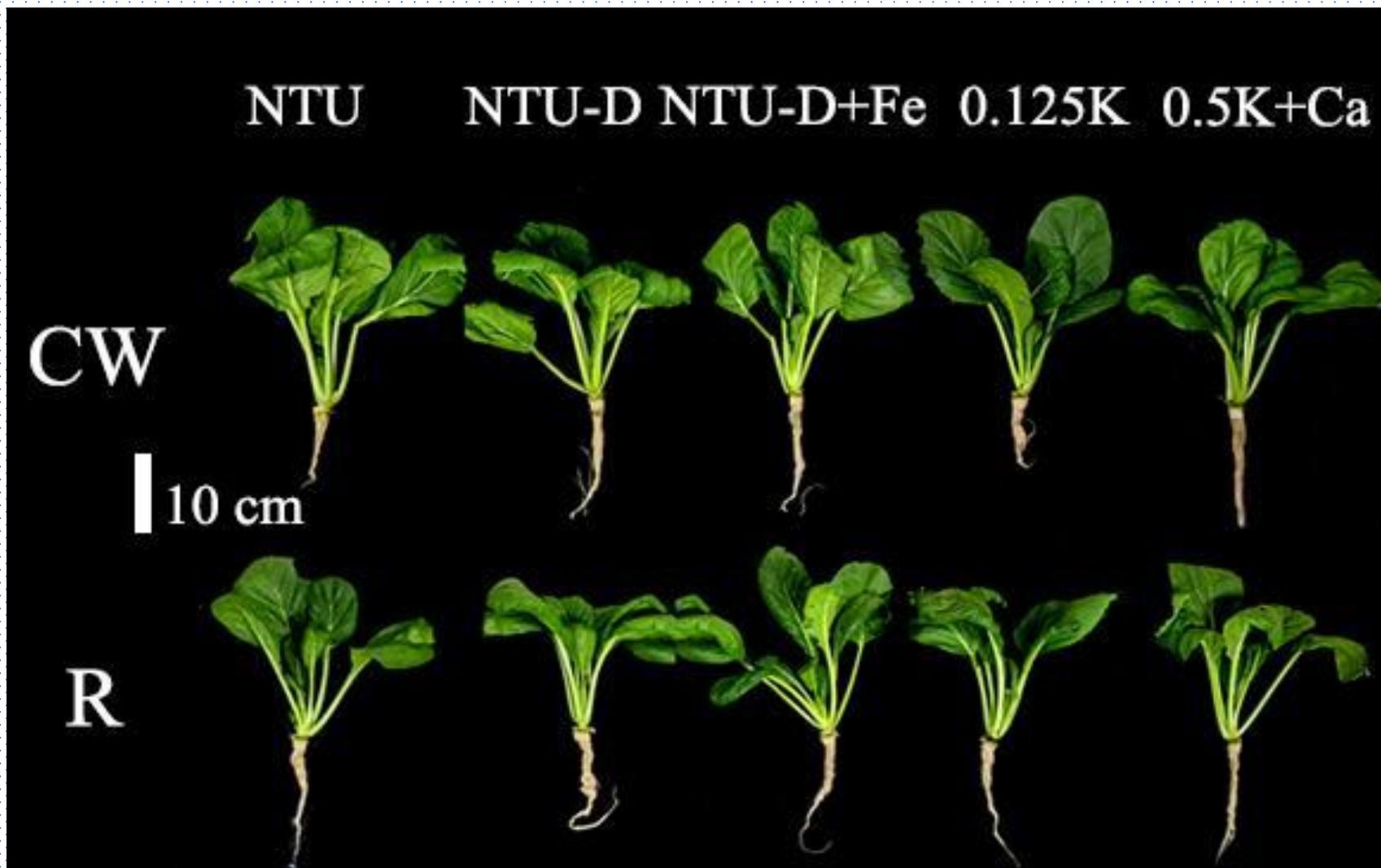
Hx : H 開燈時數, x : 小時數, 單位 : 小時 \cdot 天⁻¹

dx : d 栽培密度, x : 密度, 單位 : $\text{plt}\cdot\text{m}^{-2}$

Ex : E 營養液電導度, x : 電導度值, 單位 : $\text{mS}\cdot\text{cm}^{-1}$

Ax/y : A 栽培環境溫度, x : 日間溫度, y : 夜間溫度, 單位 : $^{\circ}\text{C}$

Aiming at reducing NO₃ & increasing Ca with no sacrifice on shoot fresh mass



Aiming at reducing NO₃ & increasing Ca with little sacrifice on shoot fresh mass

DAS = 28

Treatments	Shoot FM (g·plt ⁻¹)	Root FM (g·plt ⁻¹)	NO ₃ (mg·kg ⁻¹)	Ca (mg·100g ⁻¹)
CW_NTU (CK)	167.2 ± 7.2 a	15.3 ± 7.4 a	6972 ± 635 b	122.0 ± 12.4 b
CW_NTU-D	145.9 ± 17.2 bc	13.1 ± 4.4 a	2549 ± 206 c	131.3 ± 5.1 b
CW_NTU-D + Fe	157.2 ± 10.8 ab	13.3 ± 5.1 a	2479 ± 384 c	129.0 ± 8.8 b
CW_0.125 K	134.5 ± 13.2 cd	14.2 ± 0.6 a	2761 ± 727 c	177.8 ± 12.8 a
CW_0.5 K + Ca	97.4 ± 9.8 e	10.2 ± 2.9 a	2744 ± 268 c	171.8 ± 9.9 a
R_NTU	142.4 ± 7.7 bcd	14.4 ± 4.3 a	7834 ± 254 a	123.0 ± 13.2 b
R_NTU-D	130.8 ± 8.3 cd	12.8 ± 3.4 a	2441 ± 311 c	124.5 ± 10.5 b
R_NTU-D + Fe	137.5 ± 11.7 cd	11.6 ± 2.2 a	2500 ± 233 c	121.5 ± 14.0 b
R_0.125 K	127.1 ± 14.0 d	13.7 ± 3.5 a	3021 ± 134 c	175.5 ± 7.9 a
R_0.5 K + Ca	88.5 ± 6.1 e	10.8 ± 2.7 a	2951 ± 678 c	171.8 ± 13.0 a

- CW is better than total R for Komatsuna
- Strategy of 3 steps reduction of EC works to reduce NO₃ to less than 3000 ppm
- Reducing K by half (0.5 K) or to 1/8 (0.125 K) can increase Ca
- CW_NTU-D + Fe ((EC-33)) can reduce NO₃ by 65%, however also reduced shoot FM by 15%
- NTU-D 0.125 K (EC-33) reduced 57% NO₃, increase 43 % of Ca

Komatsuna 小松菜

Objective	Treatments	FM (g·plt ⁻¹)	vs. market	NO ₃ (mg·kg ⁻¹)	vs. market	Ca (mg·100g ⁻¹)	vs. market
Low NO ₃	CW_NTU-D + Fe (EC 1.2-1.2-0.6-0.3)	157.2 ± 10.8	4.09	2479 ± 384	42.6%	129.0 ± 8.8	1.13
Low NO ₃ & High Ca	CW_0.125 K (EC 1.2-1.2-0.6-0.3)	134.5 ± 13.2	3.50	2761 ± 727	47.5%	177.8 ± 12.8	1.56
Products from supermarket		38.4	1	5811 ± 848	100%	114 ± 16	1
CW_EC 1.2-1.2-1.2-1.2		167	4.35	6972	119%	122	1.07

Komatsuna	Ca (mg·100g ⁻¹)	Fe (mg·100g ⁻¹)
Values from MOHW, Taiwan	126	2.5
紅莧菜 Red Amaranth		
Values from MOHW, Taiwan	150	8.5
Values from our previous study	337~430	34.2~48.6

Hydroponics is a perfect tool for nutrient deficiency research

養液化學成分 Chemical composition of nutrient solution.	Modified Hoagland nutrient solution (mg/L)	缺氮 -N (mg/L)	缺磷 -P (mg/L)	缺鉀 -K (mg/L)	缺鈣 -Ca (mg/L)
硝酸鈣 $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$	1180	($\text{CaCl}_2 \cdot 2\text{H}_2\text{O}=735$)	1180	1180	($\text{NH}_4\text{NO}_3=400$)
硝酸鉀 KNO_3	505	($\text{KCl}=370$)	605	($\text{NH}_4\text{Cl}=2.67$; $\text{NH}_4\text{NO}_3=198$)	505
硫酸鎂 $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	495	495	495	495	495
磷酸一鉀 KH_2PO_4	135	135	($\text{KNO}_3=100$)	($\text{H}_3\text{PO}_4=97.2$)	135
鉍形鐵 $\text{Fe} \cdot \text{EDTA} (\text{EDTA}_2\text{Fe})$	7.34	7.34	7.34	7.34	7.34
硼酸 H_3BO_3	1.546	1.546	1.546	1.546	1.546
硫酸銅 $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	0.125	0.125	0.125	0.125	0.125
硫酸鋅 $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	0.575	0.575	0.575	0.575	0.575
硫酸錳 $\text{MnSO}_4 \cdot \text{H}_2\text{O}$	0.845	0.845	0.845	0.845	0.845
氯化鉀 KCl	3.728	3.728	3.728	X	3.728
鉬酸鈉 $(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$	0.0184	0.0184	0.0184	0.0184	0.0184
EC	1.2	1.2	1.2	1.2	1.2
pH	6.0	6.0	6.0	6.0	6.0



Why Are My Leaves Turning Yellow?

N

Mg

Fe

NO_3
Nitrate

NH_4
Ammonium

Bottom of
the Plant

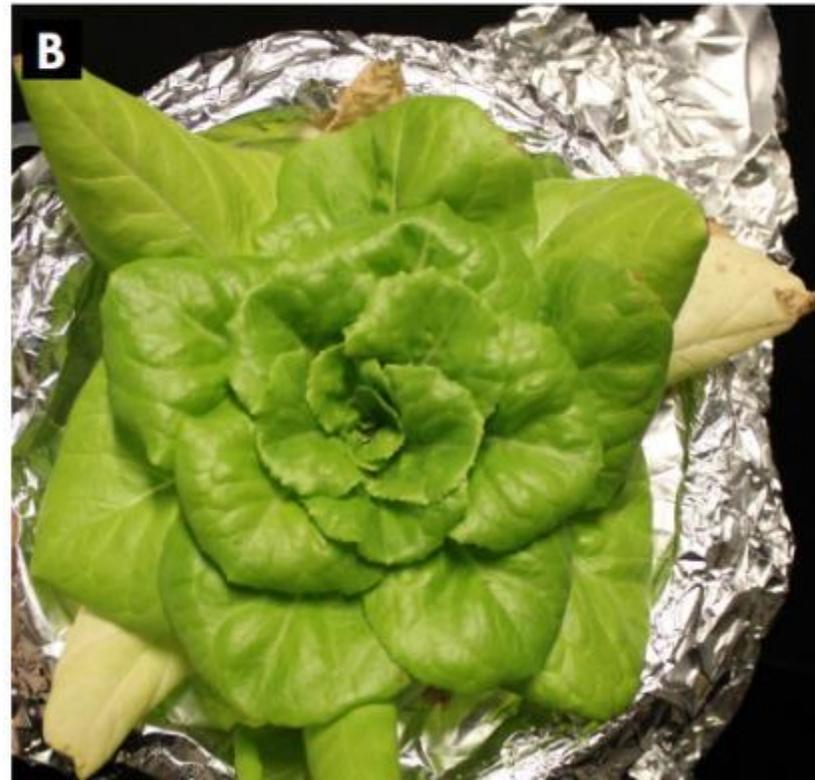
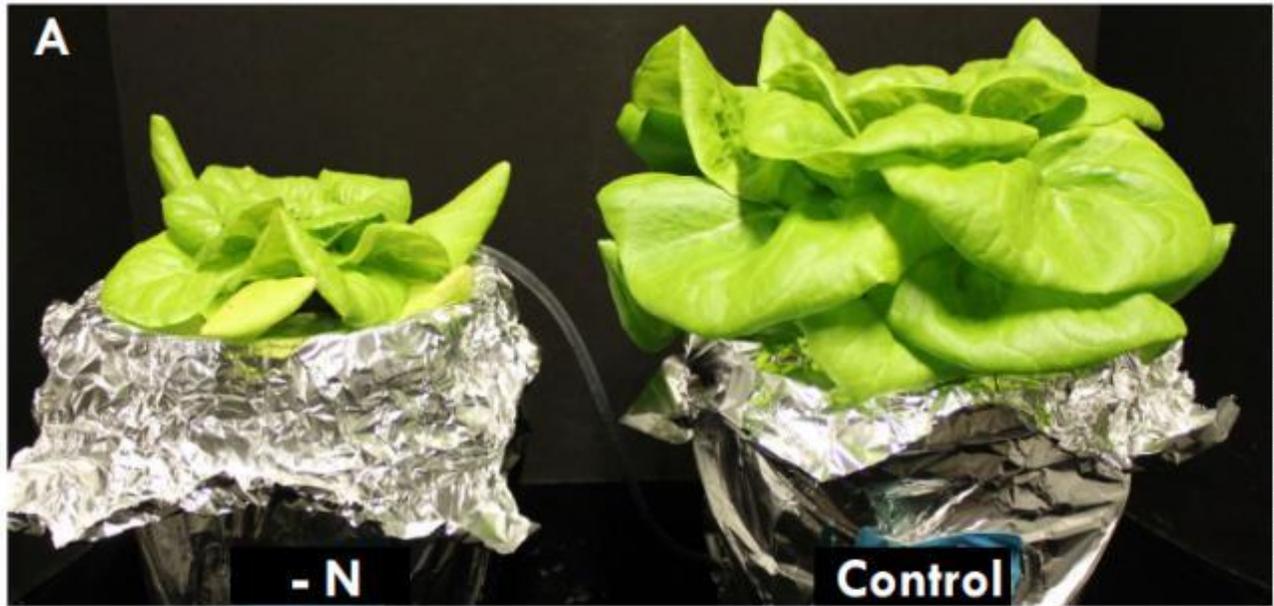
Top of
the Plant

more on [nutrient deficiencies](#)



N

Nitrogen deficiency initially resulted in lighter green color which proceeded to uniform chlorosis (yellowing) of older leaves. Reduced growth was noticeable within the first two weeks of exposure to the deficient conditions (A). Severe chlorosis of older leaves was observed after three weeks of deficient conditions (B)



Mg

About 10 days after deficient conditions mature leaves exhibited light interveinal chlorosis (A) and shortly thereafter marginal necrosis was visible (B). After three weeks of Mg deficient conditions, all lower leaves exhibited severe interveinal chlorosis as well as marginal necrosis and some scattered necrotic spots along the leaf blade (C)



Fe

Iron deficiency resulted in interveinal chlorosis of new growth within 10 days of exposure to deficient conditions (A). By the third week similar symptoms became more advanced on the plant and were presented on recently mature and younger leaves (B).



THE END

